

**A VALIDATED SIMULTANEOUS ESTIMATION OF METOPROLOL
SUCCINATE AND TELMISARTAN IN PURE, PHARMACEUTICALS AND
IN BIOLOGICAL SAMPLE BY UV SPECTROPHOTOMETRY, RP-HPLC
AND HPTLC METHOD**

**Dissertation Submitted to
The Tamil Nadu Dr. M.G.R. Medical University
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**In partial fulfillment for the award of Degree of
MASTER OF PHARMACY
(Pharmaceutical Analysis)**

Submitted by

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(Accredited by "NAAC" with a CGPA of 2.74 on a four point scale at "B" grade)

MELMARUVATHUR - 603 319.

MAY 2012

CERTIFICATE

This is to certify that the research work entitled **A VALIDATED SIMULTANEOUS ESTIMATION OF METOPROLOL SUCCINATE AND TELMISARTAN IN PURE, PHARMACEUTICALS AND IN BIOLOGICAL SAMPLE BY UV SPECTROPHOTOMETRY, RP-HPLC AND HPTLC METHOD** submitted to The Tamil Nadu Dr. M.G.R. Medical University in partial fulfillment for the award of the Degree of the **MASTER OF PHARMACY** (Pharmaceutical Analysis) was carried out by **VIJAYASHANTHI. S (REG.NO.26106132)** in the Department of Pharmaceutical Analysis under my direct guidance and supervision during the academic year 2011-12.

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Dedicated

To

My

FAMILY

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INTRODUCTION

1. INTRODUCTION

1.1 INTRODUCTION

Analytical chemistry may be defined as the science and art of determining the composition of materials in terms of elements or compounds contained in them. In analytical chemistry, it is of prime importance to obtain information about the qualitative and quantitative comparison of substance and chemical species.

1.2 UV SPECTROSCOPY

[A.H. Beckett and J.B. Stenlake, 2005, B.K. Sharma, 2000, chatwal, Willard et.al., 1986]

The technique of ultra violet spectrophotometry is one of the most frequently employed methods in Pharmaceutical Analysis. It involves the measurement of the amount of UV (400-200nm) radiation absorbed by a substance in solution. When a beam of light is passed through a transparent cell containing a solution of an absorbing substance, reduction of the intensity of the light occur.

This is due to

- a) Reflections at the inner and outer surfaces of the cell.
- b) Scatter by particles in the solution.
- c) Absorption of light by molecules in the solution.

QUANTITATIVE SPECROPHOTOMETRIC METHODS

[A.H.Beckett, and J.B.Stenlake, 2001]

Preparing a solution in a transparent solvent and measuring its absorbance at a suitable wavelength may quickly carry out the assay of an absorbing substance. The wavelength normally selected is a wavelength of maximum absorption (λ_{\max}) where small error in setting the wavelength scale has little effect on the measured absorbance.

Ideally, the concentration should be adjusted to give an absorbance of approximately 0.9, around which the accuracy and precision of the measurement are optimal.

1. Use of Standard Absorptivity Value:

Absorptivity value $A^{1\%}_{1\text{cm}}$ or ϵ avoids the need of standard solution of reference substance. It is advantageous where it is difficult or expensive to get pure sample of reference substance.

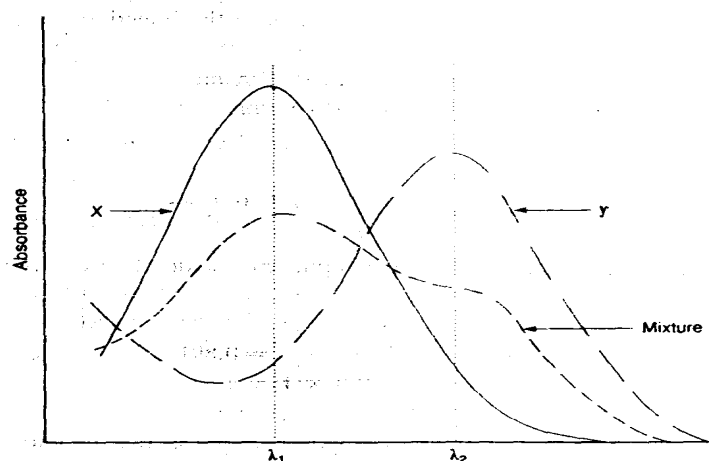
2. Assay of Substances in Multi Component

Multi components assays are done by several methods in which concentration of interfering substances should be considered which include.

1. Simultaneous equation method.
2. Absorbance ratio method.
3. Derivative spectroscopic.

SIMULTANEOUS EQUATION METHOD

If a sample contains two, absorbing drugs (X and Y) each of which absorbs at the λ_{\max} of the other as shown in Fig, it may be possible to determine both drugs by the technique of simultaneous equations (Vierodt's method).



The Information required is:

- The absorptivities of X at λ_1 and λ_2 , a_{x1} and a_{x2} , respectively
- The absorptivities of Y at λ_1 and λ_2 , a_{y1} and a_{y2} , respectively
- The absorbance of the diluted sample at λ_1 and λ_2 , A_1 and A_2 respectively.

Let C_x and C_y , be the concentrations of X and Y respectively in the diluted sample.

Two equations are constructed based upon the fact that at λ_1 and λ_2 the absorbance of the mixture is the sum of the individual absorbance's of x and y,

$$\text{At } \lambda_1 \quad A_1 = a_{x1}bc_x + a_{y1}bc_y \quad \text{----- (1)}$$

$$\text{At } \lambda_2 \quad A_2 = a_{x2}bc_x + a_{y2}bc_y \quad \text{----- (2)}$$

For measurement in 1cm cells, $b = 1$.

Rearrange eq. (2)

$$C_Y = \frac{A_2 - a_{x2}C_X}{a_{y2}}$$

Substituting for C_Y in eq, (1) and rearranging gives

$$C_X = \frac{A_2a_{y1} - A_1a_{y2}}{a_{x2}a_{y1} - a_{x1}a_{y2}} \quad (3)$$

and $C_Y = \frac{A_1a_{x2} - A_2a_{x1}}{a_{x2}a_{y1} - a_{x1}a_{y2}} \quad (4)$

As an exercise we should derive modified equations containing a symbol (b) for path length, for application in situations where A_1 and A_2 are measured in cells other than 1 cm path length.

$$\frac{A_2/A_1}{A_{x2}/A_{x1}} \quad \text{and} \quad \frac{a_{y2}/a_{y1}}{A_2/A_1}$$

The criteria are that the ratios should lie outside the range 0.1-2.0 for the precise determination of Y and X respectively. An additional criterion is that the two components do not interact chemically, thereby negating the initial assumption that the total absorbance is the sum of the individual absorbance.

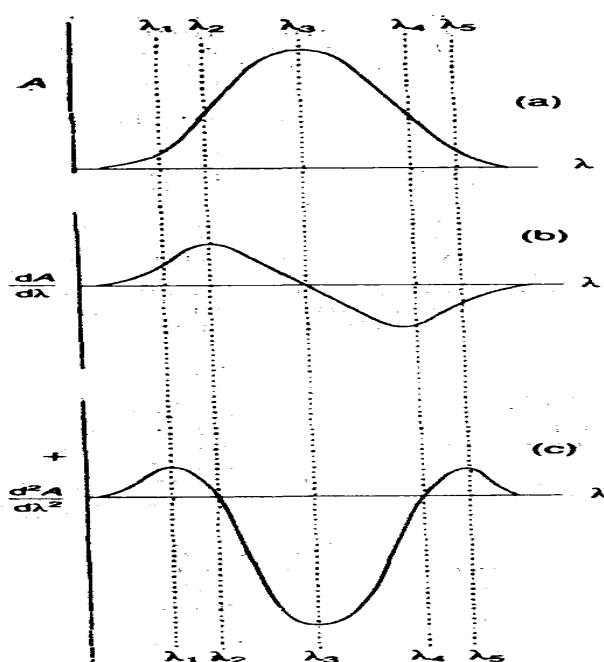
DERIVATIVE SPECTROPHOTOMETRY

Derivative spectrophotometry involves the conversion of a normal spectrum to its first, second or higher derivative spectrum. The transformations that occur in the derivative spectra are understood by reference to a Gaussian band which represents an

ideal absorption band. In the context of derivative spectrophotometry, the normal absorption spectrum is referred to as the fundamental, zeroth order or D^0 spectrum.

The first derivative (D^1) spectrum is a plot of the ratio of change of absorbance with wavelength against wavelength, i.e. a plot of the slope of the fundamental spectrum against wavelength or a plot of $dA/d\lambda$ Vs λ . At λ_2 and λ_4 , the maximum positive and maximum negative slope respectively in the D^0 . Spectrums correspond with maximum and a minimum respectively in the D^1 spectrum. The λ_{\max} at λ_3 is a wavelength of zero slopes and gives $dA/d\lambda = 0$, i.e. a cross-over point, in the D^1 spectrum.

The second derivative (D^2) spectrum is a plot of the curvature of the D^0 spectrum against wavelength or a plot of $d^2A/d\lambda^2$ Vs λ .



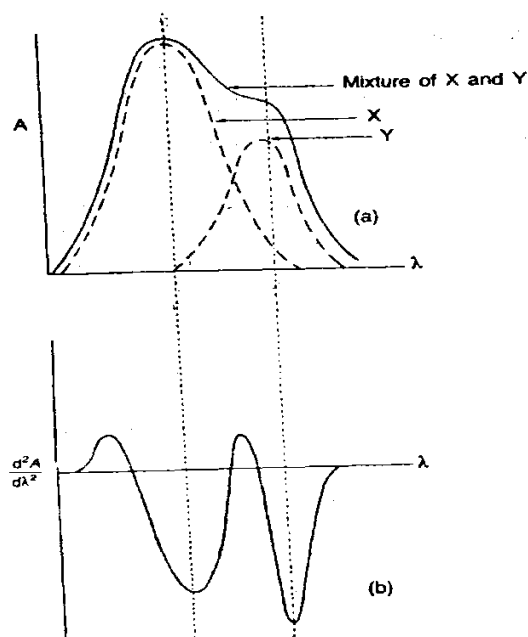
The zeroth (a), first (b) and second (c) derivative spectra of a Gaussian band. Wavelengths of maximum slope and zero curvature in the D^0 spectrum correspond with cross-over points in the D^2 spectrum.

In summary, the first derivative spectrum of an absorption band is characterized by a maximum, a minimum, and a cross-over point at the λ_{\max} of the absorption band.

These spectral transformations confer two principal advantages on derivative spectrophotometry. Firstly, an even order spectrum is of narrower spectral bandwidth than its fundamental spectrum. Secondly, derivative spectrophotometry discriminates in favour of substances of narrow spectral bandwidth against broad bandwidth substances. This is because 'the derivative amplitude (D), i.e. the distance from a maximum to a minimum, is inversely proportional to the fundamental spectral bandwidth (14') raised to the power (n) of the derivative order.

Thus, $D \propto (1/W)$

Consequently, substances of narrow spectral bandwidth display larger derivative amplitudes than those of broad bandwidth substance



(a) The individual spectra of two components X and Y in admixture and their combined spectrum (b) The second derivative spectrum of the mixture showing improved resolution of the individual bands.

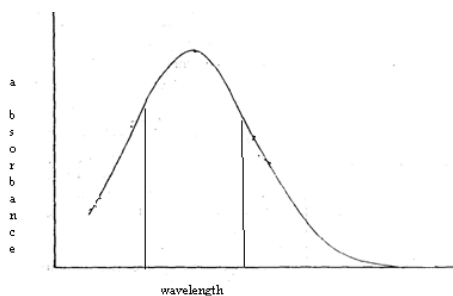
Apart from quantitative analysis, the application of UV is extended to following

1. Structure determination.
2. Quantitative analysis → it is limited because absorption band tend to be broad.
3. Determination of strength of hydrogen bonding.
4. Study of charge transfer complexes.
5. Study of chemical rings
6. Study of isomerism.

AREA UNDER THE CURVE METHOD (Telekone *et al.*, 2010)

The area under curve method involves the calculation of integrated value of absorbance with respect to the wavelength between the two selected wavelengths λ_1 and λ_2 . Area calculation processing item calculates the area bound by the curve and the horizontal axis. The horizontal axis is selected by entering the wavelength range over which area has to be calculated. This wavelength area is selected on the basis of repeated observation so as to get the linearity between area under curve and concentration. In combination drugs λ_1 and λ_2 denotes the wavelength ranges of the components. The integrated value of absorbance in the wavelength ranges of both the drugs are substituted in the simultaneous equation to get the concentration of the drugs.

$$c_x = \frac{A_2 a_{y_1} - A_1 a_{y_2}}{a_{x_2} a_{y_1} - a_{x_1} a_{y_2}} \quad \text{And} \quad c_y = \frac{A_1 a_{x_2} - A_2 a_{x_1}}{a_{x_2} a_{y_1} - a_{x_1} a_{y_2}}$$



GEOMETRIC CORRECTION METHOD:

A number of mathematical correction procedures have been developed which reduce or eliminate the background irrelevant absorption that may be present in

samples of biological origin. The simplest of these procedures is the three-point geometric procedure, which may be applied if the irrelevant absorption is linear at the three wavelengths selected. Consider an absorption spectrum (Fig. a) comprising the spectrum of analyte (Fig. b) and that of the background absorption (Fig. c). If the wavelengths λ_1, λ_2 and λ_3 are selected so that the background absorbance's B_1, B_2 , and B_3 are linear, then the corrected absorbance, D , of the drug may be calculated from the three absorbance's A_1, A_2 , and A_3 of the sample solution at λ_1, λ_2 and λ_3 respectively, as follows.

Let vD and wD be the absorbance of the drug alone in the sample solution at λ_1 and λ_3 respectively, i.e. v and w are the absorbance ratios vD/D and wD/D respectively.

$$\text{Therefore } B_1 = A_1 - vD, B_2 = A_2 - D \text{ and } B_3 = A_3 - wD$$

Let y and z be the wavelength intervals $(\lambda_2 - \lambda_1)$ and $(\lambda_3 - \lambda_2)$ respectively.

Then

$$\frac{B_1 - B_3}{B_2 - B_3} = \frac{y + z}{z} \text{ (Similar triangles)}$$

$$\text{Therefore } zB_1 = (y + z) B_2 - yB_3$$

$$z (A_1 - vD) = (y + z)(A_2 - D) - y(A_3 - wD)$$

Rearranging:

$$D = \frac{y(A_2 - A_3) + z(A_2 - A_1)}{y(1 - w) + z(1 - v)}$$

Where,

$$y = (\lambda_2 - \lambda_1)$$

$$z = (\lambda_3 - \lambda_2)$$

A_1 = Absorbance of the sample solution at λ_1

A_2 = Absorbance of the sample solution at λ_2

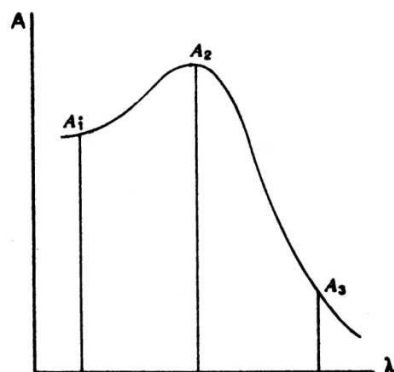
A_3 = Absorbance of the sample solution at λ_3

$v = vD/D$ [absorbance ratio of drug in methanol (without serum) at λ_1 and λ_2]

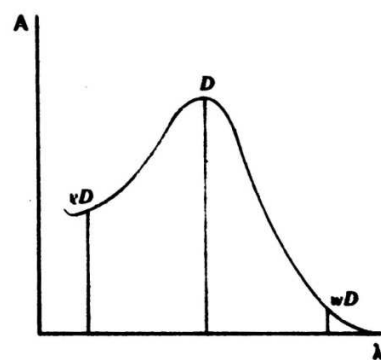
$w = wD/D$ [absorbance ratio of drug in methanol (without serum) at λ_3 and λ_2]

This is general equation which may be applied in any situation where A_1 , A_2 and A_3 of the sample, the wavelength intervals y and z and the absorbance ratios v and w are known. The values of v and w are determined experimentally using a solution of drug only. The concentration of the drug is calculated from the corrected absorbance D using any of the normal procedures.

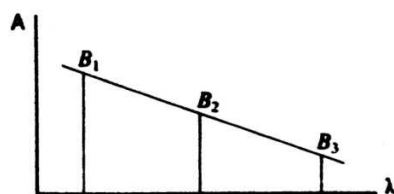
It should be noted that the three-point correction procedures are simply algebraic calculations of what the baseline technique in infrared spectrophotometry does graphically.



(a)



(b)



(c)

CHROMATOGRAPHY [Willard *et al.*, P.D Sethi 2001]

Chromatography is differential migration processes where sample components are selectively retained by stationary phase. High Performance Liquid Chromatography is a convenient separation technique used for wide types of samples with exceptional resolving power, speed and nano molecular detection levels. It is an analytical chromatographic technique that is useful for separating ions / molecule that are dissolved in a solvent

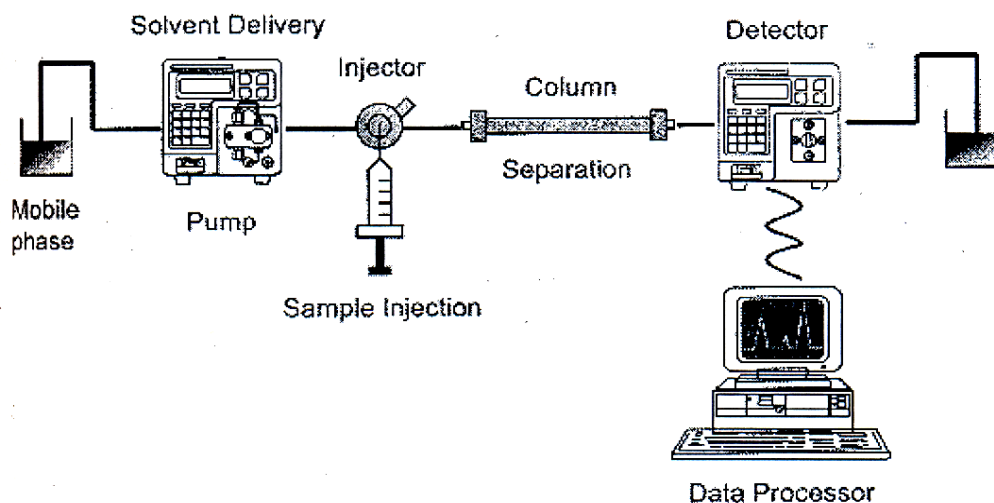
In this two mutually immiscible phases are brought in to contact one phase is stationary and other is mobile. Species in the sample undergo repeated interactions (partitions) between the mobile phase & stationary phase. The components are gradually separated in to bands in mobile phase. It is an analytical chromatographic technique that is useful for separating ions / molecule that are dissolved in a solvent.

HIGH PERFORMANCE LIQUID CHROMATOGRAPHY

HPLC is a type of liquid chromatography that employs a liquid mobile phase and a very finely divided stationary phase. In order to obtain satisfactory flow rate liquid must be pressurized to a few thousands of pounds per square inch.

The rate of distribution of drugs between stationary and mobile phase is controlled by diffusion process, if diffusion is minimized, a faster and effective separation can be achieved. The technique of high performance liquid chromatography is so called because of its improved performance when compared to classical column chromatography. Advances in column technology, high-pressure pumping system and sensitive detectors have transformed liquid column chromatography into high speed, efficient, accurate and highly resolved method of separation.

HPLC BASIC INSTRUMENTATION



HIGH PERFORMANCE THINLAYER CHROMATOGRAPHY: [P.D Sethi 2001]

A method which satisfies the basic requirement for qualitative and quantitative analysis and also capable of being used by personnel with minimum of technical training and under reasonable laboratory facilities, is High Performance Thin Layer Chromatography (HPTLC).

Thin Layer chromatography can be used as a qualitative tool for separation of simple mixtures where low cost and simplicity are required, or else it can be used as a powerful separation tool for quantitative analysis, the later now referred to as HPTLC. It can simultaneously handle several samples even of divergent nature and composition, supporting several analyses at a given time.

Steps involved in HPTLC

Step 1: Sample application.

The samples to be chromatographed are applied to the chromatogram layer. Volume precision and exact positioning are ensured by the use of a suitable instrument.

Step 2: Chromatogram development

The solvent (mobile phase) migrates the predetermined distance in the layer (stationary phase) by capillary action. In this process, the samples are separated into fractions. After evaporation of the mobile phase, the fractions remain stored on the layer.

Step 3: Chromatogram evaluation

The tracks (samples) are scanned in a densitometer with a light beam in the visible or ultraviolet range of the spectrum. Absorbance or fluorescence is measured by diffuse reflectance. Alternatively to classical densitometry, the chromatogram can be evaluated by video technology. Additional operations such as pre or post-chromatographic derivatisation can be performed as required.

HPTLC has become the accepted term for layer which

- Area slightly thinner than conventional layers (0.20mm instead of 0.25 mm) and thus need less sample to show the same measuring result.
- Have a smaller mean grain size – 7 instead of 12-20 μm and in particular a closer grain size distribution than conventional layers.
- Hence give better resolution with a migration distance about 50% shorter- 50mm as against -120mm.
- Have improved optical properties over conventional layers which give better accuracy during densitometric evaluation.

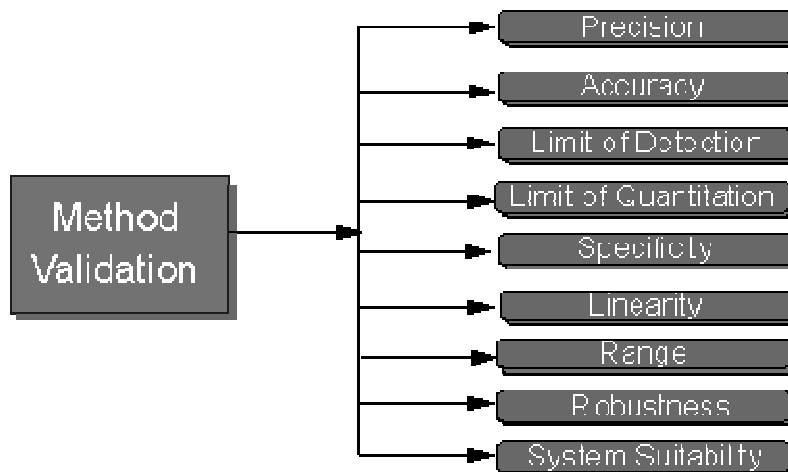
Comparative evaluation of HPTLC and HPLC techniques

1. Simultaneous analysis of standard and sample on the same chromatoplate is possible in HPTLC but it is not possible in HPLC
2. Low cost pre-coated HPTLC plates are available, whereas HPLC columns are very expensive.
3. Solvents need degassing in HPLC method but HPTLC doesn't need this.
4. Mobile phase consumption is extremely low in HPTLC and high in HPLC

5. No contamination can occur in HPTLC as fresh plates and mobile phase are used for each analysis but contamination occurs in HPLC.
6. Corrosive and UV absorbing mobile phases can be used in HPTLC but not in HPLC.
7. Substance sensitive to light and oxygen can create problem in HPTLC but it does not affect HPLC as it is closed system.

ANALYTICAL METHOD VALIDATION

Method validation can be defined as (ICH) “Establishing documented evidence, which provides a high degree of assurance that a specific activity will consistently produce a desired result or product meeting its predetermined specifications and quality characteristics”. Typical validation characteristics which should be considered are:



Accuracy

The accuracy of a method is the closeness of the measured value to the true value for the sample.

Accuracy criteria for an assay method is that the mean recovery will be $100 \pm 2\%$ over the range of 80%-120% at the target concentration. For impurity method, the mean recovery will be within 0.1% absolute of the theoretical concentration or 10% relative, whichever is greater for impurities in the range of 0.1-2.5% v/w.

Precision

The precision of an analytical method is the amount of scatter in the results obtained from multiple analysis of a homogeneous sample. To be meaningful, the precision study must be performed using the exact sample and standard preparation procedures that will be used in the final method.

Precision is the measure of the degree of repeatability of analytical method under normal operation and is normally expressed as %RSD for the statistically significant number of samples. According to ICH, precision should be performed at three different levels:

- a) Repeatability
- b) Intermediate precision
- c) Reproducibility

Repeatability is the result of method operating over a short interval under same conditions (Intra-assay precision) and it should be determined from a minimum of nine determinations covering the specified range of procedures (three levels, three

repetitions each) or from a minimum of six determinations at 100% of the test or target concentration.

Intermediate precision is the precision obtained when the assay is performed by multiple analysts, using multiple instruments, on multiple days, in one laboratory. Different sources of reagents and multiple lots of columns should also be included in this study. Intermediate precision results are used to identify which of the above factors contribute significant variability to the final result.

The last type of precision study is reproducibility, which is determined by testing homogeneous samples in multiple laboratories, often as part of inter laboratory crossover studies. The evaluation of reproducibility results often focuses more on measuring bias in results than on determining differences in precision alone. Statistical equivalence is often used as measures of acceptable inter laboratory results.

For an assay method, the instrument precision (intermediate precision) will be 1% and the intra-assay precision (Repeatability) will be 2% and for an impurity method, instrument precision will be 5% and intra-assay precision will be 10%.

Specificity

Specificity is the ability to assess unequivocally the analyte in the presence of components which may be expected to be present. Lack of specificity of an individual analytical procedure may be compensated by other supporting analytical procedures.

Linearity

A linear relationship should be evaluated across the range of the analytical procedure. It may be demonstrated directly on the drug substance (by dilution of a standard stock solution) and/or separate weightings of synthetic mixtures of the drug product components, using the proposed procedure.

Linearity study verifies that the sample solutions are in a concentration range where analyte response is linearly proportional to the concentration.

Five concentration levels from 50-150% of the standard solutions of the analyte are required to allow detection of curvature in the plotted data. Generally five concentrations ranging from 80-120% of standard concentration should be used in three replicates of each concentration.

Acceptability of linearity is often judged by correlation co-efficient and y-intercept of linear regression line for the response versus concentration plot. A correlation co-efficient of >0.999 is generally considered as evidence of acceptable fit of the data to the regression line. The Y-intercept should be less than a few percentage of the response obtained for the analyte at the target level. The recommended range for an assay method for content would be $\text{RSD} \pm 20\%$ and the range for an assay/impurities combination method based on area % (for impurities) would be $\pm 20\%$ of target concentration down to the limit of quantification of the drug substance or impurity.

Range

Range is the interval between upper and lower levels of analyte that have been demonstrated to be determined with precision, accuracy and linearity. Range of an analytical method is the concentration interval over which acceptable accuracy, linearity and precision are obtained.

Detection limit

The detection limit of an individual analytical procedure is the lowest amount of analyte in a sample which can be detected but not necessarily quantitated as an exact value.

Based on the standard deviation of the response and the slope, the detection limit (DL) may be expressed as

$$DL = \frac{3.3\sigma}{S}$$

Where,

σ = standard deviation of the response

S= slope of the calibration curve (of the analyte)

Quantification limit

The quantification limit of an analytical procedure is the lowest amount of analyte in a sample which can be quantitatively determined with suitable precision, accuracy and reliability by the proposed method.

Based on the standard deviation of the response and the slope, quantitation limit may be expressed as,

$$QL = \frac{10\sigma}{S}$$

Where,

σ = standard deviation of the response

S = slope of the calibration curve (of the analyte)

Ruggedness

Ruggedness is the degree of reproducibility of test results obtained by analysis of same sample under a variety of normal test conditions such as different laboratories, different analysts, different instruments, different lots of reagent, different elapse assay times, different assay temperatures, different days, etc. It is normally expressed as lack of influence on test results of operational and environmental variables of the analytical method.

Robustness

ICH defines robustness as a measure of the method's capability to remain unaffected by small, but deliberate variations in method parameters. The evaluation of robustness should be considered during the development phase and depends on the type of procedure under study. It should show the reliability of an analysis with respect to deliberate variations in method parameters.

In the case of liquid chromatography, examples of typical variations are

- Influence of variations of pH in a mobile phase
- Influence of variations in mobile phase composition
- Different columns (different lots and/or suppliers)
- Temperature
- Flow rate.

System Suitability

System suitability is the checking of a system to ensure system performance before or during the analysis of unknowns. Before performing any validation experiment, you should establish that the HPLC and the procedure are capable of providing data of acceptable quality. These tests are to verify that the resolution and repeatability of the system are adequate for the analysis to be performed. It is based on the concept that equipment, electronics, analytical operations and sample constitute an integral system that can be evaluated as a whole.

System suitability parameters and recommendations:

| S.No | Parameters | Recommendations |
|------|---------------------------|---|
| 1 | Theoretical plates (N) | >2000 |
| 2 | Tailing factor (T) | ≤ 2 |
| 3 | Resolution (Rs) | > 2 between peak of interest and the closest eluting potential interference |
| 4 | Repeatability | $RSD \leq 1\%$ for $N \geq 5$ is desirable |
| 5 | Capacity factor (k^1) | > 2.0 |
| 6 | Relative retention | Not essential as long as the resolution is stated |

SYSTEM SUITABILITY PARAMETERS

[Lloyd, 1997; A.H. Beckett, and J.B. Stenlake, 2007]

System suitability testing is an integral part of many analytical procedures. The tests are based on the concept that the equipment, electronics, analytical operations, and samples to be analyzed constitute an integral system that can be evaluated as such. System suitability test parameters to be established for a particular procedure depend on the type of procedure being validated.

The parameters that are affected by the changes in chromatographic conditions are,

- Column capacity factor (K_A)
- Resolution (R_s)
- Selectivity (α)
- Column efficiency (N) and
- Peak asymmetry factor (A_s)
- Tailing factor (T)
- Height Equivalent to a Theoretical Plate (HETP)

i) Column capacity factor (K_A)

The retention of a drug with a given packing material and eluent can be expressed as retention time or retention volume, but both of these are dependent on flow rate, column length and column diameter. The retention is best described as a column capacity ratio (K), which is independent of these factors. The column capacity ratio of a compound (A) is defined as

$$K_A = \frac{V_A - V_0}{V_0} = \frac{t_A - t_0}{t_0}$$

Where,

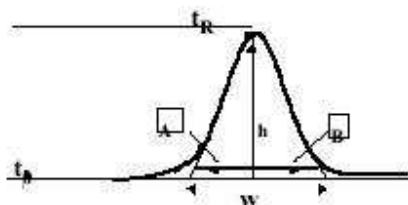
V_A = Elution volume of A

V_0 = Elution volume of a non retained compound (void volume).

At constant flow rate, retention times (t_A and t_o) can be used instead of retention volumes. Retention data is sometimes expressed, relative to a known internal standard (B). The ratio of retention times (t_A/t_B) can be used, but the ratio of adjusted retention times $\left(\frac{t_A - t_o}{t_B - t_o} \right)$ is better when data need to be transferred between different chromatographs.

The values of k' of individual bands increase or decrease with changes in solvent strength. In reversed phase HPLC, solvent strength increases with the increase in the volume of organic phase in the water / organic mobile phase. Typically an increase in percentage of the organic phase by 10 % by volume will decrease k' of the bands by a factor of 2-3.

| RETENTION FACTOR or CAPACITY RATIO | |
|------------------------------------|-----------------------------|
| $k' = \frac{t_R - t_0}{t_0}$ | $k' = \phi \frac{C_s}{C_m}$ |



ii) Resolution (R_s)

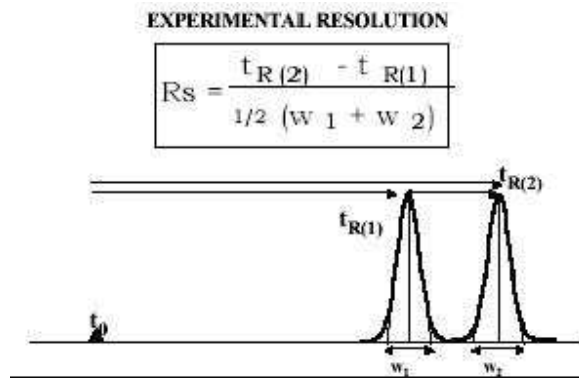
The resolution, R_s of two neighboring peaks is defined by the ratio of the distance between the two peak maxima. It is the difference between the retention times of two solutes divided by their average peak width. For baseline separation, the ideal value of R_s is 2.0. It is calculated by using the formula,

$$R_f = \frac{Rt_2 - Rt_1}{0.5 (W_1 + W_2)}$$

Where,

Rt_1 and Rt_2 are the retention times of components 1 and 2

W_1 and W_2 are peak widths of components 1 and 2.

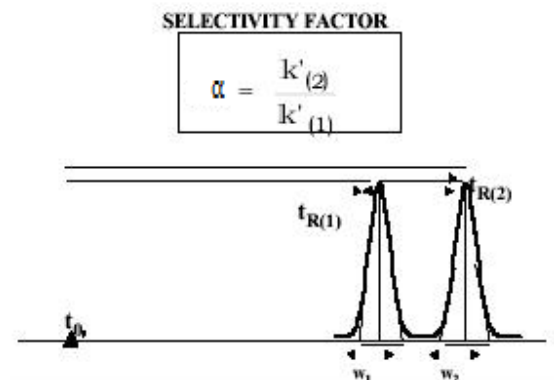


iii) Selectivity (α)

The selectivity (or separation factor), α is a measure of relative retention of two components in a mixture. The ideal value of selectivity is 2. It can be calculated by using the formula,

$$\alpha = \frac{V_2 - V_0}{V_1 - V_0}$$

Where, V_0 is the void volume of the column and V_2 and V_1 are the retention volumes of the second and the first peak, respectively.



iv) Column efficiency

Efficiency (N) of a column is measured by the number of theoretical plates per meter. It is a measure of band spreading of a peak. Smaller the band spread, higher is the number of theoretical plates, indicating good column and system performance. Columns with N ranging from 5,000 to 100,000 plates/meter are ideal for a good system. Efficiency is calculated by using the formula,

$$N = 16 \frac{Rt^2}{W^2}$$

Where, Rt is the retention time and W is the peak width.

v) Peak asymmetry factor (A_s)

Peak asymmetry factor, A_s can be used as a criterion of column performance. The peak half width b of a peak at 10 % of the peak height, divided by the corresponding front half width a gives the asymmetry factor.

Vi) Tailing factor (T)

A measure of the symmetry of a peak.

$$T = W_{0.05} / 2f$$

Where, $W_{0.05}$ -peak width at 5% height

f -distance from peak front to apex point at 5% height.

The accuracy of quantification decreases with increase in peak tailing because of the difficulties encountered by the integrator in determining where/when the peak ends and hence the calculation of the area under the peak.

Limits- $T \leq 2$

Vii) Height Equivalent to a Theoretical Plate (HETP)

A theoretical plate can be of any height, which decides the efficiency of separation. If HETP is less the column is more efficient. If HETP is more, the column is less efficient. The height equivalent to a theoretical plate (HETP) is given by

$$\text{HETP} = \frac{\text{Length of the column}}{\text{No. of the theoretical plates}}$$

STATISTICAL PARAMETERS

(Sundar Rao, 2006, Sanford Bolton, 1990; Kenneth, 2001; Mendham, 1994)

Linear regression

Linear regression is a statistical technique that defines the functional relationship between two variables by best-fitting a straight line. Once a linear relationship has been shown to have a high probability by the value of the correlation coefficient 'r', then the best straight line through the data points has to be estimated. This can often be done by visual inspection of the calibration graph, but in many cases it is far

more sensible to evaluate the best straight line by linear regression (the method of least squares)

The equation of straight line is

$$y = mx + c$$

Where, y the dependent variable is plotted as result of changing x, the independent variable.

To obtain the regression line 'y on x' the slope 'm' of the line and the intercept 'c' on the y axis are given by the following equation.

$$m = \frac{N \sum xy - (\sum x)(\sum y)}{N \sum x^2 - (\sum x)^2}$$

And

$$c = \frac{(\sum y)(\sum x^2) - (\sum x)(\sum xy)}{N \sum x^2 - (\sum x)^2}$$

Correlation coefficient

A measure of the strength of the relationship between two variables is provided by the coefficient of correlation, denoted by r, if the relationship between

the two variables is of the linear form. It is also called the coefficient of linear correlation

Pearson's correlation:

The correlation coefficient calculation for data values should be +1 or -1

Where the value of Correlation coefficient is +1 – positive

Correlation coefficient is -1 – negative

$$r = \frac{n \sum x_1 y_1 - \sum x_1 \sum y_1}{\{[n \sum x_1^2 - (\sum x_1)^2] [n \sum y_1^2 - (\sum y_1)^2]\}^{1/2}}$$

Standard deviation

It is the square root of the average of the squared deviations of the observations. From the arithmetic mean, it is used for measures of dispersion.

It is denoted by

$$\text{Standard Deviation} = \sqrt{\frac{\sum (x - \bar{x})^2}{n - 1}}$$

$$\text{R.S.D (\%)} = \frac{\text{S.D}}{\bar{x}} \times 100$$

Where Σ = Sum of observations

\bar{x} = Mean or arithmetic average ($\Sigma x / n$)

x = Individual observed value

$x - \bar{x}$ = Deviation of a value from the mean

n = Number of observations

Standard error of mean (S.E)

The population of standard deviation is not given, but the size of s is large, so the sample standard deviation is representing the population of standard deviation.

$$\text{S.E.} = \frac{\text{S.D}}{\sqrt{n}}$$

Where,

S.D = Standard deviation

n = no. of observations

2. LITERATURE

REVIEW

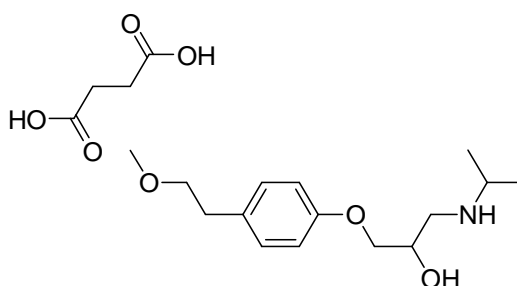
2. LITERATURE REVIEW

(The Merck Index, 2006, www.en.wikipedia.org/wiki/Telmisartan, www.Free
patents.com, Martindale 2005, British Pharmacopoeia 2009, USP 2007)

2.1. DRUG PROFILE

2.1.1. METOPROLOL SUCCINATE

Molecular Structure



Chemical Name

2-propanol, 1-[4-(2-methoxyethyl) phenoxy]-3-[(1-methylethyl) amino]-, (±)-,
butanedioate

Molecular Formula

$C_{19}H_{31}NO_7$

Molecular Weight

652.8 g/mol

Category

Cardio selective beta blocker

Description

White or almost white, crystalline powder.

Solubility

Free soluble in water, soluble in methanol.

Identification test**Melting point:**

136-137°C

IR spectrum:

Principle peak at wave numbers 1516.53, 1052.07, 1072.77, 1187.11 cm^{-1}

show at fig-1

pH

7.0 - 7.6

pKa value

9.68

Storage

Stored in tightly closed containers in a cool and dry place. Protected from light.

Pharmacokinetics**Absorption:**

Absorption of Metoprolol is rapid and complete.

Distribution:

Plasma levels following oral administration of conventional metoprolol tablet, however, approximate 50% of levels following intravenous administration indicating 50% first pass metabolism.

Excretion:

Elimination is mainly by biotransformation in the liver and plasma half life range from approximately 3 to 7 hours.

Pharmacological action

Metoprolol competes with adrenergic neurotransmitters such as catecholamines for binding at beta (1)-adrenergic receptors in the heart and vascular smooth muscle. Beta (1)-receptor blockade results in a decrease in heart rate, cardiac output, and blood pressure.

Indications

Anti hypertension, anti angina, anti arrhythmic class (II)

Available Brand

Toprol-xl

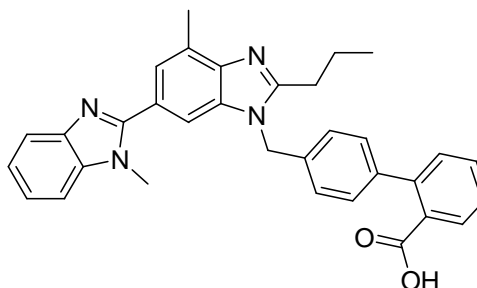
METPURE-XL

Adverse effects

Worsening of angina or myocardial infarction, worsening of heart failure,
worsening of AV block

2.1.2. TELMISARTAN

Molecular Structure

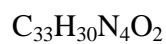


Chemical Name

4'-[[4-Methyl-6-(1-methyl-1*H*-benzimidazol-2-yl)-2-propyl-1*H*-benzimidazol-1-yl] ethyl]

Biphenyl-2-carboxylic acid.

Molecular Formula



Molecular Weight

514.6 g/mol

Category

Angiotensin II type 1 receptors

Description

White or slightly yellowish, crystalline powder.

Solubility

Practically insoluble in water, slightly soluble in methanol, sparingly soluble in methylene chloride. It dissolves in 1 M sodium hydroxide.

pH

3-9

pKa value

3.5, 4.1, 6.0

Identification test**Melting point:**

261-263°C

IR spectrum:

Principle peak at wave number 3056.79, 2928.11, 1696.15, 758.33 cm^{-1}

show fig-2

Storage

Stored at 25°C (77°F) in tightly closed containers in a cool and dry place

Pharmacokinetics**Absorption:**

Oral administration, peak concentrations (C_{max}) of telmisartan are reached in 0.5-1 hour after dosing.

Distribution:

Food slightly reduces the bioavailability of telmisartan. The absolute bioavailability of telmisartan is dose dependent. At 40 and 160 mg the bioavailability was 42% and 58%, respectively.

Excretion:

Eliminated unchanged in feces via biliary excretion; only minute amounts were found in the urine.

Pharmacological action

Angiotensin II is the principle pressor agent of the renin-angiotensin system, with effects that include vasoconstriction, stimulation of synthesis and release of aldosterone, cardiac stimulation, and renal reabsorption of sodium. Telmisartan blocks the vasoconstrictor and aldosterone-secreting effects of angiotensin II by selectively blocking the binding of angiotensin II to the AT1 receptor in many tissues, such as vascular smooth muscle and the adrenal gland.

Blockade of the renin-angiotensin system with ACE inhibitors, which inhibit the biosynthesis of angiotensin II from angiotensin I, is widely used in the treatment of hypertension

Indications

Anti hypertension

Available Brand

Micardis

TELMA

TELSAR

TETAN

Adverse effects

Upper respiratory tract infection, Back pain, Sinusitis, Diarrhea, Pharyngitis

2.2. REPORTED METHODS

2.2.1. METOPROLOL SUCCINATE:

1. Vachhani kevin H *et al.*, (2011)

“Development of validation of first order derivative spectrophotometric method for simultaneous estimation of Metoprolol succinate and olimesartan medoxomil in tablets”.

Method - First order derivative spectrophotometric method

Solvent - Methanol

λ_{\max} -204.6nm,275.6nm

2. Chandra Bose R.J.*et al.*, (2011)

“Validated Rp-Hplc method for the simultaneous estimation of Ramipril and Metoprolol tartrate in Bulk and Tablet dosage form”.

Elution - Isocratic

Stationary phase - Hypersil C₁₈ column (150 mmx4.6 mm,5 μ m)

Mobile phase -Acetonitrile: Methanol:10mM acetate buffer pH 5
(30:50:20 v/v)

Detection - UV detector,

Wavelength -210nm

3. Sagar B. Wankhede *et al.*, (2011)

“Stability indicating HPTLC method for quantitative determination of Atorvastatin calcium and Metoprolol succinate in capsules”.

Stationary phase - silica gel60 F₂₅₄ (0.2 mm thickness)

Mobile phase - Toluene: Methanol: Ethyl acetate: Glacial acetic acid

7 : 1.5 : 1 : 0.5 (v/v)

Quantification - Densitometry at 276 nm.

Wavelength -254nm

4. Mitesh D *et al.*, (2010)

“Optimization and Establishment of a validated stability-indicating HPLC method for study of the stress degradation behavior of Metoprolol succinate”.

Elution - Isocratic

Stationary phase - C-18 column

Mobile phase -sodium dihydrogen phosphate buffer: Acetonitrile

(70:30 v/v)

Detection - UV detector,

Wavelength -274nm

5. Raja Kumar Seshadri *et al.*, (2010)

“Simultaneous Quantitative determination of Metoprolol, Atorvastatin and Ramipril in capsules by a validated stability-indicating RP-UPLC method”.

Elution - Isocratic

Stationary phase - Zorbax^R XDC-C₁₈ (4.6mmX50mm, 1.8μm)

Mobile phase - Buffer:Acetonitrile (50:50 v/v)

Detection - UV detector,

Wavelength -210nm

6. Rajendra Kakde *et al.*, (2009)

“High performance thin layer chromatographic method for simultaneous estimation of Metoprolol succinate and amlodipine besylate in pharmaceutical preparations”.

Stationary phase - silica gel60 F₂₅₄ (0.2 mm thickness)

Mobile phase - Methanol: Ethyl acetate: Water: Toluene: 25% Ammonia

1.5 : 5.0 : 0.3 : 3.0 : 0.3 (v/v)

Quantification - Densitometry at 236 nm.

7. Moreshwar N. kulkarni *et al.*, (2009)

“Development and validation of spectrophotometric method for determination of Metoprolol succinate”.

Method - Maximum absorption

Solvent - Distilled water, phosphate buffer 6.8, 0.1M HCl

λ_{\max} -224nm

8. Mitesh D Phale *et al.*, (2009)

“A validated and simplified RP-HPLC of Metoprolol succinate from bulk drugs”.

Elution - Isocratic

Stationary phase - RP spherisorb C-18 (250 x4.6 mm. 10 μ m)

Mobile phase - Acetonitrile: methanol: 10mM aqueous phosphate
buffer

(20:20:60 v/v)

Detection - UV detector.

9. Singh Brijesh *et al.*, (2009)

“Development of Reverse-phase HPLC method for simultaneous analysis of Metoprolol succinate and Hydrochlorothiazide in a tablet formulation”.

| | |
|------------------|---|
| Elution | - Isocratic |
| Stationary phase | - C-18 column |
| Mobile phase | - 50mM di-sodium hydrogen phosphate: methanol: Acetonitrile (525:225:250 v/v) |
| Detection | - UV detector, |
| Wavelength | -222nm |

10. Senthamil selvan P. *et al.*, (2008)

“Chromatography-tandem mass spectrometry method for the simultaneous quantification of Metoprolol succinate and simvastatin in human plasma”.

| | |
|------------------|--|
| Elution | - Isocratic |
| Stationary phase | - C-18 column |
| Mobile phase | - Acetonitrile: 0.5% formic acid P ^H 3.5 (90:10 v/v) |
| Detection | - Mass detector, |
| Mode | -positive |

11. Sathe S.R *et al.*, (2008)

“Development of HPTLC method for the estimation of Metoprolol succinate in bulk and in tablet dosage form”.

Stationary phase - silica gel60 F₂₅₄ (0.2 mm thickness)

Mobile phase - Toluene: Methanol: Triethylamine

3 : 0.5 : 0.3

Quantification - Densitometry at 274 nm.

2.2.2. TELMISARTAN

1. Rekha Gangola *et al.*, (2011)

“Spectrophotometric simultaneous determination of Hydrochlorothiazide and Telmisartan in combined dosage form”.

Method - simultaneous equation

Solvent - 0.1M NaOH

λ_{\max} -273nm,295nm

2. Sagar Tatane *et al.*, (2011)

“Development of UV spectrophotometric method of Telmisartan in Tablet formulation”.

Solvent - Methanol: Water (70:30)

λ_{\max} -230nm

3. Rekha Gangola *et al.*, (2011)

“Spectrophotometric simultaneous determination of Hydrochlorothiazide and Telmisartan in combined dosage form by dual wavelength method”.

Method - Dual wavelength method.

Solvent - 0.1M NaOH

λ_{\max} -258nm,299nm,316nm,326nm

4. Ilango K *et al.*, (2011)

“Simultaneous estimation of Telmisartan and Hydrochlorothiazide in pharmaceutical dosage form”.

Method - simultaneous equation

Solvent - Methanol

λ_{\max} - 296nm,270nm

5. Kumbhar S.T. *et al.*, (2011)

“Visible spectrophotometric determination of Telmisartan from urine”.

| | |
|------------------------|-----------------------|
| Method | - colorimetric method |
| Solvent | - Methanol |
| Reagent | - Thionyl chloride |
| λ_{max} | -427nm |

6. Vijay kumar G *et al.*, (2011)

“Validated RP-HPLC method for the estimation of Telmisartan in serum samples”.

| | |
|------------------|---------------------------------------|
| Elution | - Isocratic |
| Stationary phase | - Equisil (250X 4.6 mm, 5 μ) |
| Mobile phase | - Buffer: Acetonitrile (35:65 v/v) |
| Detection | - UV detector, |
| Wavelength | - 282nm |

7. Patel Amit R *et al.*, (2011)

“Method development, validation and stability study for simultaneous estimation of Telmisartan and indapamide by Reverse phase-High performance liquid chromatography in pure and marketed formulation”.

| | |
|------------------|---|
| Elution | - Isocratic |
| Stationary phase | - amazon C-18 (150X 4.6 mm, 5 μ) |
| Mobile phase | - Buffer: Acetonitrile: Methanol (45:25:30v/v) |

Detection - UV detector,

Wavelength - 285nm

8. Santaji Nalwade *et al.*, (2011)

“Rapid simultaneous determination of Telmisartan, Amlodipine besylate and Hydrochlorothiazide in combined poly pill dosage form by stability – indicating ultra performance liquid chromatography”.

Elution - Isocratic

Stationary phase - C-18 (100X 2.1 mm, 1.7μ)

Mobile phase - Sodium per chlorate buffer: Acetonitrile:
(90:10v/v)

Detection - UV detector,

Wavelength - 271nm, 237nm

9. Ramesh J *et al.*, (2011)

“Development and validation of HPTLC method for the simultaneous estimation of Atorvastatin and Telmisartan in combined dosage form”.

Stationary phase - silica gel60 F₂₅₄ (10cm x 10 cm)

Mobile phase - Chloroform: Benzene: Methanol: Glacial acetic acid

6 : 3 : 1.0 : 0.1 (v/v/v/v)

Quantification - Densitometer at 265 nm.

10. Patel V.A *et al.*, (2011)

“Development and validation of HPTLC method for the simultaneous estimation of Telmisartan and Ramipril in combined dosage form”.

Stationary phase - silica gel60 F₂₅₄ (10 cm x 10 cm)

Mobile phase - Acetone: Benzene: Ethyl acetate: Glacial acetic acid

5.0 : 3.0 : 2 : 0.03 (v/v)

Quantification - Densitometry at 210 nm, 296 nm.

11. Lakman V. Portale *et al.*, (2010)

“A validated stability indicating HPTLC method for simultaneous estimation of Ramipril and Telmisartan”.

Stationary phase - silica gel60 F₂₅₄ (10 cm x 10 cm)

Mobile phase - Methanol: Chlorform

1 : 6 (v/v)

Quantification - Densitometry at 210 nm.

12. patil U.P *et al.*, (2010)

“A validated densitometric method for analysis of Telmisartan and Atorvastatin calcium in fixed dose combination”.

Stationary phase - silica gel60 F₂₅₄ (10 cm x 10 cm)

Mobile phase - Toluene: Methanol

7 : 3 (v/v)

Quantification - Densitometry at 280 nm.

13. Lakshmi K.S. *et al.*, (2010)

“Stability indicating HPTLC method for simultaneous estimation of Telmisartan and Ramipril in tablets”.

Stationary phase - silica gel60 F₂₅₄ (10 cm x 10 cm)

Mobile phase - Toluene: Acetonitrile: Formic Acid: Water:

5 : 5 : 0.3 : 1 (v/v)

Quantification - Densitometry at 212 nm.

14. Popat B. mohite *et al.*, (2010)

“Simultaneous estimation of Ramipril and Telmisartan in tablet dosage form by spectrophotometry”.

Method - multicomponent method

Solvent - 0.2M H₂SO₄

λ_{\max} -205nm,291nm.

15. Kalyankar T.M. *et al.*, (2010)

“A rapid colorimetric method for the estimation of ammonia in Telmisartan in bulk and solid dosage form”.

Method - colorimetric method

Solvent - Water

λ_{\max} - 425nm.

16. Vijayamirtharaj R. *et al.*, (2010)

“Development and validation of RP-HPLC method for the simultaneous estimation of Telmisartan of Atorvastatin calcium in tablet dosage forms”.

Elution - Isocratic

Stationary phase - Phenomenex C-18 (250 X 4.6 mm, 5 μ)

Mobile phase - Acetonitrile: Buffer (0.01M potassium dihydrogen phosphate)

(65:35v/v)

Detection - UV detector,

Wavelength - 250nm

17. Yogesh Gupta *et al.*, (2009)

“Isocratic RP-HPLC method development and validation for the simultaneous estimation of Ramipril and Telmisartan in tablet dosage form”.

| | |
|------------------|---|
| Elution | - Isocratic |
| Stationary phase | - ODS column hypersil (250 X 4.6 mm, 5 μ) |
| Mobile phase | - Acetonitrile: Buffer (3.9 gm sodium dihydrogen phosphate) (65:35v/v) |
| Detection | - UV detector, |
| Wavelength | - 210nm |

18. Wankhede SB *et al.*, (2009)

“RP-HPLC method for simultaneous estimation of Telmisartan and Hydrochlorothiazide in tablet dosage form”.

| | |
|------------------|---|
| Elution | - Isocratic |
| Stationary phase | - ODS column hypersil C-18(25cm X 4.6 mm, 5 μ) |
| Mobile phase | - Acetonitrile: Buffer (0.05M Potassium dihydrogen phosphate) (60:40v/v) |
| Detection | - UV detector, |
| Wavelength | - 271nm |

3. AIM AND PLAN OF WORK

3.1 AIM OF WORK

The prime importance of drug analysis is to gain information about the qualitative and quantitative composition of substance and chemical species, that is to find out what a substance is composed of and exactly how much. This information guides development of the manufacturing operations and therapeutic action of drugs.

Standard analytical procedure for newer drugs or its formulation may not be available in Pharmacopoeias. Hence it is essential to develop newer analytical methods which are accurate, precise, specific, linear, simple and rapid.

Metoprolol succinate and Telmisartan is a newer combination launched in Indian market. Metoprolol succinate and telmisartan drugs are used for treatment of hypertension. But there are several methods were reported for the estimation of metoprolol succinate and telmisartan individually as well as in combination with some other drugs. But there are no methods were reported for the estimation of these drugs in combined dosage forms without prior separation.

Hence the present study aims to develop simple, precise and accurate methods for the determination of metoprolol succinate and telmisartan by simple UV methods and RP-HPLC, HPTLC method in pure and tablet dosage form.

3.2 PLAN OF WORK

- The extensive survey of literature for metoprolol succinate and telmisartan regarding their physiochemical properties, pharmacological properties and analytical methods. This formed the basis for the development of methods.

- Selection and collection of metoprolol succinate and telmisartan working standard for analysis.
- Identification of working standard by IR spectroscopy, Melting point tests.
- Selection of suitable solvent for quantitative extraction of drug present in the tablet dosage form. The solvent should be readily available, economical and of analytical grade for UV-spectroscopy and HPLC grade for RP-HPLC and HPTLC should not chemically interact with the compound of interest and its structural characteristics.
- Selection of suitable method for analysis depending upon the spectral characteristics of the drug.
- Selection of suitable wavelength for rapid, accurate, precise and simple UV spectroscopic methods development.
- Development of rapid and accurate RP-HPLC method by using UV detector.
- Development of rapid and accurate HPTLC method by using UV detector.
- Analysis of Tablet by the UV Spectroscopy and RP-HPLC, HPTLC Methods.
- Statistical analysis of developed analytical methods.
- Validation of analytical methods as per the ICH guidelines

4. MATERIALS AND METHODS

4.1. MATERIALS USED

4.1.1. DRUGS

Metoprolol succinate and Telmisartan were generously gifted by SKN Pharmaceuticals, Pondicherry and APEX Pharmaceuticals, Chennai.

4.1.2. FORMULATION:

METOSARTAN-25 formulation, Sun-Pharma industries, containing 25 mg of Metoprolol succinate and 40 mg of Telmisartan was purchased from a local pharmacy.

4.1.3. REAGENTS & CHEMICALS

All the chemicals used were of analytical reagent grade and HPLC grade procured from Qualigens, India Ltd. The chemicals used for the study were

Methanol (HPLC grade)

Acetonitrile (HPLC grade)

Water (HPLC grade)

Chloroform (Analytical grade)

Methanol (Analytical grade) and

Formic acid (Analytical grade)

Hydrochloric acid (Analytical grade)

4.1.4. INSTRUMENTS SPECIFICATIONS

1) Shimadzu AX – 200 digital balances: (Shimadzu instruction manual)

| Specifications | |
|-----------------------------|---------------|
| Weighing capacity | 200 gms |
| Minimum display | 0.1 mg |
| Standard deviation | ≤ 0.1 mg |
| Operation temperature range | 5 to 40° C |

2) Shimadzu UV – Visible spectrophotometer: (Shimadzu instruction manual)

Model: Shimadzu, UV-1700, Pharmaspec. Cuvetts: 1 cm matched quartz cells

| Specifications | |
|----------------|--|
| Light source | 20 W halogen lamp, Deuterium lamp. Light source position automatic adjustment. Mechanism |
| Monochromator | Aberration-correcting concave holographic grating |
| Detector | Silicon Photodiode |
| Stray Light | 0.04% or less (220 nm: NaI 10 g L ⁻¹) 0.04% or less (340 nm: NaNO ₂ 50 g L ⁻¹) |
| Measurement | 190~1100 nm |

| | |
|----------------------|---|
| wavelength range | |
| Spectral Band Width | 1 nm or less (190 to 900 nm) |
| Wavelength Accuracy | ± 0.5 nm automatic wavelength calibration mechanism |
| Recording range | Absorbance : -3.99~3.99 Abs Transmittance : -399~399% |
| Photometric Accuracy | ± 0.004 Abs (at 1.0 Abs), ± 0.002 Abs (at 0.5 Abs) |
| Temperature/Humidity | Temperature range : 15 to 35°C Humidity range : 35 to 80% (15 to below 30° C) 35 to 70% (30 to 35° C) |

3) High Performance Liquid Chromatography: (Water TM 486- Tunable absorbance detector)

| Detector Specifications | |
|-----------------------------|---------------------------|
| Light source | Deuterium Arc lamp |
| Measurement wavelength | 190 to 500 nm |
| Spectral Band Width | 5 nm |
| Wavelength Accuracy | ± 1 nm |
| Cell path length | 10 nm |
| Cell volume | 20 μ L ⁻¹ |
| Operating temperature range | 4 to 35° C (39 to 104° F) |

| | |
|-----------------|----------------------|
| Recording range | 0.0001 to 4.000 AUFS |
| Operating | 4 to 35° C / 75 % |

| Pump Specifications-Water 510 HPLC pumps | |
|---|---|
| Pump type | Double reciprocating plunger pump |
| Pumping method | Constant flow delivery and constant pressure delivery |
| Suction filter | 45 µm |
| Line filter | 5 µm mesh |
| Operating | 4 to 35° C (39 to 104° F) |

4) High performance thin layer liquid chromatography:

Pre Coated Silica Gel Plates:

Silica gel 60-254 aluminum sheets were procured from, Merck, Darmstadt, Germany.

CAMAG HPTLC System with Linomat 5 Applicator,

Camag TLC Scanner 3 and Wincats software

5) Sonica ultra sonic cleaner- model 2200 MH

6) ELICO – pH meter model L1610

7) Micropipette

8) Melting point apparatus - Guna enterprises Chennai.

4.2 METHODS EMPLOYED

The methods employed for the simultaneous estimation of Metoprolol succinate and Telmisartan are

4.2.1. UV Spectrophotometric method

- a) Simultaneous Equation Method
- b) First order derivative spectroscopic method
- c) Area under the curve method and
- d) Geometric correction method.

Identification of Drugs

Metoprolol succinate and Telmisartan working standards were identified from their Infra- Red spectrum shown in fig-1 & 2, melting point test shown in Table 3.

Selection of solvent

The solubility of drugs were carried out using various polar to non polar solvents. The Solubility profiles of the drugs were determined as per the standards mentioned in the Indian Pharmacopoeia show in Table-1&2. The common solvent was found to be methanol and 0.1 M HCl. For the analysis of metoprolol succinate and telmisartan by the proposed method, 0.1 M HCl were chosen as solvent for Spectrophotometry, and it was selected on account of its ready availability, cost factor, solubility, and stability factor and cutoff wavelength.

Preparation of standard stock solution of Metoprolol succinate

Pure raw material of metoprolol succinate 10 mg was accurately weighed and dissolved in 0.1 M HCl to produce $1000 \mu\text{g mL}^{-1}$. From this 2 mL of the solution was transferred in to the 100 mL volumetric flask and made up to required volume with 0.1 M HCl to get the concentration $20 \mu\text{g mL}^{-1}$. It is used as a working standard.

Preparation of standard stock solution of Telmisartan

Pure raw material of telmisartan 15 mg was accurately weighed and dissolved in 0.1 M HCl to produce $1000 \mu\text{g mL}^{-1}$. From this 2 mL of the solution was transferred in to the 50 mL volumetric flask and made up to required volume with 0.1 M HCl to get the concentration $60 \mu\text{g mL}^{-1}$. It is used as a working standard.

Preparation of biological sample solution

Pure raw material of metoprolol succinate 25 mg and telmisartan 40 mg was accurately weighed and dissolved in artificial urine to produce $1000 \mu\text{g mL}^{-1}$. From this 2 mL of the solution was transferred in to the 50 mL volumetric flask and made up to required volume with 0.1 M HCl to get the concentration $40 \mu\text{g mL}^{-1}$, $60 \mu\text{g mL}^{-1}$. It is used as a working sample solution.

Artificial urine preparation:

To 1.5 liters of distilled water added 36.4 g of urea and mix until all the crystals were dissolved. Then added 15.0 g of sodium chloride, 9.0 g of potassium chloride and 9.6 g of sodium phosphate; mix until the solution was clear. Check the pH with indicator paper or a pH meter to ensure the pH is within the 5 to 7 pH range

for normal urine; if the solution is out of this pH range the pH may be lowered with 1N hydrochloric acid or raised with 1N sodium hydroxide.

Selection of wavelengths

The selection of wavelength for the estimation of metoprolol succinate and telmisartan, a suitable standard solution to contain $10 \mu\text{g mL}^{-1}$ of metoprolol succinate and telmisartan were prepared individually and scanned in the entire range from 200-400 nm. From the overlaid spectra, the two wavelengths 275nm for metoprolol succinate and 228.5nm telmisartan were selected for the construction simultaneous equation method.

For Derivative Spectroscopic method, the zero order spectrums were derivatised to their first order. In that 269 nm was selected for the estimation of metoprolol succinate, which is zero crossing for telmisartan and 243 nm, was selected for the estimation of telmisartan which is zero crossing for metoprolol succinate.

For Area under the curve method, the range of the areas were selected for both the drugs from their zero order spectra's, 227.5-214 nm were chosen for the estimation of metoprolol succinate and 303-278.5 nm were chosen for the estimation of telmisartan.

For Geometric correction method, the three wavelengths were selected for both the drugs from their zero order spectra's, 217,225,232 nm for the estimation of metoprolol succinate and 267,275,283 nm for the estimation of telmisartan.

Stability studies

The stability studies were performed by measuring the absorbance of same solution at different time intervals. It was observed that metoprolol succinate and telmisartan in the specified solvent were stable for more than 4 hours at their wavelength maxima.

Linearity

The linearity studies for the simultaneous equation method, Area under the curve method Geometric correction method, were performed at 275 nm, 227.5-214nm, (217,225,232nm) and 228.5 nm, 303-278.5nm, (267,275,283nm) in the concentration range of 2-10 $\mu\text{g mL}^{-1}$ for metoprolol succinate and 3.2-16 $\mu\text{g mL}^{-1}$ for telmisartan.

For Derivative Spectroscopic method, the $\Delta A/\Delta\lambda$ values were measured in the first order derivative mode. Linearity was performed at 269 nm and 243 nm in the concentration range of 10-50 $\mu\text{g mL}^{-1}$ for metoprolol succinate and 16-80 $\mu\text{g mL}^{-1}$ telmisartan.

Preparation of calibration curve

The calibration curves were constructed by plotting absorbance Vs concentration for simultaneous equation method, $\Delta A/\Delta\lambda$ Vs concentration for first order derivative method, Area Vs concentration for area under the curve method, Corrected absorbance Vs concentration for Geometric correction method.

Quantification of formulation

Simultaneous equation method, Area under the curve method.

Twenty tablets of (METOSARTAN-25) containing 25 mg Metoprolol succinate and 40 mg of Telmisartan) were weighed accurately. The average weight of tablets was found and powdered. The tablet powder equivalent to 25 mg of metoprolol succinate weighed and transferred into 25 ml volumetric flask and added a minimum quantity of 0.1M HCl to dissolve the substance and made up to the volume with the same ($1000 \mu\text{g mL}^{-1}$). The solution was sonicated for 15 minutes, centrifuged for 15 minutes at 100 rpm and filtered through Whatmann filter paper No. 41. From the clear solution, further dilutions were made by diluting 4 mL of the solution was transferred into a 50 mL volumetric flask and made up to the required volume with 0.1M HCl to get the concentration $80 \mu\text{g/mL}$. 0.5 mL were transferred into a series of 10 mL volumetric flasks and made up to the mark with 0.1M HCl to get the concentration of $4 \mu\text{g mL}^{-1}$ solution of metoprolol succinate which is also contains $6.4 \mu\text{g/mL}$ of telmisartan theoretically. The absorbance measurements were made six times for the formulations at 275 nm, 227.5-214 nm and 228.5 nm, and 303-278.5 nm. The amount of metoprolol succinate and telmisartan were found by constructing Simultaneous equation method, for area under the curve method the area were substituted in the simultaneous equation to found the amount.

For Derivative Spectroscopic Method:

Twenty tablets of (METOSARTAN-25 containing 25 mg Metoprolol succinate and 40 mg of Telmisartan) were weighed accurately. The average weight of

tablets was found and powdered. The tablet powder equivalent to 25 mg of metoprolol succinate weighed and transferred into 25 mL volumetric flask and added a minimum quantity of 0.1M HCl to dissolve the substance and made up to the volume with the same (1000 $\mu\text{g mL}^{-1}$). The solution was sonicated for 15 minutes, centrifuged for 15 minutes at 100 rpm and filtered through Whatmann filter paper No. 41. From the clear solution, further dilutions were made by diluting 20 mL of the solution was transferred into a 50 mL volumetric flask and made up to the required volume with 0.1M HCl to get the concentration 80 $\mu\text{g mL}^{-1}$. 0.5 mL were transferred into a series of 10 mL volumetric flasks and made up to the mark with 0.1M HCl to get the concentration of 20 $\mu\text{g mL}^{-1}$ solution of metoprolol succinate which is also contains 32 $\mu\text{g mL}^{-1}$ of telmisartan theoretically. The $\Delta A/\Delta \lambda$ measurements were made six times for the formulations at 269 nm and 243 nm. The amount of metoprolol succinate and telmisartan were found by constructing Area under curve method.

For Geometric correction method:

Twenty tablets of (METOSARTAN-25 containing 25 mg Metoprolol succinate and 40 mg of Telmisartan) were weighed accurately. The average weight of tablets was found and powdered. The tablet powder equivalent to 25 mg of metoprolol succinate weighed and transferred into 25 mL volumetric flask and added a minimum quantity of artificial urine to dissolve the substance and made up to the volume with the same (1000 $\mu\text{g mL}^{-1}$). The solution was sonicated for 15 minutes, centrifuged for 15 minutes at 100 rpm and filtered through Whatmann filter paper No. 41. From the extracted solution, further dilutions were made by diluting 4 mL of the solution was transferred into a 50 mL volumetric flask and made up to the required

volume with 0.1M HCl to get the concentration $80 \mu\text{g mL}^{-1}$. 0.5 mL were transferred into a series of 10 mL volumetric flasks and made up to the mark with 0.1M HCl to get the concentration of $4 \mu\text{g mL}^{-1}$ solution of metoprolol succinate which is also contains $6.4 \mu\text{g mL}^{-1}$ of telmisartan theoretically. The absorbance measurements were made six times for the formulations at (217nm, 225nm, 232nm) and (267nm, 275nm, 283nm). The same procedures were repeated without urine sample. Metoprolol succinate and telmisartan were found by constructing Geometric correction method and the amounts were found by substituted the corrected absorbance in the simultaneous equation method.

Recovery studies

The recovery experiment was done by adding known concentrations of metoprolol succinate and telmisartan working standard to the 50% pre analyzed formulations. Standard metoprolol succinate and telmisartan raw material solutions were prepared in 0.1 M HCl. Suitable amount of standard solutions containing concentrations of metoprolol succinate and telmisartan equivalent to 80 %, 100 % and 120% of the test concentration were added to the 50% pre analyzed formulation. The absorbances for simultaneous equation method, area for area under curve method, $\Delta A/\Delta \lambda$ for derivative method, corrected absorbances for geometric correction method of the resulting solutions were measured at the selected wavelengths for the determination of metoprolol succinate and telmisartan for the four methods. The amount of each drug recovered was calculated. The procedure was repeated for three times.

Validation of developed method

Linearity and Range

From the calibration graphs plotted, metoprolol succinate and telmisartan shows the linearity between 2-10 $\mu\text{g mL}^{-1}$, 3.2-16 $\mu\text{g mL}^{-1}$ for the Simultaneous equation, Geometric correction method and Area under Curve method, 10-50 $\mu\text{g mL}^{-1}$, 16-80 $\mu\text{g mL}^{-1}$ for Derivative spectroscopic method respectively.

Accuracy (Recovery studies)

Accuracy of the method was confirmed by recovery studies. The % RSD was calculated and tabulated.

Precision

The repeatability of the method was confirmed by the analysis of tablets repeated for 6 times with the same concentration. The amount of each drug present in the tablets was calculated. The percentage RSD was calculated. The intermediate precision of the method was confirmed by intraday and interday analysis i.e. the analysis of tablets was repeated three times in the same day and on three successive days. The amount of drugs was determined and the percentage RSD was calculated.

Ruggedness

Ruggedness of the method was confirmed by the analysis of the tablets done by the different analysts. The amount and % RSD were calculated.

LOD and LOQ

The linearity study was carried out for six times. The LOD and LOQ were calculated by using the average of slope and standard deviation of response.

4.2.2 RP-HPLC METHOD DEVELOPMENT AND OPTIMIZATION OF CHROMATOGRAPHIC CONDITIONS

Selection of mobile phase

Different mixtures of mobile phase with different ratios were selected and their chromatograms were recorded, they include the following

| S.No | Mobile phase | Observation |
|------|--|--------------------------------------|
| 1 | Acetonitrile: water (50: 50% v/v) | Telmisartan peak splitted |
| 2 | Acetonitrile: Methanol: Water(60:30:10 v/v) | No markable resolution between peaks |
| 3 | Acetonitrile : Methanol: Water(40:40:10 v/v) | No markable resolution between peaks |
| 4 | Acetonitrile : Buffer pH 5 | Both peaks were not sharp. |

From the above information, in the mobile phase of Acetonitrile: Phosphate buffer pH 3 (25: 75 v/v), these two drugs were eluted with sharp peak and better resolution. Hence this mobile phase was used.

Selection of Detection wavelength

Solutions of Metoprolol succinate and Telmisartan ($10 \mu\text{g mL}^{-1}$) were prepared in the mobile phase and scanned in the UV region of 200 – 400 nm and recorded the spectrums. From the overlain spectra it was found that the two drugs have marked absorbance at 230 nm and can be effectively used for estimation of two drugs without interference. Therefore 230 nm was selected as detection wavelength for estimation of both the drugs by RP – HPLC method with an Isocratic elution technique.

Stability of sample solutions

Solutions of Metoprolol succinate and Telmisartan ($10 \mu\text{g mL}^{-1}$) were checked for their stability of absorbance at 230 nm and it was found that two drugs are stable for approximately 3 hour.

Optimized chromatographic conditions

The following optimized conditions were employed for analysis of Metoprolol succinate and Telmisartan by Isocratic RP – HPLC method.

| | | |
|----------------------------|---|---|
| Mode of operation | - | Isocratic |
| Stationary phase | - | C_{18} column (250 mm \times 4.6 mm i.d. 5 μ) |
| Mobile phase | - | Acetonitrile: Phosphate buffer pH 3 |
| Proportion of mobile phase | - | (25: 75 v/v) |
| Detection wavelength | - | 230 nm |

| | | |
|--------------------|---|--------------------------|
| Flow rate | - | 1.0 mL min ⁻¹ |
| Temperature | - | Ambient |
| Sample load | - | 20 µL |
| Operating pressure | - | 1000 psi |

Preparation of stock solution

Weighed accurately the tablet equivalent to 25 mg of metoprolol succinate in a 25 mL volumetric flask and dissolved in methanol, after dissolution, the volume was made up to the mark with methanol. It contains 1000 µg mL⁻¹ Metoprolol succinate and 1600 µg mL⁻¹ of Telmisartan.

Preparation of Calibration curve

From the stock solution, pipetted out 0.3mL, 0.4mL, 0.5mL, 0.6mL, and 0.7mL of solutions to 5 separate 10 mL flasks and made up to the volume with mobile phase, solutions containing the concentrations of 30, 40, 50, 60, and 70 µg mL⁻¹ of metoprolol succinate and 48, 64, 80, 96 and 112 µg mL⁻¹ telmisartan. After acquiring study baseline, the solutions were injected and the chromatograms were recorded at 230 nm. The above concentration range was found to be linear and obeys Beer's law. The procedure was repeated for six times. The peak areas were plotted against concentration and the calibration curve was constructed.

Estimation of Metoprolol succinate and Telmisartan in tablets

Estimation of metoprolol succinate and telmisartan in tablets by RP-HPLC was carried out using optimized chromatographic conditions. Weighed accurately the tablets equivalent to 25 mg of metoprolol succinate in a 10 mL volumetric flask and dissolved in methanol, after dissolve, the volume was made up to the mark with methanol. The content was sonicated for 15 minutes, and filtered through Whatmann filter paper No. 41. From the clear solution, 0.5 mL was transferred into six 10 ml ($50 \mu\text{g mL}^{-1}$ of metoprolol succinate and $80 \mu\text{g mL}^{-1}$ of telmisartan) volumetric flasks individually and made up to the mark with mobile phase. A steady base line was recorded with optimized chromatographic conditions. After the stabilization of base line for one hour, six test solutions of formulation were injected and recorded the chromatograms. The concentration of each test solution was determined by using slope and intercept values from the calibration graph.

Recovery Experiments

a) Preparation of Metoprolol succinate and Telmisartan raw material stock solution

An accurately weighed quantity of 25 mg of metoprolol succinate and 40 mg of telmisartan were transferred into 25 mL volumetric flasks separately and added sufficient methanol to dissolve the substance and made up to the mark with the same solvent, it contains metoprolol succinate solution ($50 \mu\text{g mL}^{-1}$) and telmisartan solution ($80 \mu\text{g mL}^{-1}$).

Procedure

To each 0.5 mL of preanalysed sample solution ($50 \mu\text{g mL}^{-1}$ of Metoprolol succinate and $80 \mu\text{g mL}^{-1}$ of Telmisartan), added 0.4 mL, 0.5 mL and 0.6 mL of metoprolol succinate and telmisartan working standard stock solutions into 10 mL volumetric flasks and made up to the mark with mobile phase and performed the recovery as described under assay shown in fig -40 to 42. The quantity of drug recovered was calculated by using slope and intercept values from the calibration graph.

System suitability studies

The system suitability parameters comply as per ICH guidelines and USP. The parameters like capacity factor, tailing factor, asymmetry factor, number of theoretical plate and resolution were calculated.

4.2.3. HIGH PERFORMANCE THIN LAYER CHROMATOGRAPHY

The various steps involved in HPTLC are

- ◆ Selection of chromatographic layer
- ◆ Sample and standard preparation
- ◆ Layer pre-conditioning
- ◆ Application of sample and standard
- ◆ Chromatogram development
- ◆ Detection of spots
- ◆ Scanning

Instrument Specification Pre coated Silica Gel Plates

Silica gel 60-254 aluminum sheets were procured from, Merck, Darmstadt, Germany.

Stationary Phase

| | |
|-------------------|-------------------------------------|
| Plate size(X x Y) | - 20 x10 cm |
| Material | - Silica gel 60-254 aluminum sheets |
| Pre washing | - No |
| Modification | - No |

Instrument

CAMAG Automatic TLC sampler 4 (ATS4) with Linomat 5 Applicator, CAMAG TLC Scanner 3 and Wincats software.

CAMAG HPTLC System Chromatography Parameters

| | |
|---------------------|------------|
| Spray gas | - Nitrogen |
| Sample solvent type | - Methanol |
| Dosage speed | - 50 nL/s |
| Pre dosage volume | - 0.2 µL |

Sequence

| | |
|------------------|---------|
| Syringe size | - 25 µL |
| Application type | - Band |
| Band length | - 8 mm |

Development – Glass Tank

| | | |
|------------------------|---|---|
| Chamber type | - | Twin trough chamber 20 x10 cm |
| | | Pre-conditioning |
| Mobile phase | - | Chloroform: Methanol: Formic acid (85:15:2.5% v/v) |
| Solvent front position | - | 50.0 mm |
| Volume | - | 10.0 mL |
| Drying device | - | Oven |
| Temperature | - | 60°C |
| Time | - | 5 minutes |

Detection

CAMAG TLC Scanner 3 TLC scanner 3

Display scaling - Automatic

Reagents and Chemicals

- Chloroform HPLC grade
- Methanol gradient HPLC grade
- Formic acid HPLC grade
- Silica gel 60 F₂₅₄ aluminum sheets
- Active pharmaceutical ingredients and formulation

Optimized Chromatographic Conditions

| | | |
|--------------------|---|--|
| Sample prepared in | : | Methanol |
| Stationary phase | : | Silica gel 60 F ₂₅₄ aluminum sheets |
| Mobile phase | : | Chloroform: Methanol: Formic acid |

(85:15:2.5% v/v)

Scanning wavelength : UV 233 nm

Development mode : Ascending mode

Choice of Mobile Phase

Initial trials were made with prepared TLC plates and pre-coated sheets, the spots were identified using shorter wavelength in UV chamber and they are confirmed by scanning in HPTLC scanner and the individual standards are also spotted to determine the R_f of each drugs.

| TRIAL NO | MOBILE PHASE | RATIO |
|-------------|---|-----------|
| 1. | Ethyl acetate: Methanol | 80:20 |
| 2. | Ethyl acetate: Methanol : 10% Glacial acetic acid | 80:20:1 |
| 3. | Ethyl acetate : n-Butanol : 10% Glacial acetic acid | 60:20:20 |
| 4. | Toluene : Isopropyl alcohol :Water | 50: 40:10 |
| 5. | Methanol : Chloroform | 90:10 |

The mobile phase chosen after trial was Chloroform: Methanol: Formic acid (85:15:2.5% v/v) due to its better resolution.

Preparation of Standard Stock Solution

A standard stock solution of metoprolol succinate and telmisartan was prepared by dissolving in methanol and produced $1000 \mu\text{g mL}^{-1}$ and the solution was used to establish linearity

Sample Application

The sample was applied to the chromatographic plate and developed above said mobile phase, the volume, precision and exact positioning was ensured by the use of a suitable instrument and the plates were then air dried and placed into twin trough chamber for development of chromatogram.

Chromatogram Evaluation

After development, the plates were dried using nitrogen gas and the different tracks in the chromatographic plate were scanned in a densitometer with a light beam of UV range. The absorbance was measured by reflectance. The peak area obtained and the R_f value was noted.

Evaluation of Linearity

From stock solution of $1000\ \mu\text{g mL}^{-1}$, 1mL for metoprolol succinate, 1mL for telmisartan was pipette out in to a 50 mL volumetric flask and dissolved in methanol to get a concentration of $20\ \mu\text{g mL}^{-1}$, $32\ \mu\text{g mL}^{-1}$. From this, a final concentration of metoprolol succinate and telmisartan ranging from $1\ \mu\text{g mL}^{-1}$ - $5\ \mu\text{g mL}^{-1}$ and $1.6\ \mu\text{g mL}^{-1}$ - $8\ \mu\text{g mL}^{-1}$ was obtained and this solution was spotted on a pre-coated TLC plates and developed as per the procedure discussed the peak area obtained for the different concentration.

Calibration Graph

A graph of peak area against concentration was constructed for metoprolol succinate and telmisartan in the concentration range of $1\ \mu\text{g mL}^{-1}$ - $5\ \mu\text{g mL}^{-1}$ and $1.6\ \mu\text{g mL}^{-1}$ - $8\ \mu\text{g mL}^{-1}$. It was found to be linear.

Quantification of formulation

Twenty tablets of each formulation (METOSARTAN-25) containing 25 mg of metoprolol succinate and 40 mg of telmisartan were accurately weighed and powdered. The powdered tablet equivalent to 25 mg metoprolol succinate and 40 mg of telmisartan was transferred in to a 25 mL volumetric flask, added 20 mL of HPLC grade methanol and sonicated for 20 min, then shaken vigorously for few min and finally made up to the mark with HPLC methanol. The above solution was collected by filtering it through Whatmann filter paper No.41. From the filtered solution, 1mL to 50 mL volumetric flask and further diluted 1mL to 10 mL volumetric flask. From the solution $2 \mu\text{g mL}^{-1}$ spot was spotted on a Silica gel 60-F254 aluminum sheets are allowed to develop in Twin Trough Chamber 20×10 cm using Chloroform: Methanol: Formic acid (85:15:2.5% v/v) as a mobile phase, the solvent front position is noted, the plates are then removed and allowed it to dry in oven at 60°C for 5 min. The spots are then detected using Camag TLC Scanner 3 and the peak area obtained at the detecting wave length 233 nm, the amount of metoprolol succinate and telmisartan was calculated using the linear regression equation.

Recovery studies

The recovery experiment was done by adding known concentrations of metoprolol succinate and telmisartan working standard to the pre analyzed formulations. The results were determined.

5. RESULTS AND DISCUSSION

5.1. RESULTS AND DISCUSSION

Simultaneous estimation of multiple drug formulations have advantage over the other methods, since it is less time consuming and less usage of solvent. Four simple, rapid, precise and accurate UV Spectroscopic methods, isocratic RP – HPLC method and HPTLC method were developed and validated for the estimation of Metoprolol succinate and Telmisartan in pure form, biological sample and in combined tablet dosage form. The methods employed are.

1. UV Spectrophotoscopic methods

- i. Simultaneous Equation method
- ii. Derivative Spectrophotometric method
- iii. Area under the curve method
- iv. Geometric correction method

2. RP – HPLC method

3. HPTLC method

5.1.1 UV SPECTROPHOTOSCOPIC METHODS:

The Metoprolol succinate and Telmisartan raw materials were identified by IR spectras shown in Figure 1 and 2. The solubility of Metoprolol succinate and Telmisartan was determined by Scheffer and Higuchi method and as per Indian Pharmacopoeia. The polar and non-polar solvents were employed to dissolve the drugs. The solubility profile of Metoprolol succinate and Telmisartan was shown in Table 1 and 2. The Melting points were determined and shown in Table 3.

5. 1.1.1 SIMULTANEOUS EQUATION METHOD

The sample solutions of $10\text{ }\mu\text{g mL}^{-1}$ of metoprolol succinate and telmisartan in 0.1 M HCl prepared individually and the solutions were scanned in UV region in the wavelength range from 200 to 400 nm by using 0.1 M HCl as blank. The individual and overlaid spectrum of metoprolol succinate and telmisartan were recorded as shown in Figure 3 to 7. From the spectrum, 275 nm was chosen as the λ_{max} of metoprolol succinate and 228.5 nm was chosen as the λ_{max} of telmisartan. The two wave lengths were applied for Simultaneous estimation of metoprolol succinate and telmisartan.

Aliquots of metoprolol succinate and telmisartan in 0.1 M HCl was prepared in the concentration range of $2\text{--}10\text{ }\mu\text{g mL}^{-1}$ and $3.2\text{--}16\mu\text{g mL}^{-1}$. The absorbances of solutions were measured at selected wavelengths for metoprolol succinate and telmisartan respectively. The calibration curve was plotted using concentration against absorbance. The calibration curve was plotted and shown in Figure 8 to 11. The procedure was repeated six times for each drug at their selective wavelengths. The optical parameters like, Sandell's sensitivity, Molar absorptivity, correlation coefficient, slope, intercept, LOD, LOQ and Standard error were calculated. The correlation coefficient for all the two drugs was found to be around 0.999. This indicates that both the drugs obey Beer's law and they were linear at the selected concentration range. The optical characteristics of two drugs at their selected wavelengths were shown in Table 4&5.

For Quantification, the concentration of solution containing $4 \mu\text{g mL}^{-1}$ of metoprolol succinate and $6.4 \mu\text{g mL}^{-1}$ telmisartan was prepared and measured at their respective wavelengths. The percentage purity of tablets was found to be 100.76 ± 1.2076 and 100.78 ± 0.1649 for metoprolol succinate and telmisartan respectively. The amount present in tablets was in good concord with the label claim and the % RSD values were found to be 1.1986 and 0.1637 for metoprolol succinate and telmisartan, respectively. The low % RSD value indicates that the method has good precision. The results of analysis are shown in Table 6.

Further, the precision of the method was confirmed by Intraday and Inter day analysis. The analysis of the formulation was carried out for three times in the same day and one time in the three consecutive days. The % RSD value of intraday and inter day analysis were found to be 0.8852 and 0.8663 for metoprolol succinate, 0.3010 and 0.3011 for telmisartan. The results of analysis are shown in Table 7. The results showed that the precision of the method was confirmed.

The developed method was validated for Ruggedness. It refers to the specificity of one lab to multiple lab which may include different analysts and different sources of reagents and so on. In the present work it was confirmed by different analysts. The % RSD value of 80%, 100%, 120% by analyst 1 and analyst 2 were found to be 0.6080, 0.4330, 0.6392 and 0.1698, 0.9876, 0.3637 for metoprolol succinate and 0.1142, 1.0897, 0.1309 and 0.1085, 0.6206, 0.2777 for telmisartan, respectively. The low % RSD values indicate that the developed method was more rugged. The results were shown in Table 8.

The accuracy of the method was performed by recovery studies. To the 50% preanalysed formulations, a known quantity of metoprolol succinate and telmisartan raw material solutions were added at three different concentrations. The absorbance of the solutions was measured and the percentage recovery was calculated. The percentage recovery was found to be in the range of 99.91 ± 0.3579 for metoprolol succinate and 101.28 ± 0.2419 for telmisartan. The average % RSD values of metoprolol succinate and telmisartan were found to be 0.3582 and 0.2392, respectively. The low % RSD value for drugs indicates that this method is very accurate. The recovery data is shown in Table 9.

5.1.1.2 AREA UNDER THE CURVE METHOD

The solutions containing $10 \mu\text{g mL}^{-1}$ of metoprolol succinate and telmisartan in 0.1 M HCl were prepared individually and the solutions were scanned in UV region in the wavelength range from 200 to 400 nm by using 0.1M HCl as blank. From the spectrum, 227.5-214 nm was chosen as the area range for metoprolol succinate and 303-278.5 nm was chosen as the area range for telmisartan. This two wave length ranges were used for the estimation of metoprolol succinate and telmisartan by area under the curve method.

Aliquots of Metoprolol succinate and Telmisartan in 0.1 M HCl was prepared in the concentration range of $2\text{-}10 \mu\text{g mL}^{-1}$ and $3.2\text{-}16\mu\text{g mL}^{-1}$. The area of the solutions was measured at selected wavelengths for metoprolol succinate and telmisartan respectively. The calibration curve was plotted using area against concentration. The calibration graphs were plotted and are shown in Figure 12 to 15.

The preparation of calibration curve was repeated for six times for each drug at their selective wavelengths. The optical parameters like, Sandell's sensitivity, Molar absorptivity, correlation coefficient, slope, intercept, LOD, LOQ and Standard error were calculated. The correlation coefficient for both the drugs was found to be around 0.999. This indicates that both the drugs obey Beer's law and they were linear at the selected concentration range. The optical characteristics of two drugs at their selective wavelengths are shown in Table 10&11.

The concentration of solution containing $4 \mu\text{g mL}^{-1}$ of metoprolol succinate and $6.4 \mu\text{g mL}^{-1}$ of telmisartan was prepared and the area of the solutions was measured at their respective wavelength ranges. The percentage purity of tablets was found to be 99.71 ± 0.6881 and 99.82 ± 0.3045 for metoprolol succinate and telmisartan, respectively. The amount present in tablets was in good concord with the label claim and the % RSD values were found to be 0.6901 and 0.3051 for metoprolol succinate and telmisartan, respectively. The results of analysis were shown in Table 12. The low % RSD value indicates that the method was highly precise.

. Further, the precision of the method was confirmed by Intraday and Inter day analysis. The analysis of formulation was carried out for three times in the same day and one time in the three consecutive days. The % RSD value of intraday and inter day analysis were found to be 1.4717 and 1.4801 for metoprolol succinate, 0.0301 and 0.0301 for telmisartan. The results of analysis are shown in Table 13. The results revealed that the method was highly precise.

The developed method was validated for Ruggedness. It refers to the specificity of one lab to multiple lab which may include different analysts, different sources of reagents and so on. In the present work it was confirmed by different analysts. The % RSD value 80%, 100%, 120% by analyst 1 and analyst 2 was found to be 0.3575, 1.4515, 0.8402 and 0.4027, 0.4276, 0.2019 for metoprolol succinate and 0.0348, 0.4640, 0.1995 and 0.06038, 0.0870, 0.7029 for telmisartan, respectively. The low % RSD value indicates that the developed method was more rugged. The results were shown in Table 14.

The accuracy of the method was performed by recovery studies. To the 50% preanalysed formulations, a known quantity of metoprolol succinate and telmisartan raw material solutions were added at three different concentration levels. The absorbance of the solutions was measured and the percentage recovery was calculated. The percentage recovery was found to be in the range of 101.34 ± 1.4893 for metoprolol succinate and 99.33 ± 0.2205 for telmisartan. The average %RSD values of metoprolol succinate and telmisartan was found to be 1.4697 and 0.2220, respectively. The low % RSD value of drugs indicates that this method was accurate. The recovery data is shown in Table 15.

5.1.1.3 DERIVATIVE SPECTROPHOTOMETRIC METHOD

The zero order spectrums were derivatised into first order derivative spectrums. The individual and overlaid first order derivative spectrum of metoprolol succinate and telmisartan was recorded as shown in Figure 16 to 18. From the spectrum, 269 nm was selected for the estimation of metoprolol succinate, which is

zero crossing for telmisartan and 243 nm was selected for the estimation of telmisartan which is zero crossing for metoprolol succinate. Aliquots of metoprolol succinate and telmisartan were prepared in the concentration range of 10-50 $\mu\text{g mL}^{-1}$ and 16-80 $\mu\text{g mL}^{-1}$. The $\Delta A/\Delta\lambda$ value of these solutions was measured at 269 nm and 243 nm in the first order derivative spectrum for metoprolol succinate and telmisartan, respectively. The plotted calibration curves were shown in Figure 19 & 20 for metoprolol succinate and telmisartan, respectively. The preparation of calibration curve was repeated for six times for each drug at their selective wavelength. The calibration curve was plotted using concentration against $\Delta A/\Delta\lambda$. The optical parameters like, Sandell's sensitivity, Molar absorptivity, correlation coefficient, slope, intercept, LOD, LOQ and Standard error were calculated for both the drugs. The correlation coefficient for all the two drugs was found to be above 0.999. This indicates that both the drugs obey Beer's law and they were linear at the selected concentration range. The results are shown in Table 16.

For Quantification, the concentration of solution containing 20 $\mu\text{g mL}^{-1}$ of metoprolol succinate and 32 $\mu\text{g mL}^{-1}$ of telmisartan was prepared and measured at their respective wavelengths. The amount of six test solutions was determined. The percentage purity of granules was found to be 101.01 ± 1.3426 and 101.19 ± 1.0604 for metoprolol succinate and telmisartan, respectively. The amount present in tablets was in good concord with the label claim and the % RSD values were found to be 1.3291 and 1.0479 for metoprolol succinate and telmisartan, respectively. The results of analysis are shown in Table-17. The low % RSD value indicates that the method has good precision.

Further, the precision of the method was confirmed by Intraday and Inter day analysis. The analysis of tablets was carried out for three times in the same day and one time in the three consecutive days. The % RSD value of Intraday and Inter day analysis are 0.4038 and 0.3165 for metoprolol succinate, 0.3187 and 0.2676 for telmisartan, respectively. The results of analysis are shown in Table 18. Hence the precision was confirmed.

The developed method was validated for Ruggedness. It refers to the specificity of one lab to multiple lab which may include different analysts, different instruments and different sources of reagents and so on. In the present work, it was confirmed by different analysts. The % RSD value of 80%, 100%, 120% by analyst 1 and analyst 2 were found to be 1.7413, 1.4707, 1.2164 and 1.3019, 1.4707, 1.2164 for metoprolol succinate and 0.4357, 1.4797, 0.2582 and 0.1755, 0.3829, 0.1293 for telmisartan, respectively. The low % RSD value indicates that the developed method was more rugged. The results are shown in Table 19.

The accuracy of the method was performed by recovery studies. To the 50% preanalysed formulations, a known quantity of metoprolol succinate and telmisartan raw material solutions were added at three different concentration levels. The absorbance of the solutions was measured and the percentage recovery was calculated. The percentage recovery was found to be in the range of 100.72 ± 0.6862 for metoprolol succinate, and 100.42 ± 0.4465 for telmisartan. The average %RSD values of metoprolol succinate and telmisartan was found to be 0.6813 and 0.4446, respectively. The low % RSD values of the drugs reveals that the method was more accurate. The recovery data was shown in Table 20.

5.1.1.4 GEOMETRIC CORRECTION METHOD:

In the geometrical correction, the corrected absorbance were obtained above said equation for both the drugs was solved by using simultaneous equation method which is simple, accurate, precise and used for quantitative simultaneous estimation of MET and TEL in biological sample.

The solutions containing $10 \mu\text{g mL}^{-1}$ of metoprolol succinate and telmisartan in 0.1 M HCl were prepared individually and the solutions were scanned in UV region in the wavelength range from 200 to 400 nm by using 0.1 M HCl as blank. From the spectrum, 217nm, 225nm, 232 nm was chosen as the wavelengths for Metoprolol succinate and 267nm, 275nm, 283nm was chosen as the wavelengths for Telmisartan. This six wave length ranges were used for the estimation of metoprolol succinate and telmisartan by geometric correction method shown in Figure- 21 to 23.

Aliquots of metoprolol succinate and telmisartan in 0.1 M HCl was prepared in the concentration range of $2\text{--}10 \mu\text{g mL}^{-1}$ and $3.2\text{--}16 \mu\text{g mL}^{-1}$. The absorbance of the solutions was measured at 217nm, 225nm, 232nm for metoprolol succinate. The calibration curve was plotted using area against concentration. The calibration graph at 217nm, 225nm, 232nm was shown in Figure 24 to 27. The area of telmisartan solutions were measured at 267nm, 275nm, 283 nm. The calibration graphs were plotted and are shown in Figure 25. The preparation of calibration curve was repeated for six times for each drug at their selective wavelengths. The optical parameters like, Sandell's sensitivity, Molar absorptivity, correlation coefficient, slope, intercept, LOD, LOQ and Standard error were calculated. The correlation coefficient for both

the drugs was found to be around 0.99. This indicates that both the drugs obey Beer's law and they were linear at the selected concentration range. The optical characteristics of two drugs at their selective wavelengths are shown in Table 21&22.

The concentration of solution containing $4 \mu\text{g mL}^{-1}$ of metoprolol succinate and $6.4 \mu\text{g mL}^{-1}$ of telmisartan were prepared and the absorbance of the solutions was measured at their respective wavelength ranges. The percentage purity of Tablets was found to be 100.00 ± 0.3019 and 100.17 ± 0.3058 for metoprolol succinate and telmisartan, respectively. The amount present in tablets was in good concord with the label claim and the % RSD values were found to be 0.3018 and 0.3052 for metoprolol succinate and telmisartan, respectively. The results of analysis were shown in Table 23. The low % RSD value indicates that the method was highly precise. .

The accuracy of the method was performed by recovery studies. To the 50% preanalysed formulations, a known quantity of metoprolol succinate and telmisartan raw material solutions were added at three different concentration levels. The absorbance of the solutions was measured and the percentage recovery was calculated. The percentage recovery was found to be in the range of 99.88 ± 0.5521 for metoprolol succinate and 100.14 ± 0.2145 for telmisartan. The average %RSD values of metoprolol succinate and telmisartan was found to be 0.5528 and 0.2142, respectively. The low % RSD value of drugs indicates that this method was accurate. The recovery data is shown in Table 24.

5.1.2 RP – HPLC METHOD

A simple, rapid, accurate and precise method for the estimation of metoprolol succinate and telmisartan in pure and in tablet dosage form by an isocratic RP – HPLC method.

The solutions of $10\ \mu\text{g mL}^{-1}$ of metoprolol succinate and telmisartan in mobile phase Acetonitrile: Phosphate buffer pH 3 (25:75 v/v) were prepared and the solutions were scanned in the range of 200 – 400 nm. It was found that all two drugs have marked absorbance at 230 nm and can be effectively used for estimation of two drugs without interference. The selection of detection wavelength was shown in Figure 28. Therefore 230 nm was selected as detection wavelength for estimation of two drugs by RP – HPLC method with an isocratic elution technique and it was found that two drugs are stable for approximately 24 hours.

The optimization was done by changing the composition of mobile phase, ratio and pH. After calculating all system suitability parameters, Acetonitrile: Phosphate buffer pH 3 with the ratio of 25:75 v/v at a flow rate of $1.0\ \text{ml min}^{-1}$ was selected and the optimized chromatogram was shown in Figure 23. The retention time of metoprolol succinate and telmisartan were found to be 2.45 and 6.99, respectively. The retention time between two drugs indicates that the drugs were separated with better resolution of 4.5 between metoprolol succinate and telmisartan. The system suitability parameters for the optimized chromatogram are shown in Table 25.

With the optimized chromatographic conditions, stock solutions containing metoprolol succinate and telmisartan $10\ \mu\text{g mL}^{-1}$ were prepared in mobile phase. The

stock solution was further diluted to concentration range of 30-70 $\mu\text{g mL}^{-1}$ of metoprolol, 48-112 $\mu\text{g mL}^{-1}$ of telmisartan. 20 μL of each solution was injected and recorded the chromatograms at 230 nm. The chromatograms were shown in Figure 29 to 33. The calibration curve was plotted using concentration against peak area. The procedure was repeated for six times. The correlation co-efficient was found to be around 0.999 for both the drugs. The calibration graph of Metoprolol succinate and Telmisartan was shown in Figure 34 and 35, respectively. The optical characteristics of metoprolol succinate and telmisartan were shown in Table 26.

The six test concentration containing 50 $\mu\text{g mL}^{-1}$ metoprolol succinate and 80 $\mu\text{g mL}^{-1}$ telmisartan was prepared from formulation. 20 μL of each solution was injected and chromatograms were recorded. The percentage purity was found to be 100.02 ± 0.4736 and 99.33 ± 0.3189 for metoprolol succinate and telmisartan, respectively. The precision of the method was confirmed by repeatability of formulation for six times and the chromatograms were shown in Figure 36 to 41. The percentage RSD was found to be 0.4734 and 0.3211 for metoprolol succinate and telmisartan, respectively. It indicates that the method has good precision. The data is shown in Table 27.

The accuracy of the method was performed by recovery studies. To the 100% preanalyzed formulations, a known quantity of metoprolol succinate and telmisartan raw material solutions were added at three different concentration levels. The chromatograms were recorded as shown in the Figure 42 to 44. The percentage recovery was found to be in the range between 101.92 and 103.53% for metoprolol

succinate and 98.93 and 100.05% for telmisartan. The average %RSD values of metoprolol succinate and telmisartan was found to be 0.8933 and 0.5763, respectively. The low % RSD values for recovery indicated that the method was accurate. The values are given in the Table 28. The high percentage recovery revealed that no interference produced due to the excipients used in tablets. Therefore, the developed method was found to be more accurate. All the above parameters with the ease of operation ensure that the projected methods could be applied for the routine analysis of metoprolol succinate and telmisartan in pure form and in tablet dosage forms.

5.1.3 HIGH PERFORMANCE THIN LAYER LIQUID CHROMATOGRAPHY

A simple, rapid, accurate and precise method for the estimation of Metoprolol succinate and Telmisartan in pure and in tablet dosage form by HPTLC method.

The solutions of $10 \mu\text{g mL}^{-1}$ of metoprolol succinate and telmisartan in mobile phase Chloroform: Methanol: Formic acid in the ratio of (85: 15: 2.5%v/v) were prepared and the solutions were scanned in the range of 200 – 400 nm. It was found that all two drugs have marked absorbance at 233 nm and can be effectively used for estimation of two drugs without interference. The selection of detection wavelength was shown in Figure 45. Therefore 233 nm was selected as detection wavelength for estimation of two drugs by HPTLC method and it was found that two drugs are stable for approximately 3 hours.

Various mobile phase systems were prepared and trials were made with pre-coated plates to determine appropriate chromatographic conditions. The mobile

phase finalized for HPTLC analysis was Chloroform: Methanol: Formic acid in the ratio of (85: 15: 2.5%v/v) and the chromatogram was developed. The R_f value of metoprolol succinate and telmisartan were found to be 0.45 and 0.58, respectively. The scanning of the developed plates shows a good peak shape.

The Linearity of HPTLC method developed for metoprolol succinate and telmisartan was evaluated by injecting the standard drug solutions of different concentration ranging from 1 – 5 $\mu\text{g mL}^{-1}$ and 1.6 -8 $\mu\text{g mL}^{-1}$ chromatogram were shown in Figure 46 to 50 and the peak areas obtained spectrum of metoprolol succinate and telmisartan in all the tracks are presented in Figure 51. The calibration curve was plotted using concentration against peak area. The procedure was repeated for six times. The correlation co-efficient was found to be around 0.999 for both the drugs. The calibration graph of metoprolol succinate and telmisartan was shown in Figure 52 and 53, respectively.

The various optical parameters like Regression equation, Slope, Intercept, LOD, LOQ, Sandell's sensitivity, standard error were calculated and the results are presented in Table 29.

The Assay determined the contents of metoprolol succinate and telmisartan formulation METOSARTAN-25 were found to be 100.89 ± 0.4755 and 100.55 ± 0.5606 . The precision of the method was confirmed by repeatability of formulation for six times and the chromatograms were shown in Figure 54 to 59. The Assay results presented in the Table 30.

The Accuracy and Precision was determined for metoprolol succinate and telmisartan by fortifying sample with standard drug substance at overall recovery determined, the contents of METOSARTAN-25 the percentage recovery was found to be 100.61% for metoprolol succinate, and 100.81% for telmisartan. The chromatograms were recorded as shown in the Figure 60 to 62. The % RSD values were found to be 0.9053 and 0.7429 for metoprolol succinate and telmisartan respectively. The low % RSD value for both drugs indicates that this method is very accurate.

The proposed HPTLC method for estimation of metoprolol succinate and telmisartan in tablet dosage form is simple, accurate and rapid. The statistical parameters in the method validation studies for Precision and Accuracy with no interference, which was proved by recovery studies, the data presented in the Table 31. Difference between shorter and longer wavelength of metoprolol succinate and telmisartan were recorded as shown in Figure 63.

6. SUMMARY

AND

CONCLUSION

SUMMARY AND CONCLUSION

Metoprolol succinate and Telmisartan drugs are used for the treatment of hypertension. Simple, rapid, precise and accurate UV Spectroscopic method, RP – HPLC AND HPTLC method were developed and validated for the estimation of metoprolol succinate and telmisartan in pure, pharmaceutical dosage form and biological sample.

6.1 UV Spectroscopic method

From the solubility data, 0.1 M HCl was selected as the solvent. Metoprolol succinate and telmisartan ($10\text{ }\mu\text{g mL}^{-1}$) solution were prepared separately and scanned in UV region. From overlaid spectrum, 275 nm and 228.5 nm were selected for detection wavelength for Simultaneous Equation method. The percentage purity present in tablets was found to be 100.76 ± 1.2076 and 100.78 ± 0.1649 for metoprolol succinate and telmisartan respectively. The percentage recovery was found to be in the range of 99.91 ± 0.3579 for metoprolol succinate and 101.28 ± 0.2419 for telmisartan.

In area under the curve method, the wavelength ranges 227.5-214 nm and 303-278.5 nm were selected for the estimation of metoprolol succinate and telmisartan respectively. The percentage label claim present in tablets was found to be 99.71 ± 0.6881 and 99.82 ± 0.3045 for metoprolol succinate and telmisartan, respectively. The percentage recovery was found to be in the range of 101.34 ± 1.4893 for metoprolol succinate and 99.33 ± 0.2205 for telmisartan

The same spectrum were derivatised and from overlaid spectrum 269 nm selected for detection of metoprolol succinate where telmisartan shows zero crossing and also 243 nm selected for detection of telmisartan where metoprolol succinate show zero crossing. The percentage label claim present in tablets was found to be 101.01 ± 1.3426 and 101.19 ± 1.0604 for metoprolol succinate and telmisartan, respectively. The percentage recovery was found to be in the range of 100.72 ± 0.6862 for metoprolol succinate, and 100.42 ± 0.4465 for telmisartan..

In the geometrical correction, the corrected absorbance was obtained above said equation for both the drugs were solved by using simultaneous equation method. The wavelength ranges 217 nm, 225 nm, 232 nm and 267 nm, 275 nm, 283 nm were selected for the estimation of metoprolol succinate and telmisartan respectively. The percentage label claim present in tablets was found to be 100.00 ± 0.3019 and 100.17 ± 0.3058 for metoprolol succinate and telmisartan, respectively. The percentage recovery was found to be in the range of 99.88 ± 0.5521 for metoprolol succinate and 100.14 ± 0.2145 for telmisartan.

6.2 RP – HPLC METHOD

In RP-HPLC method, the mobile phase used is Acetonitrile: Phosphate buffer pH 3 (25:75 v/v) with flow rate of 1 mL per minute, the retention time of metoprolol succinate and telmisartan were found to be 2.45 and 6.99, respectively at 230 nm.

The percentage purity was found to be 100.02 ± 0.4736 and 99.33 ± 0.3189 for metoprolol succinate and telmisartan respectively. The precision of the method was confirmed by repeatability of formulation for six times. The accuracy of the

method was confirmed by recovery studies. The percentage recovery was found to be in the range between 101.92 and 103.53% for metoprolol succinate and 98.93 and 100.05% for telmisartan. The low % RSD values for recovery indicated that the method was accurate.

6.3 HIGH PERFORMANCE THIN LAYER LIQUID CHROMATOGRAPHY

In HPTLC method, the mobile phase used is Chloroform: Methanol: Formic acid in the ratio of (85: 15: 2.5%v/v) and the chromatogram was developed. The R_f value of metoprolol succinate and telmisartan were found to be 0.45 and 0.58, respectively at 232 nm. The scanning of the developed plates shows a good peak shape.

The percentage purity was found to be 100.89 ± 0.4755 and 100.55 ± 0 for metoprolol succinate and telmisartan respectively. The precision of the method was confirmed by repeatability of formulation for six times. The accuracy of the method was confirmed by recovery studies. The percentage recovery was found to be in the range between 100.61% for metoprolol succinate, and 100.81% for telmisartan. The low % RSD values for recovery indicated that the method was accurate.

Simple, rapid and accurate UV Spectroscopic (Simultaneous Equation method, First order derivative method, Area under the curve method and Geometric correction method) and an isocratic RP - HPLC and HPTLC methods showed excellent sensitivity, reproducibility, accuracy and repeatability, which is evidenced by low percentage relative standard deviation. The results obtained in recovery studies were indicating that there is no interference from the excipients used in the

formulation. Hence it is suggested that the proposed UV Spectroscopic, an isocratic RP – HPLC and HPTLC methods can be effectively applied for the routine analysis of metoprolol succinate and telmisartan in bulk, biological sample and in tablet formulation and the obtained results will be presented elsewhere.

7. FIGURES

FIGURE-1

IR SPECTRUM OF METOPROLOL SUCCINATE

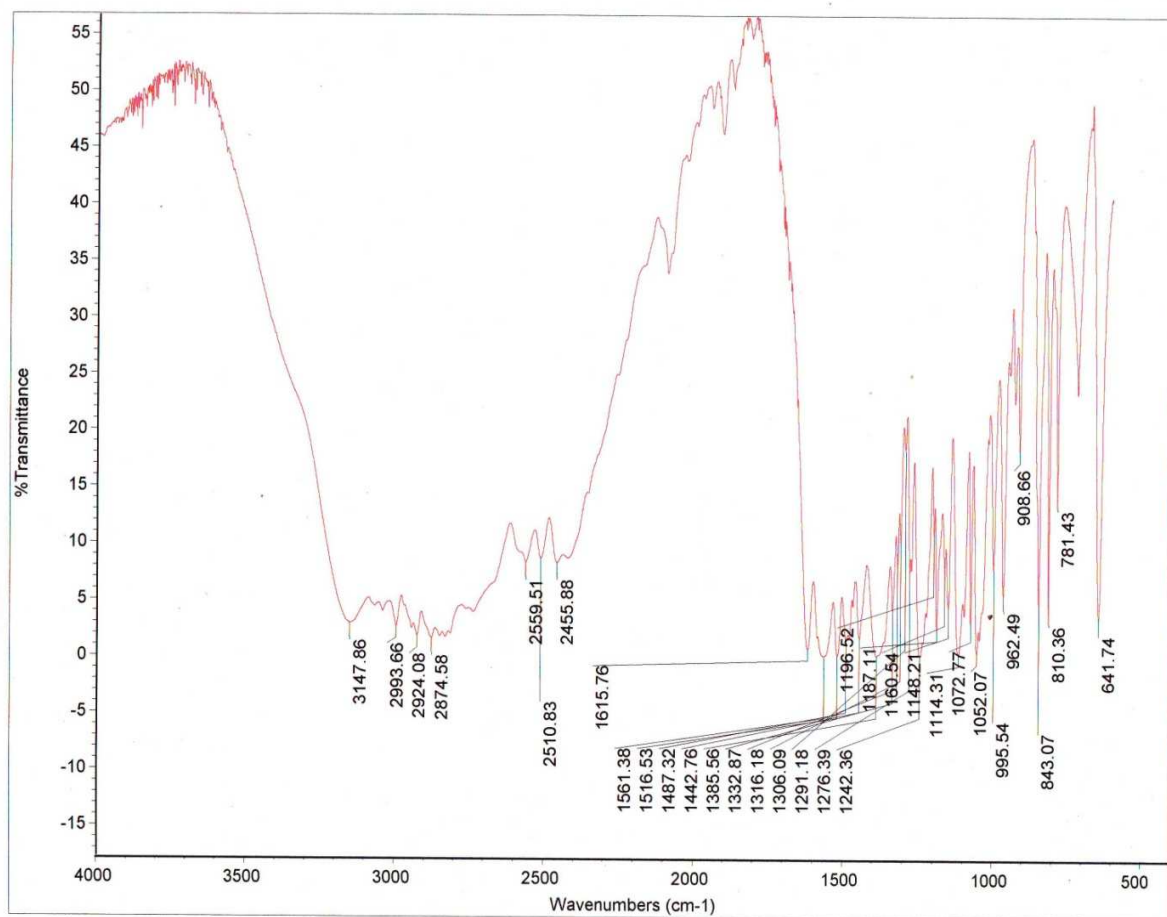


FIGURE-2

IR SPECTRUM OF TELMISARTAN

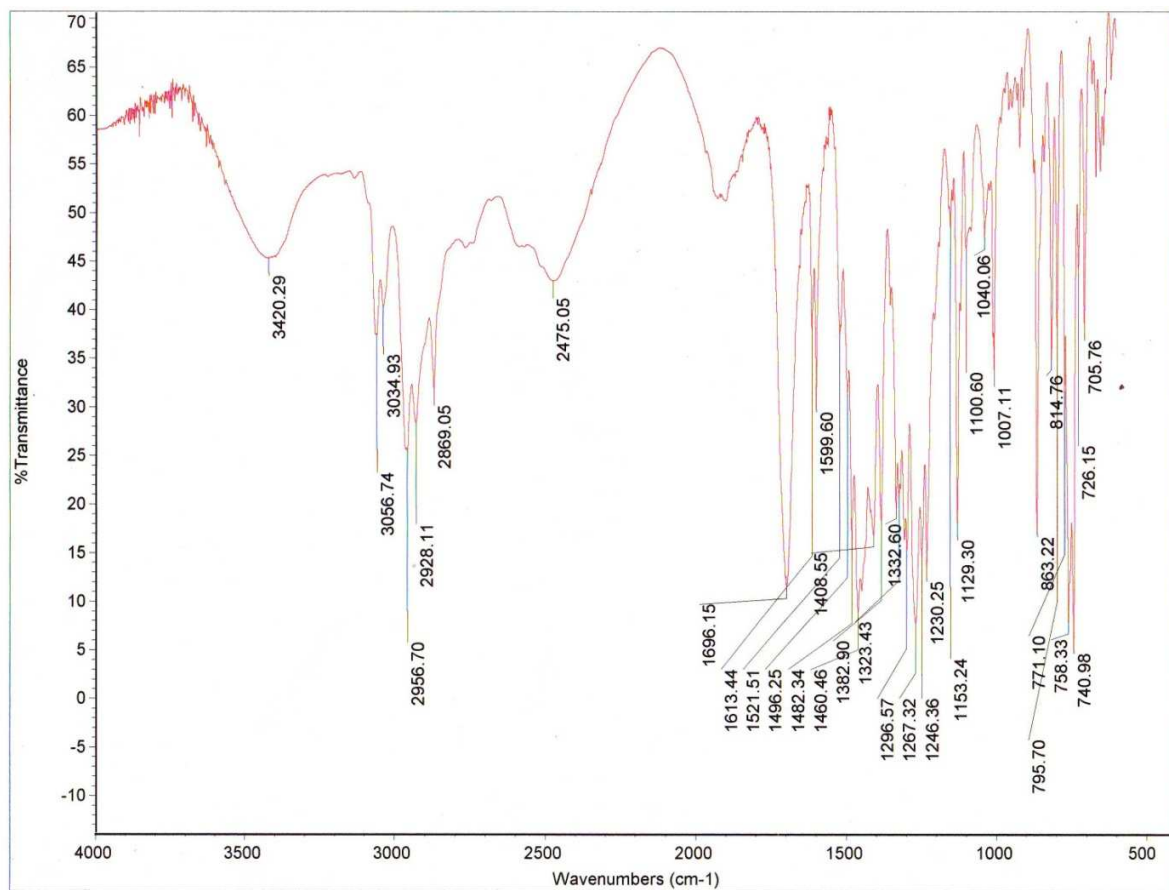


FIGURE-3

UV SPECTRUM OF METOPROLOL SUCCINATE IN 0.1M HCL AT 222 nm
(MAXIMUM ABSORPTION)

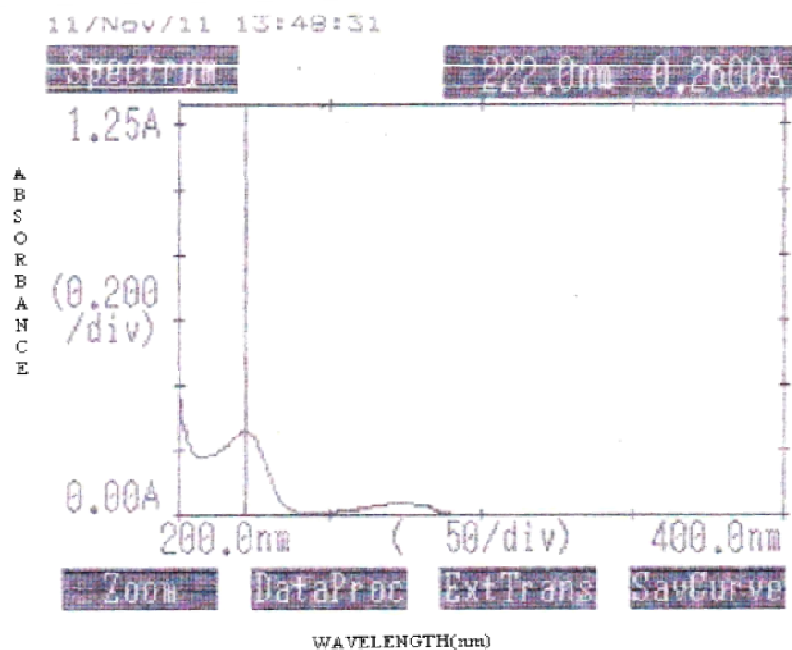


FIGURE-4

UV SPECTRUM OF TELMISARTAN IN 0.1M HCL AT 291 nm
(MAXIMUM ABSORPTION)

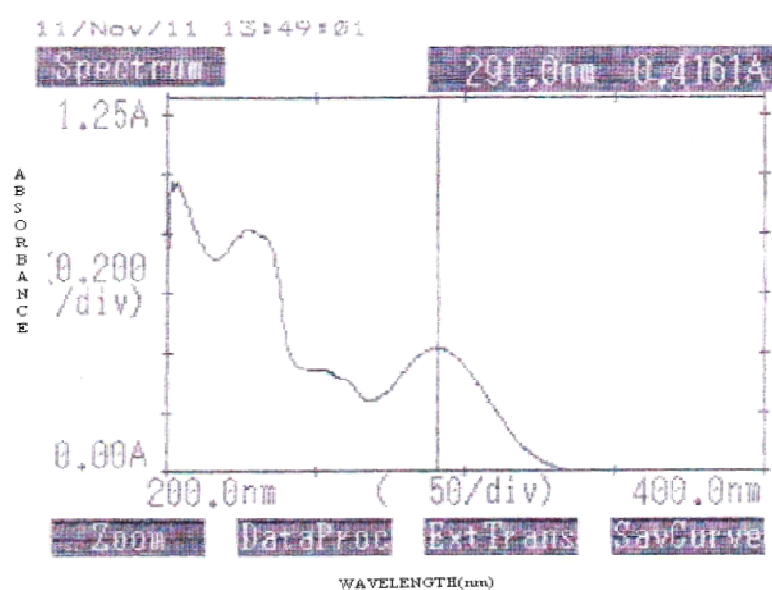


FIGURE-5

UV SPECTRUM OF METOPROLOL SUCCINATE IN 0.1M HCL AT 275 nm
(SIMLTANEOUS EQUATION METHOD)

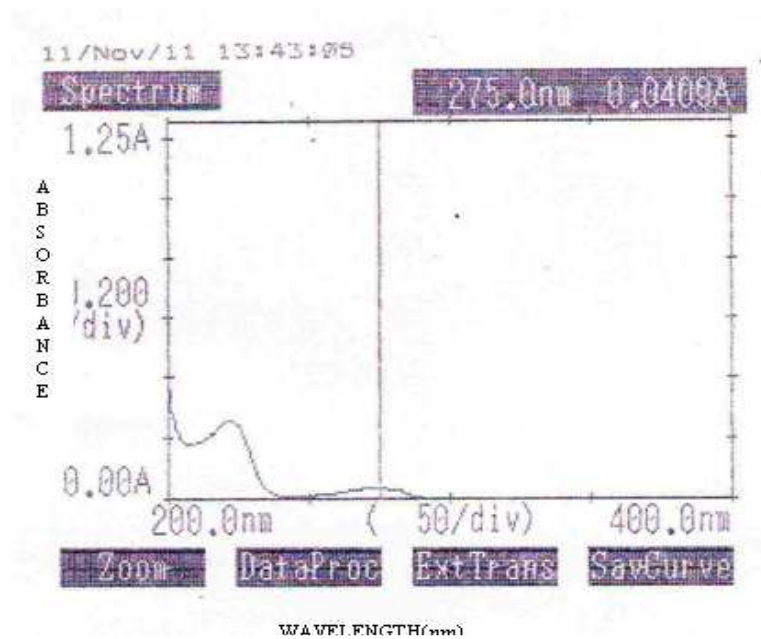


FIGURE-6

UV SPECTRUM OF TELMISARTAN IN 0.1M HCL AT 228.5 nm
(SIMLTANEOUS EQUATION METHOD)

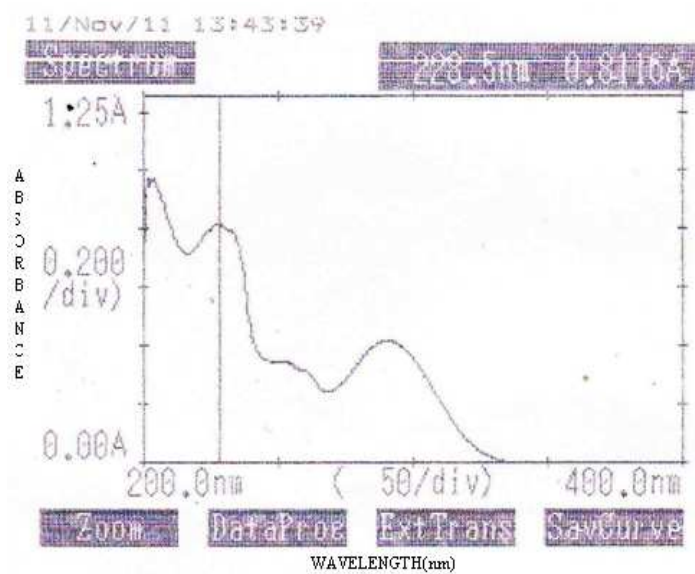


FIGURE-7

OVERLAID SPECTRA OF METOPROLOL SUCCINATE AND TELMISARTAN
(SIMULTANEOUS EQUATION)

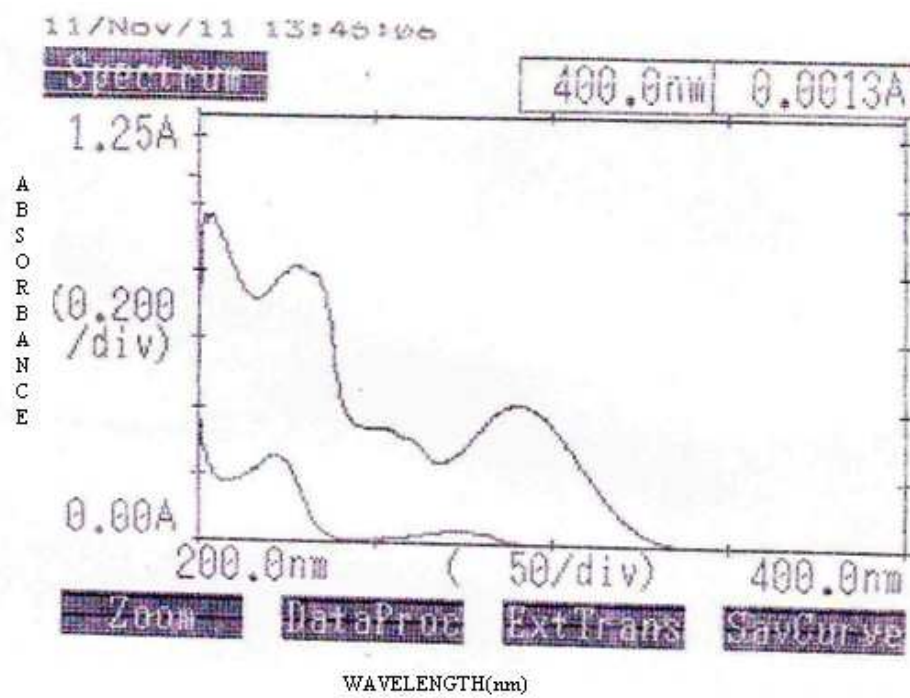


FIGURE-8

CALIBRATION CURVE FOR METOPROLOL SUCCINATE IN 0.1M HCL AT
275 nm

(SIMULTANEOUS EQUATION METHOD)

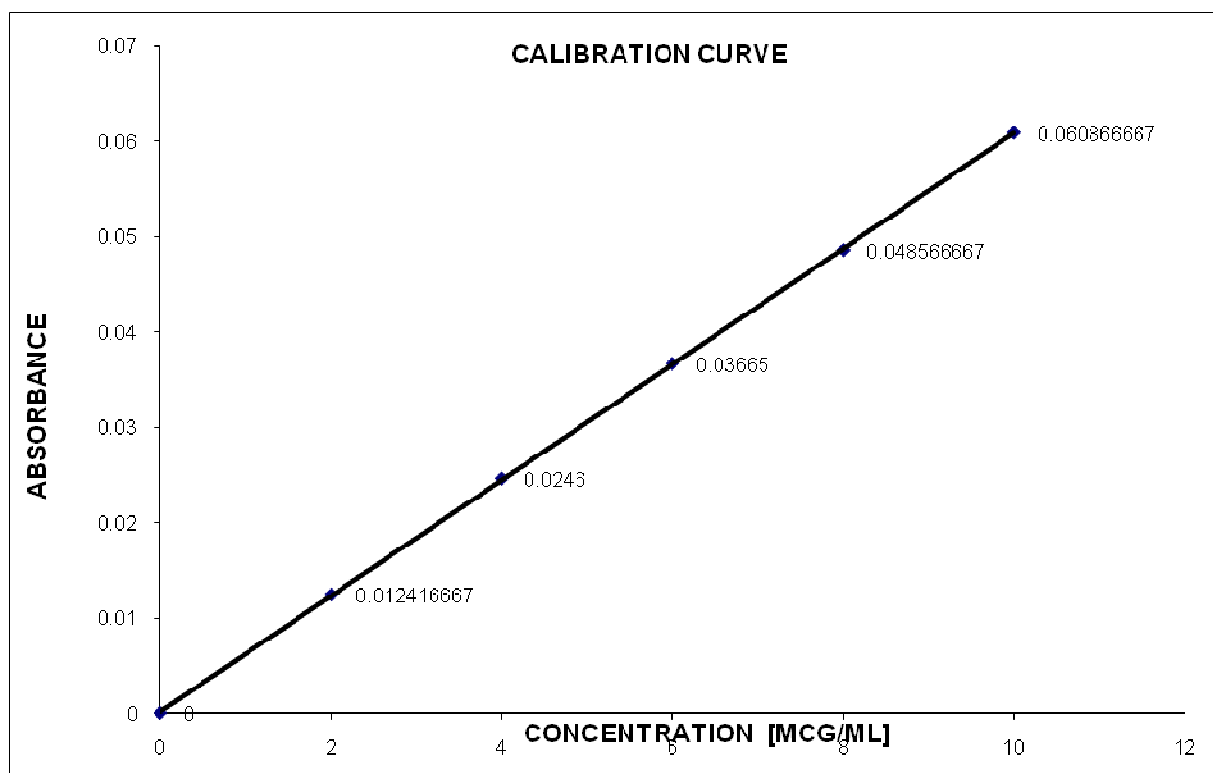


FIGURE-9

**CALIBRATION CURVE FOR METOPROLOL SUCCINATE IN 0.1M HCL AT
228.5nm**

(SIMULTANEOUS EQUATION METHOD)

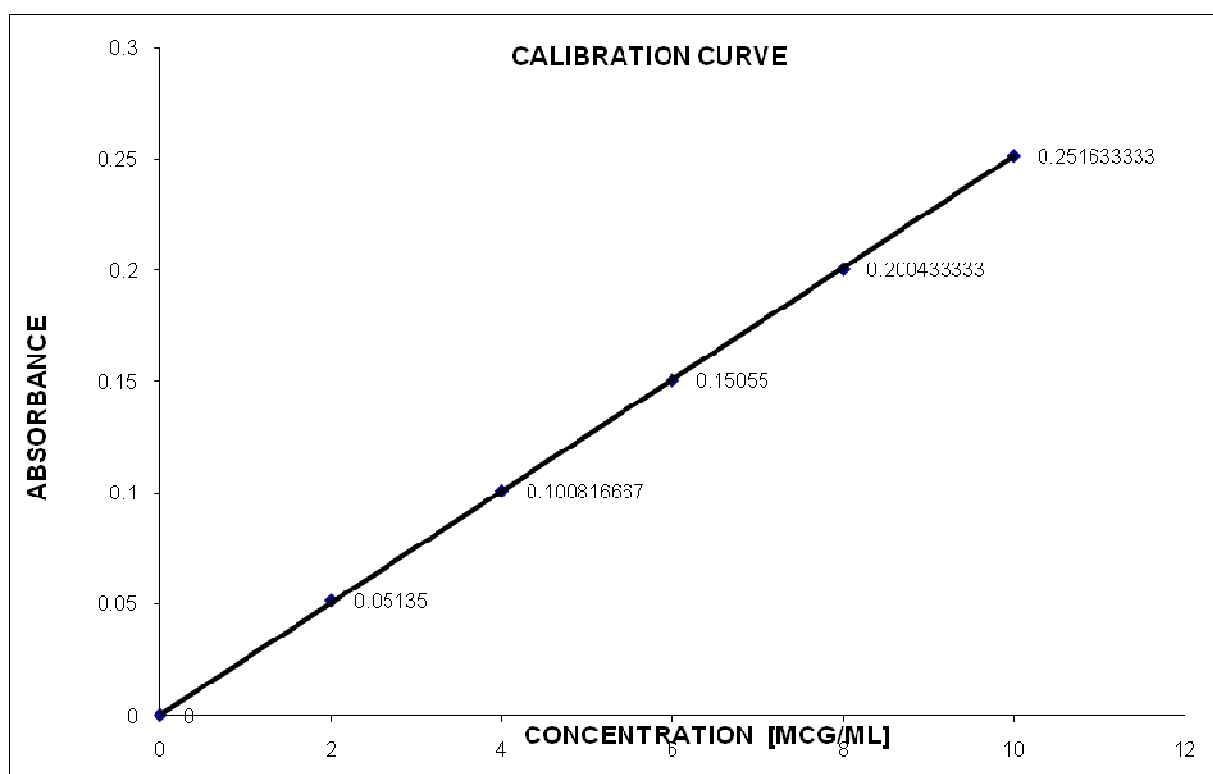


FIGURE-10

CALIBRATION CURVE FOR TELMISARTAN IN 0.1M HCL AT 228.5 nm
(SIMULTANEOUS EQUATION METHOD)

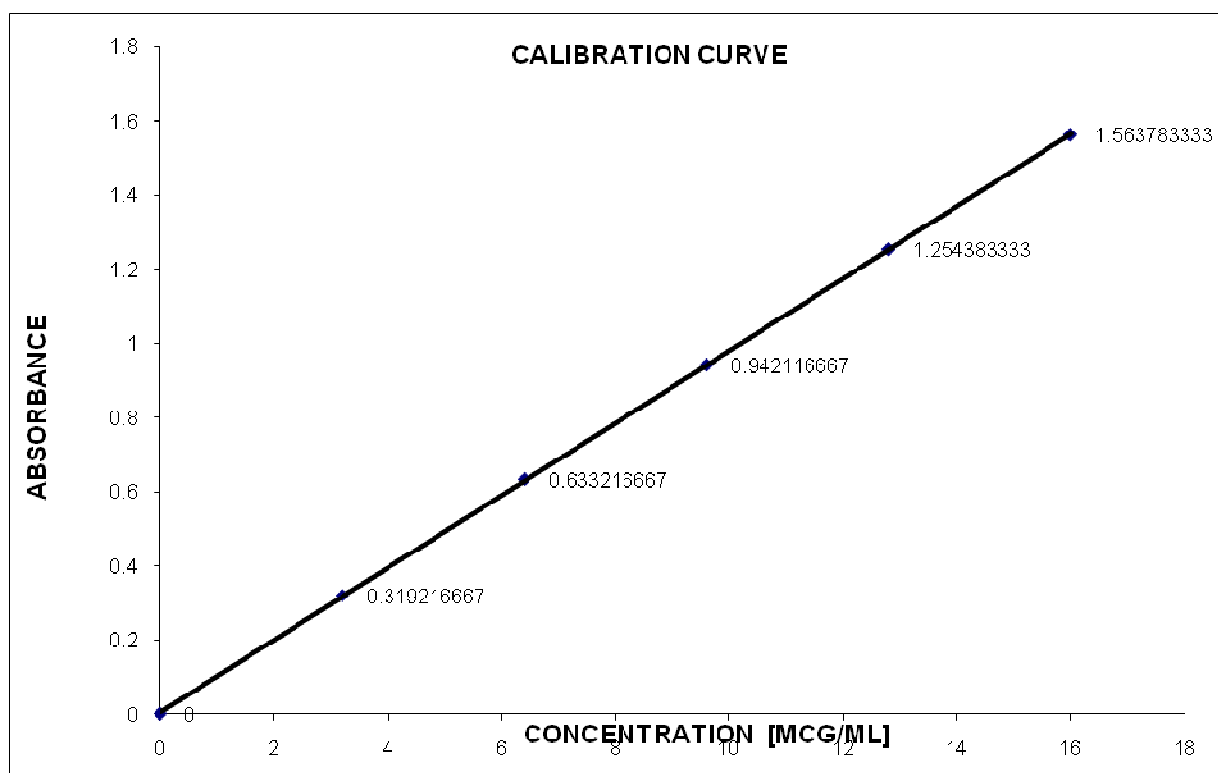


FIGURE-11

CALIBRATION CURVE FOR TELMISARTAN IN 0.1M HCL AT 275 nm
(SIMULTANEOUS EQUATION METHOD)

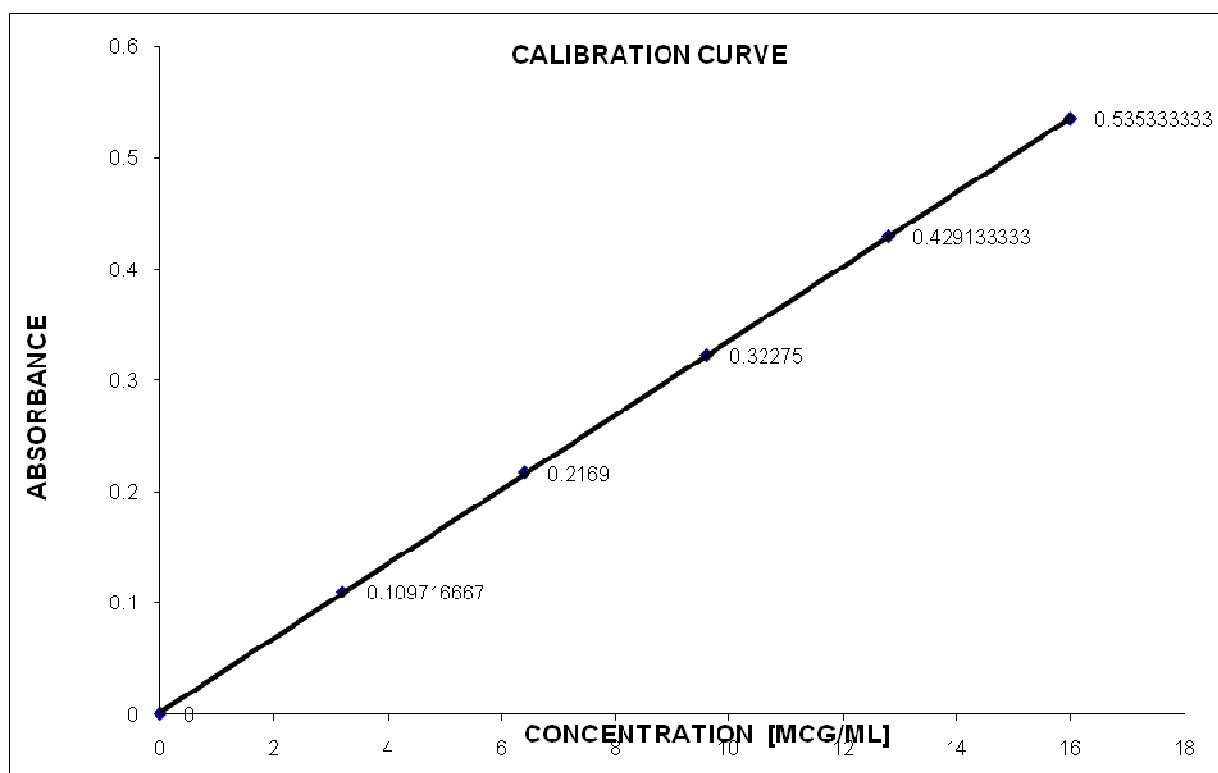


FIGURE-12

CALIBRATION CURVE FOR METOPROLOL SUCCINATE AT 227.5-214 nm

(AREA UNDER CURVEMETHOD)

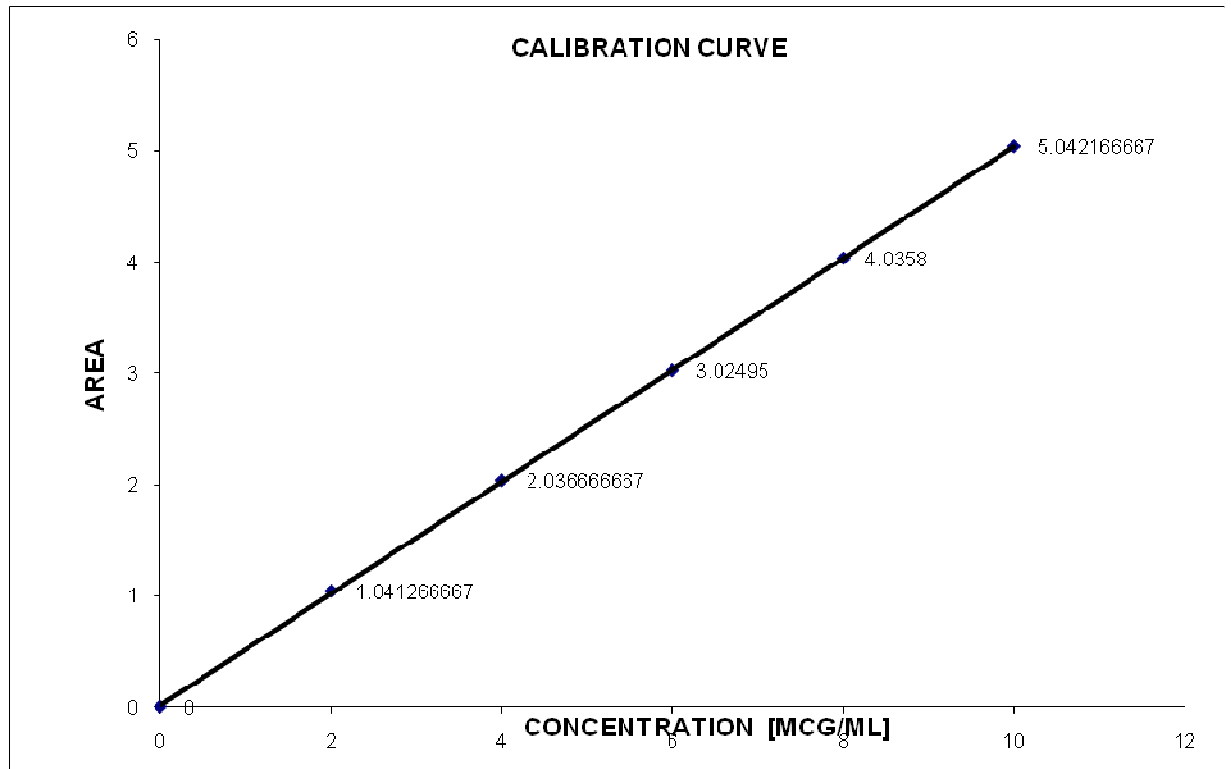


FIGURE-13

CALIBRATION CURVE FOR METOPROLOL SUCCINATE AT 303-278.5nm

(AREA UNDER CURVEMETHOD)

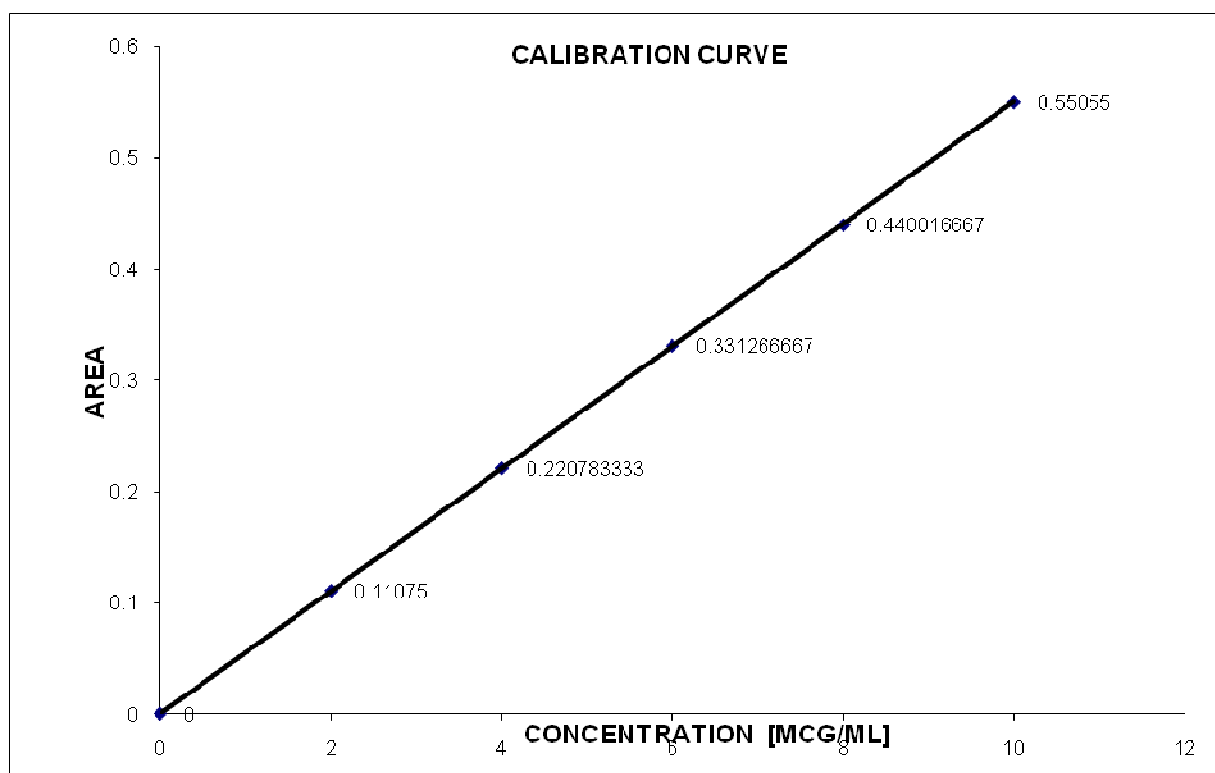


FIGURE-14

CALIBRATION CURVE FOR TELMISARTAN AT 303- 278.5 nm

(AREA UNDER METHOD)

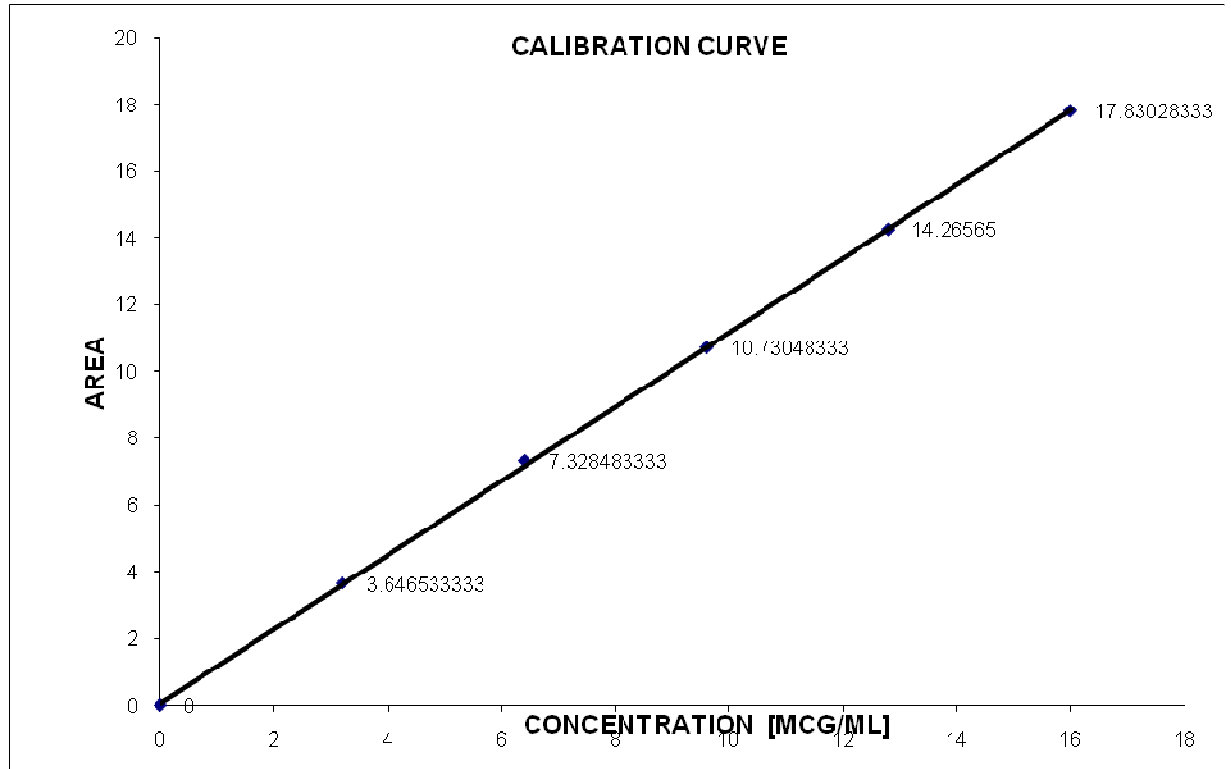


FIGURE-15

CALIBRATION CURVE FOR TELMISARTAN AT 227.5-214 nm

(AREA UNDER METHOD)

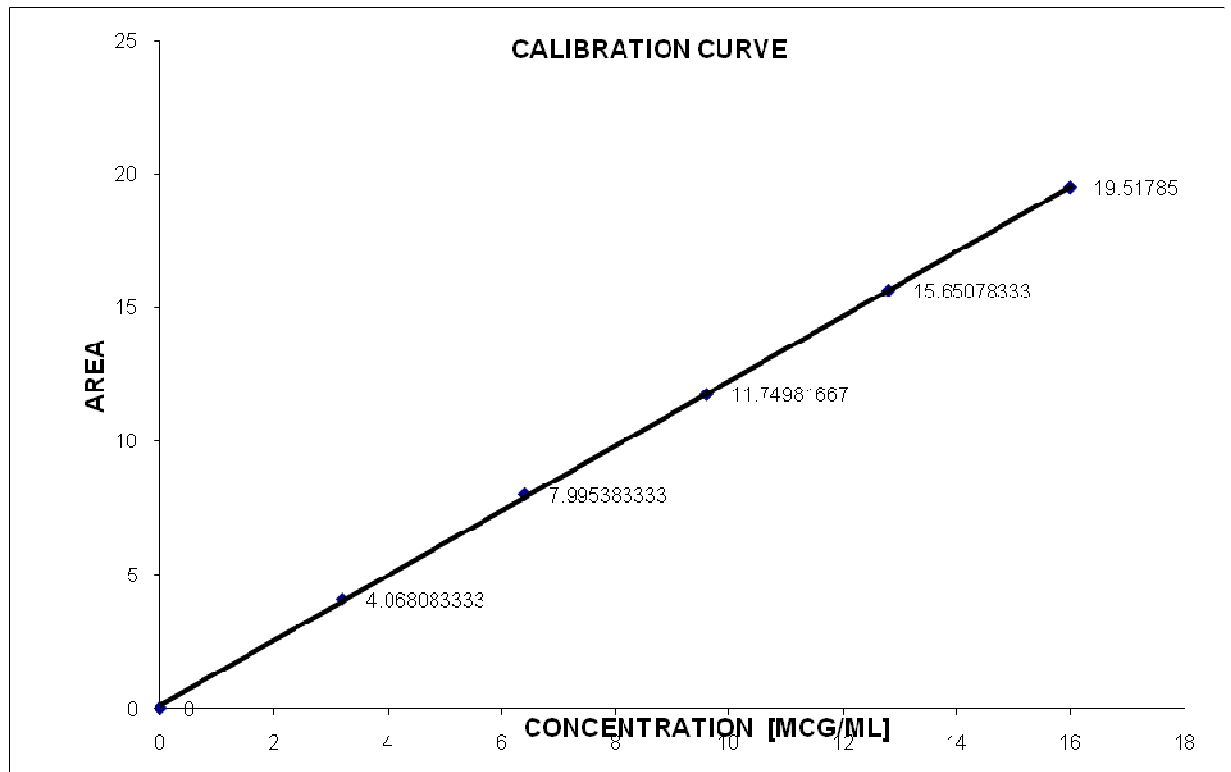


FIGURE-16

FIRST ORDER DERIVATIVE SPECTRUM OF METOPROLOL SUCCINATE

IN 0.1M HCL AT 269 nm

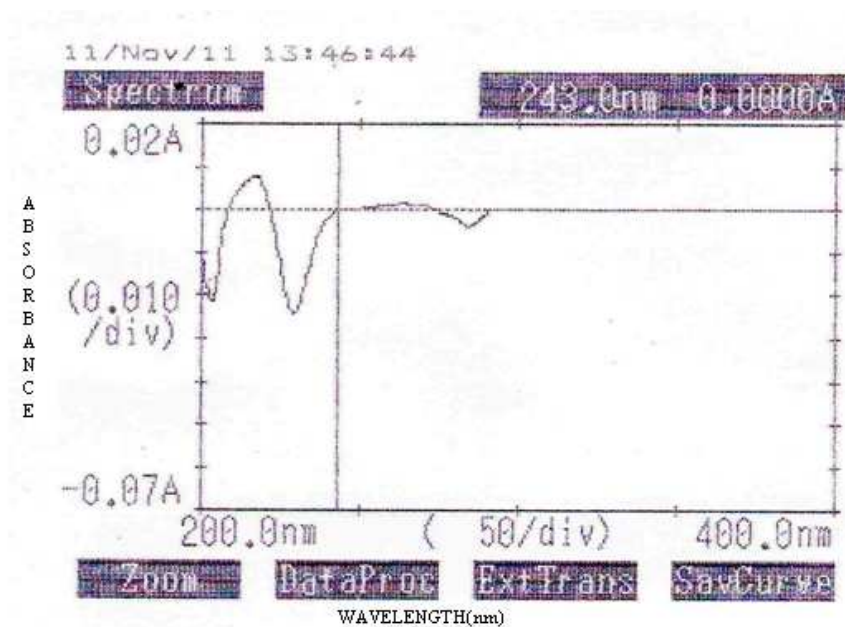


FIGURE-17

FIRST ORDER DERIVATIVE SPECTRUM OF TELMISARTAN

IN 0.1M HCL AT 243 nm

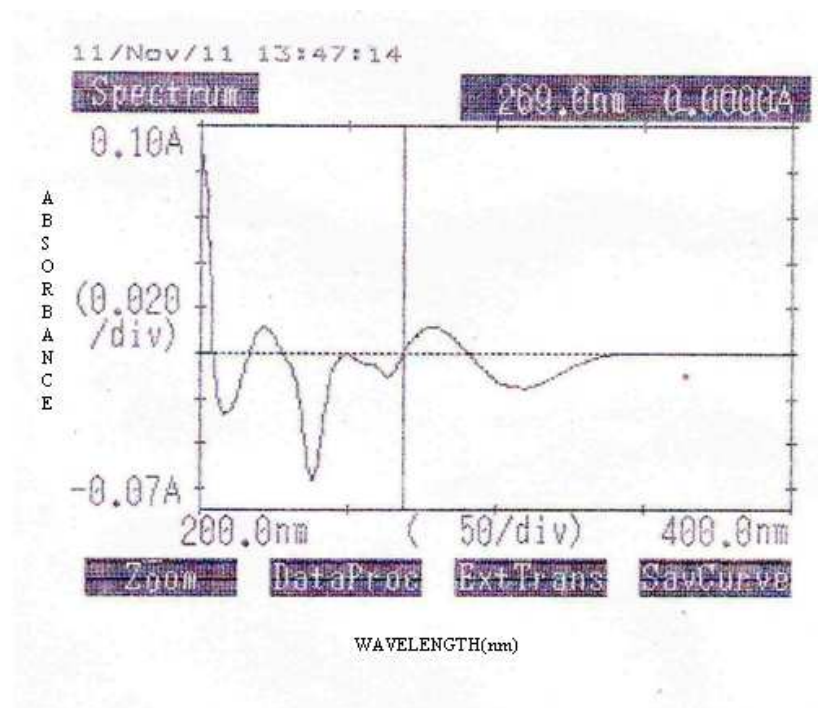


FIGURE-18

OVERLAID SPECTRUM OF FIRST ORDER DERIVATIVE OF
METOPROLOLSUCCINATE AND TELMISARTAN IN 0.1M HCL

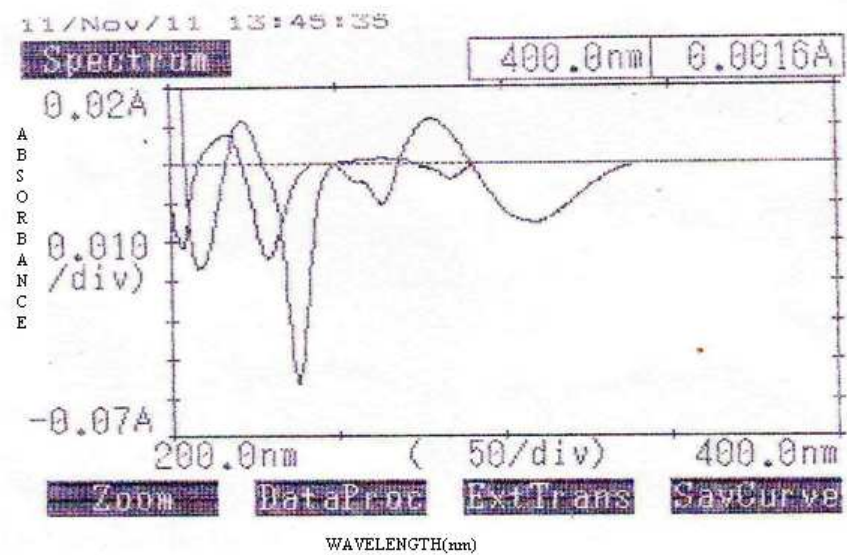


FIGURE-19

CALIBRATION CURVE FOR METOPROLOL SUCCINATE AT 269 nm

(FIRST ORDER DERIVATIVE SPECTROSCOPIC METHOD)

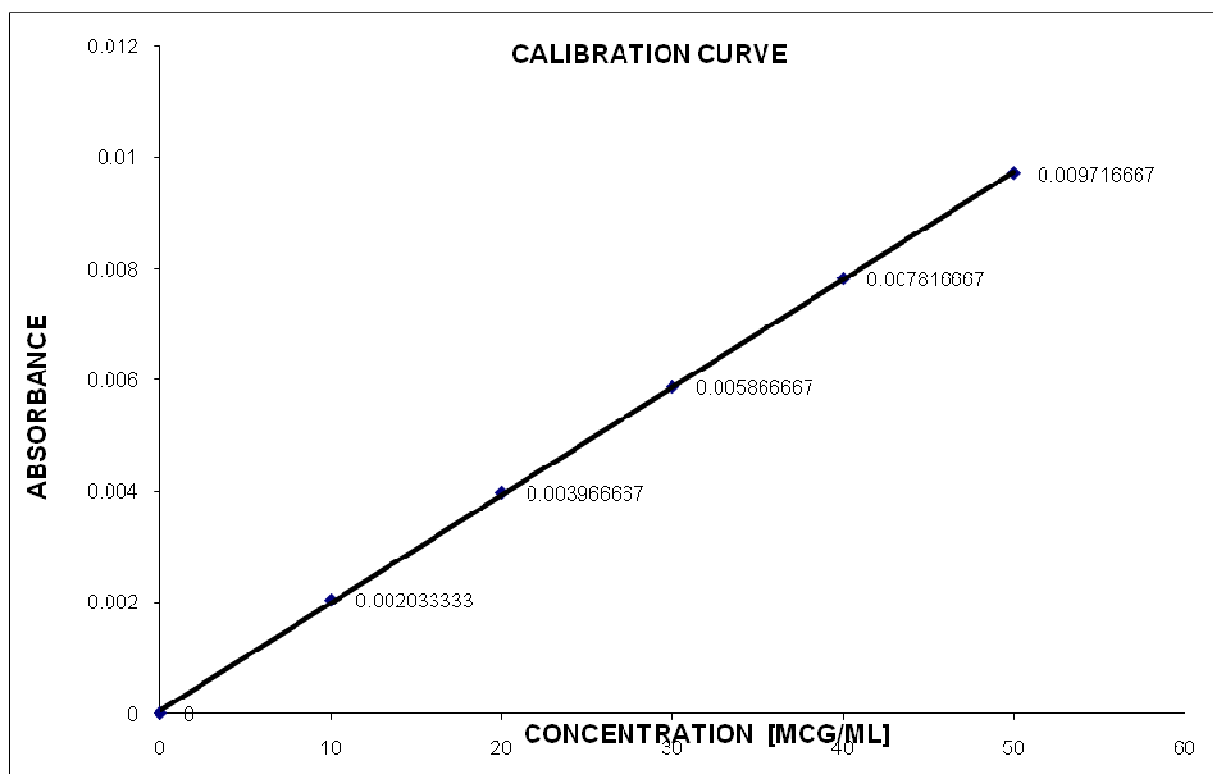


FIGURE-20

CALIBRATION CURVE FOR TELMISARTAN AT 243 nm
(FIRST ORDER DERIVATIVE SPECTROSCOPIC METHOD)

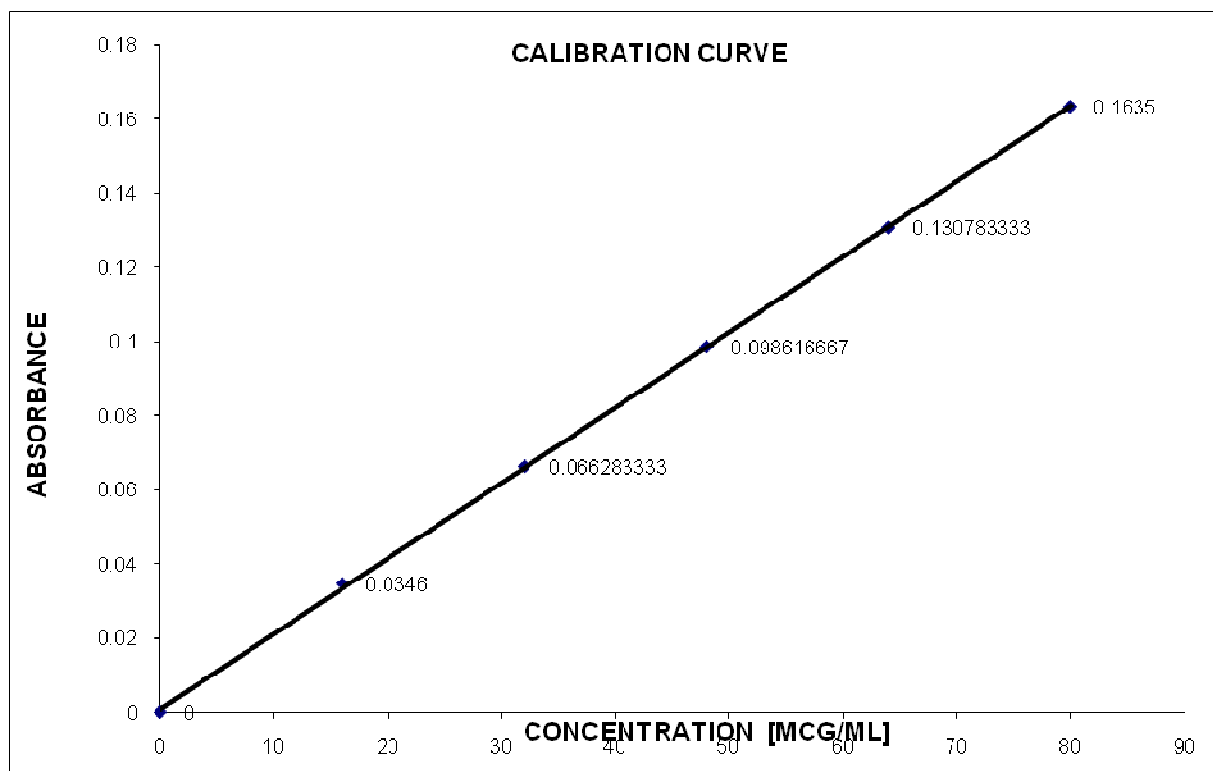


FIGURE-21

OVERLAID SPECTRUM OF GEOMETRIC CORRECTION METHOD OF METOPROLOL SUCCINATE IN 0.1M HCL WITH ARTIFICIAL URINE

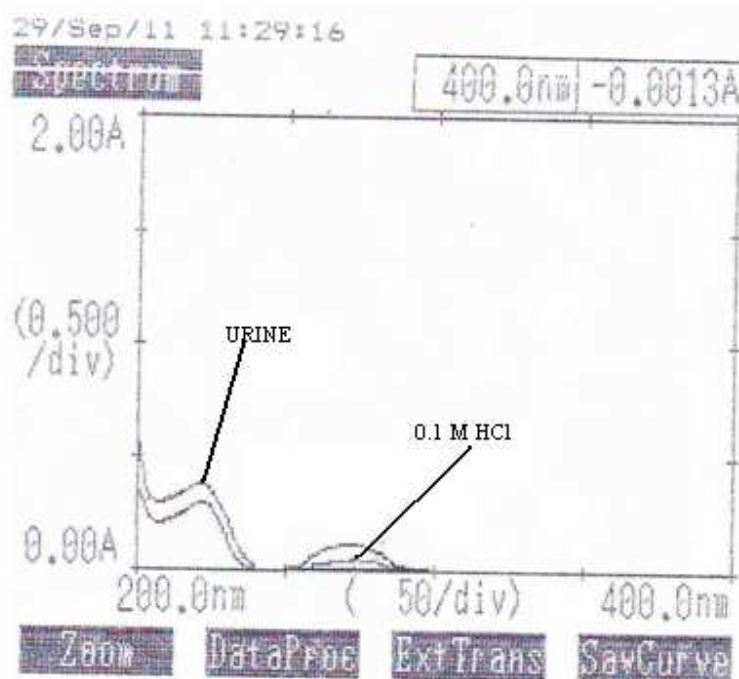


FIGURE-22

OVERLAID SPECTRUM OF GEOMETRIC CORRECTION METHOD OF
TELMISARTAN IN 0.1M HCL WITH ARTIFICIAL URINE

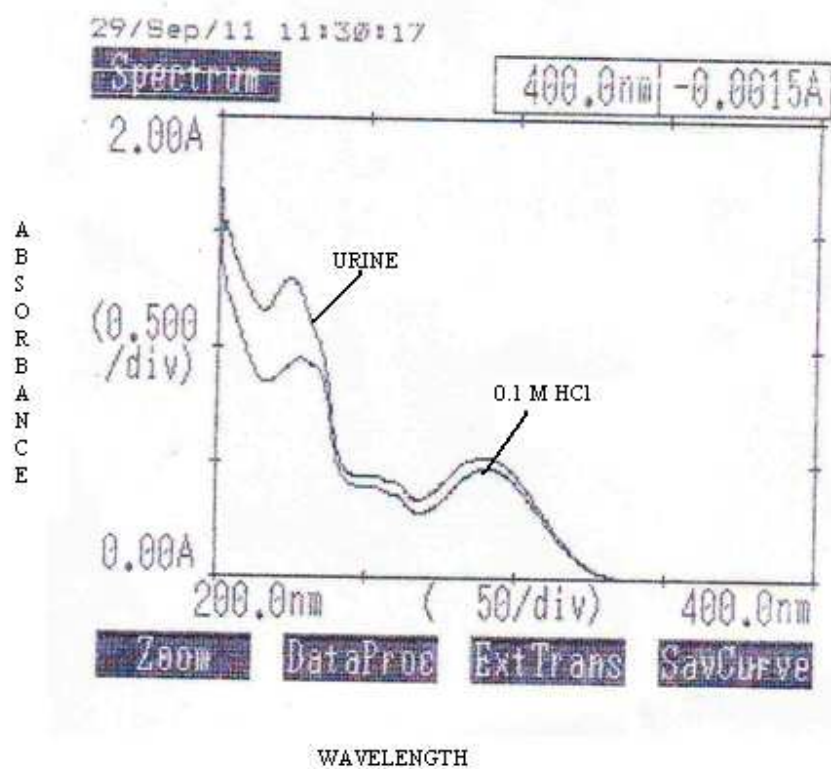


FIGURE-23

OVERLAID SPECTRUM OF GEOMETRIC CORRECTION METHOD OF
METOPROLOL SUCCINATE AND TELMISARTAN IN 0.1M HCL WITH
ARTIFICIAL URINE

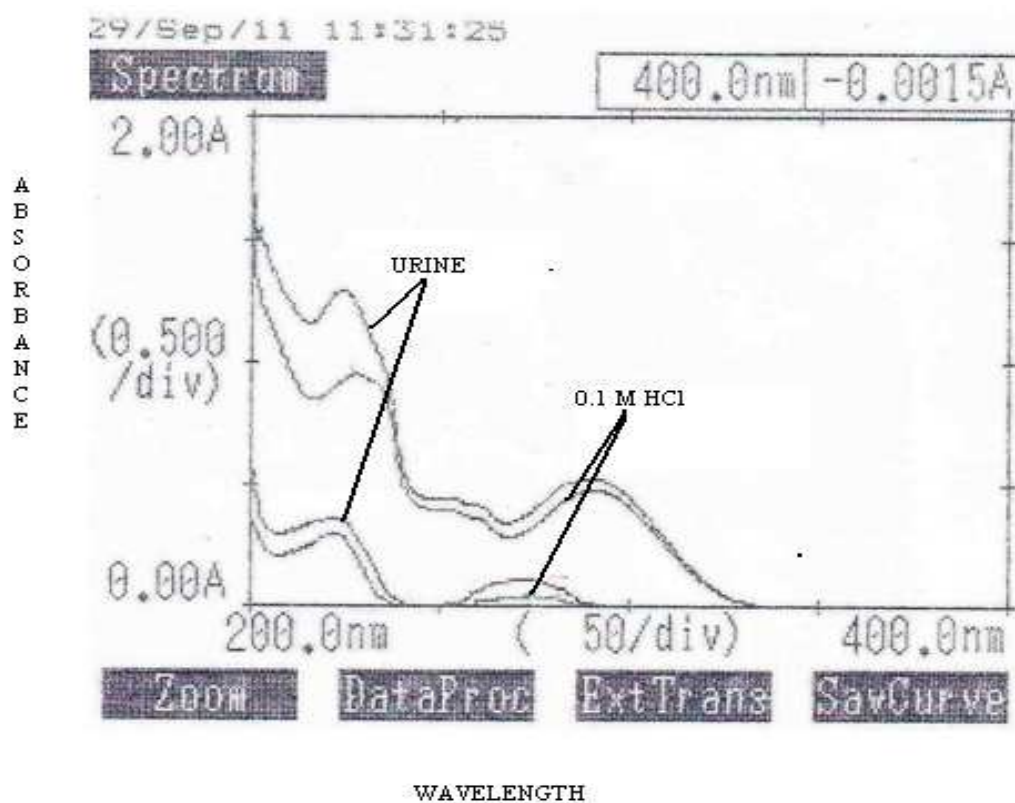


FIGURE-24

CALIBRATION CURVE FOR METOPROLOL SUCCINATE AT 217,225,232 nm
(GEOMETRIC CORRECTION METHOD)

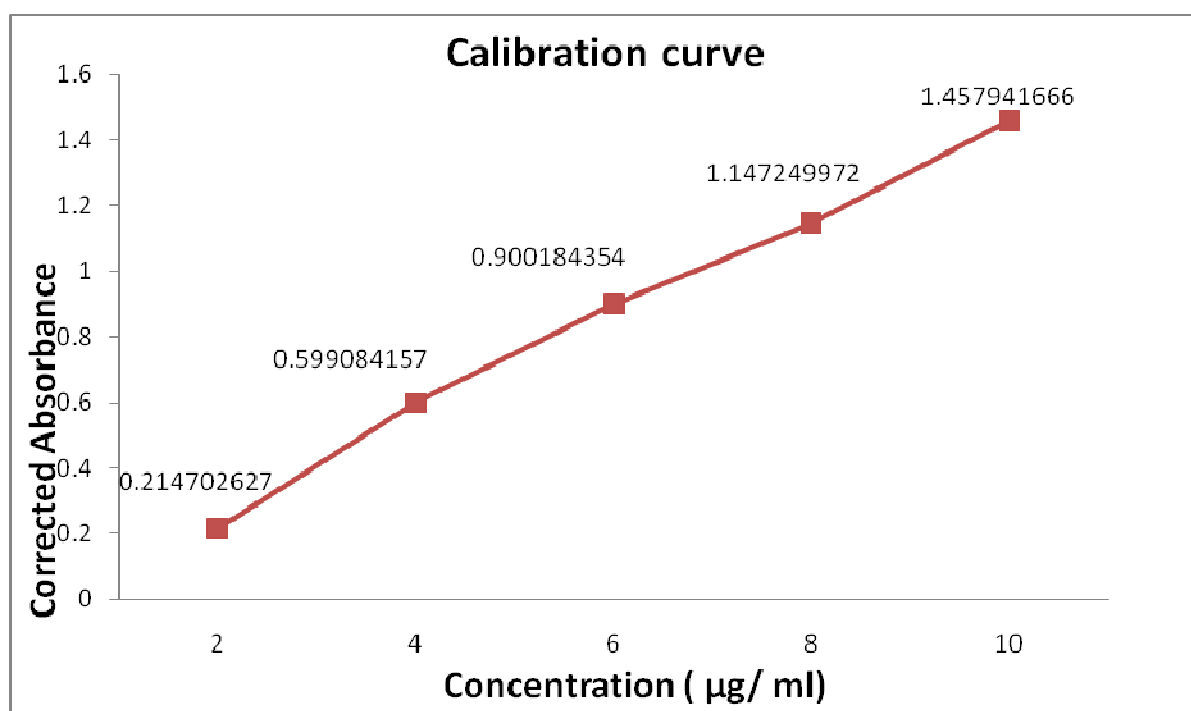


FIGURE-25

CALIBRATION CURVE FOR METOPROLOL SUCCINATE AT 267,275,283 nm
(GEOMETRIC CORRECTION METHOD)

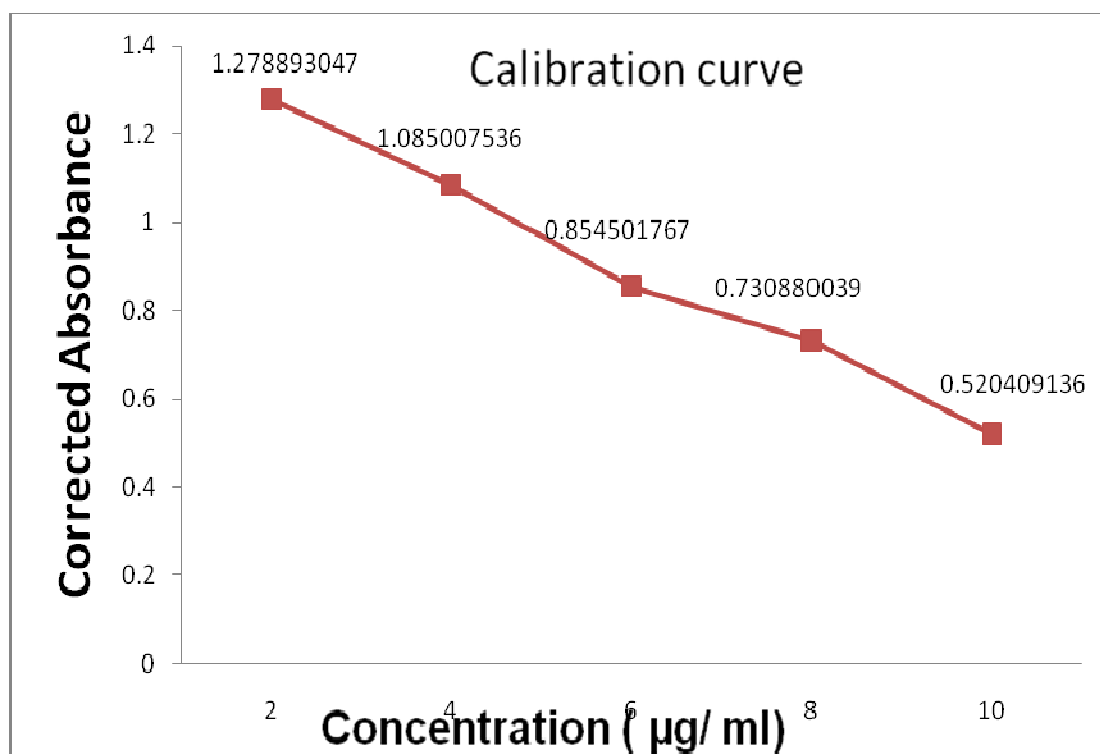


FIGURE-26

CALIBRATION CURVE FOR TELMISARTAN AT 217,225,232 nm

(GEOMETRIC CORRECTION METHOD)

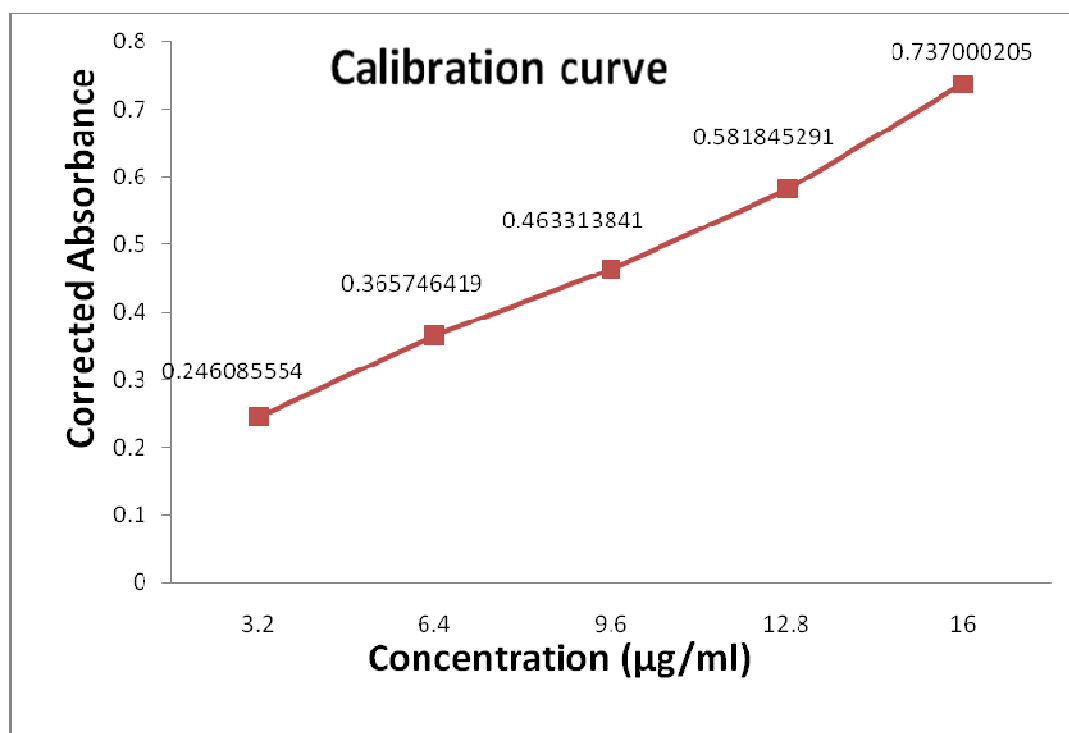


FIGURE-27

CALIBRATION CURVE FOR TELMISARTAN AT 267,275,283 nm

(GEOMETRIC CORRECTION METHOD)

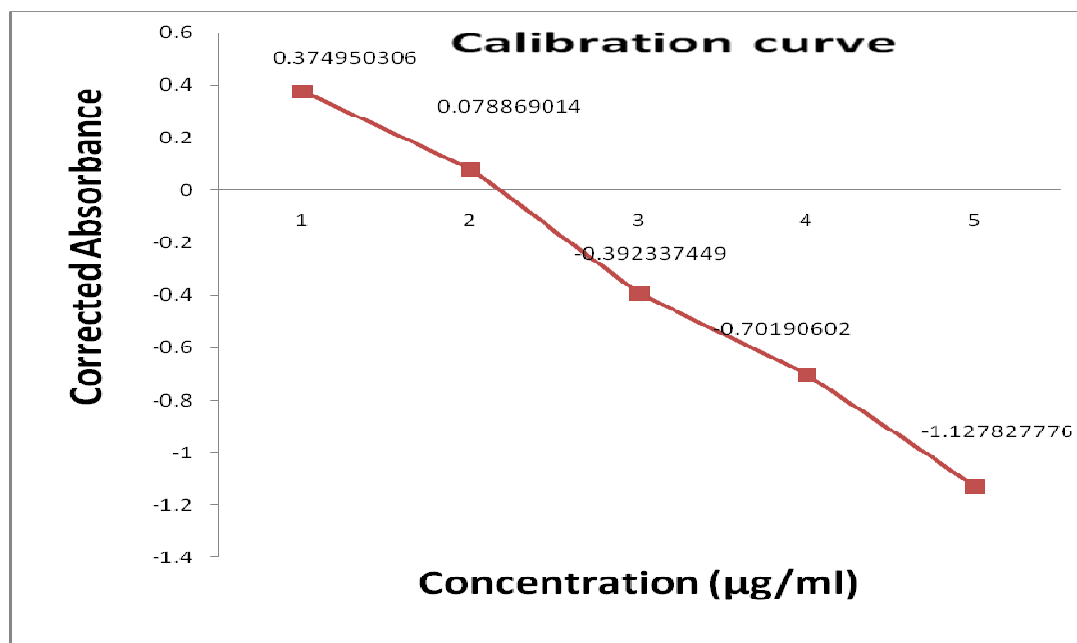


FIGURE-28

WAVELENGTH SELECTION FOR RP-HPLC METHOD

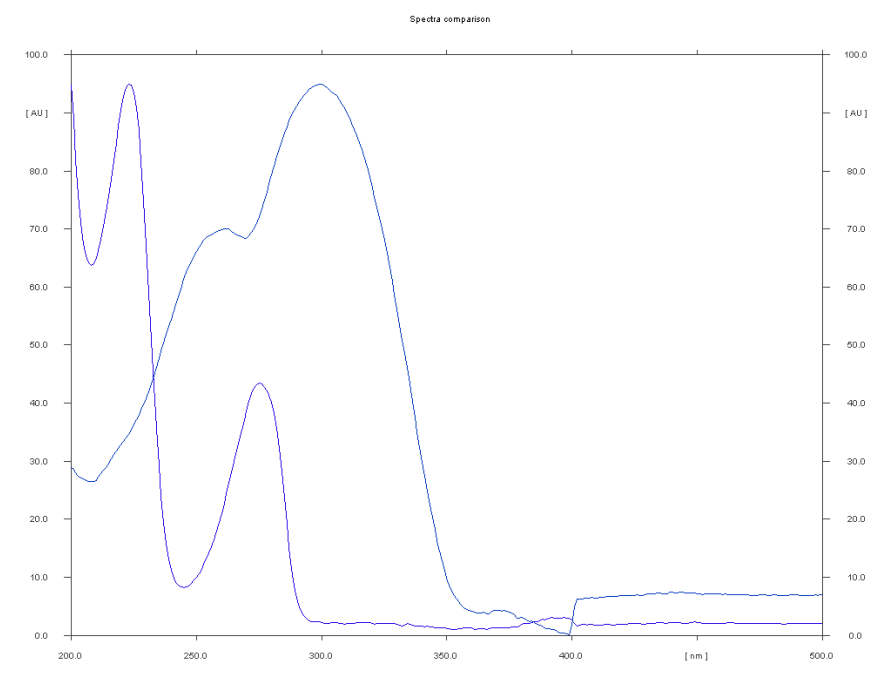


FIGURE-29

LINEARITY CHROMATOGRAM OF METOPROLOL SUCCINATE AND
TELMISARTAN-1 (30, 48 $\mu\text{g mL}^{-1}$)

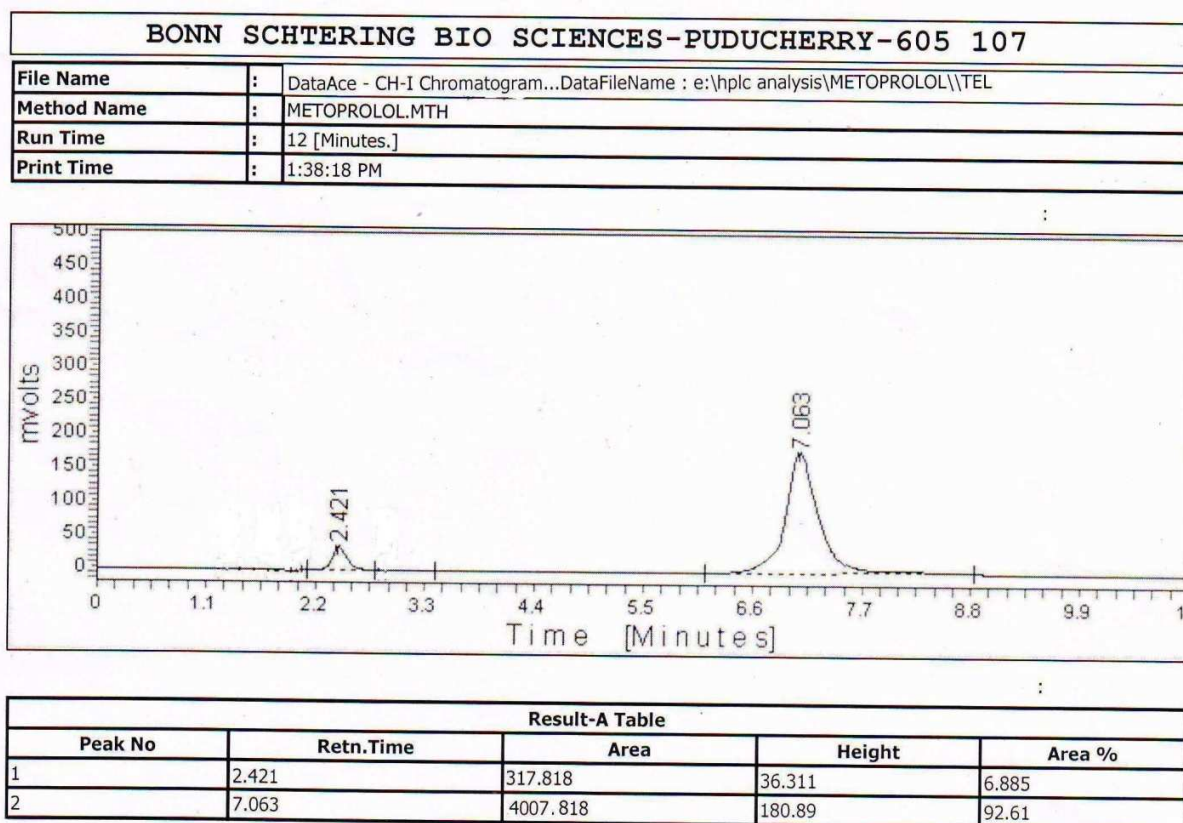


FIGURE-30

LINEARITY CHROMATOGRAM OF METOPROLOL SUCCINATE AND
TELMISARTAN-2 (40, 64 $\mu\text{g mL}^{-1}$)

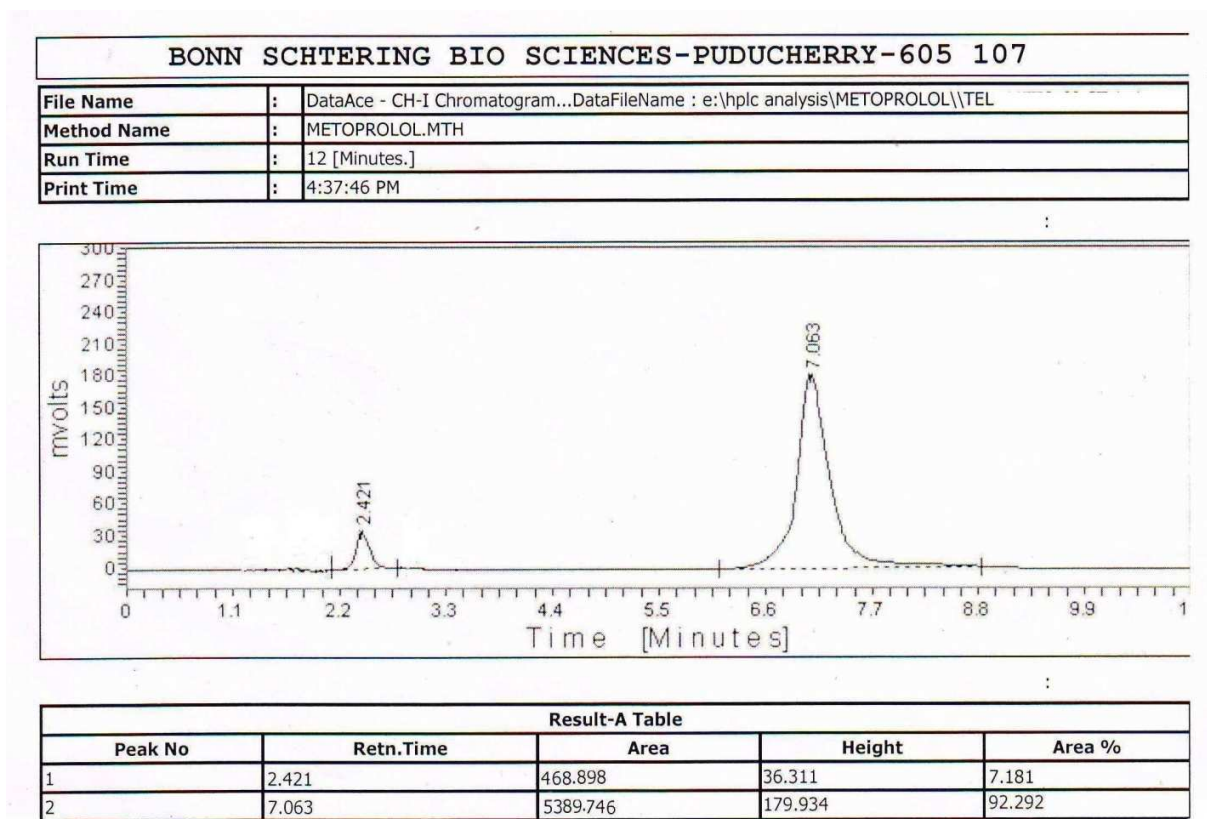


FIGURE-31

LINEARITY CHROMATOGRAM OF METOPROLOL SUCCINATE AND
TELMISARTAN-3 (50, 80 $\mu\text{g mL}^{-1}$)

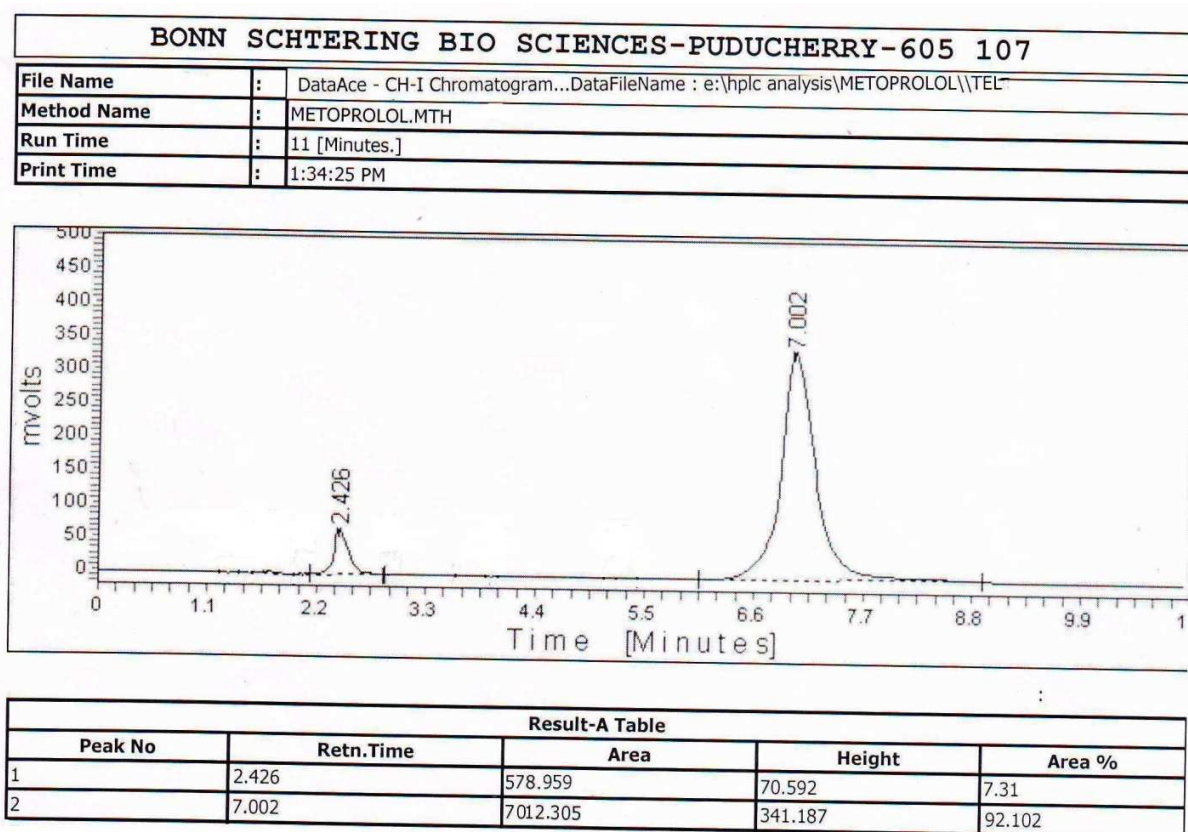


FIGURE-32

LINEARITY CHROMATOGRAM OF METOPROLOL SUCCINATE AND
TELMISARTAN-4 (60, 96 $\mu\text{g mL}^{-1}$)

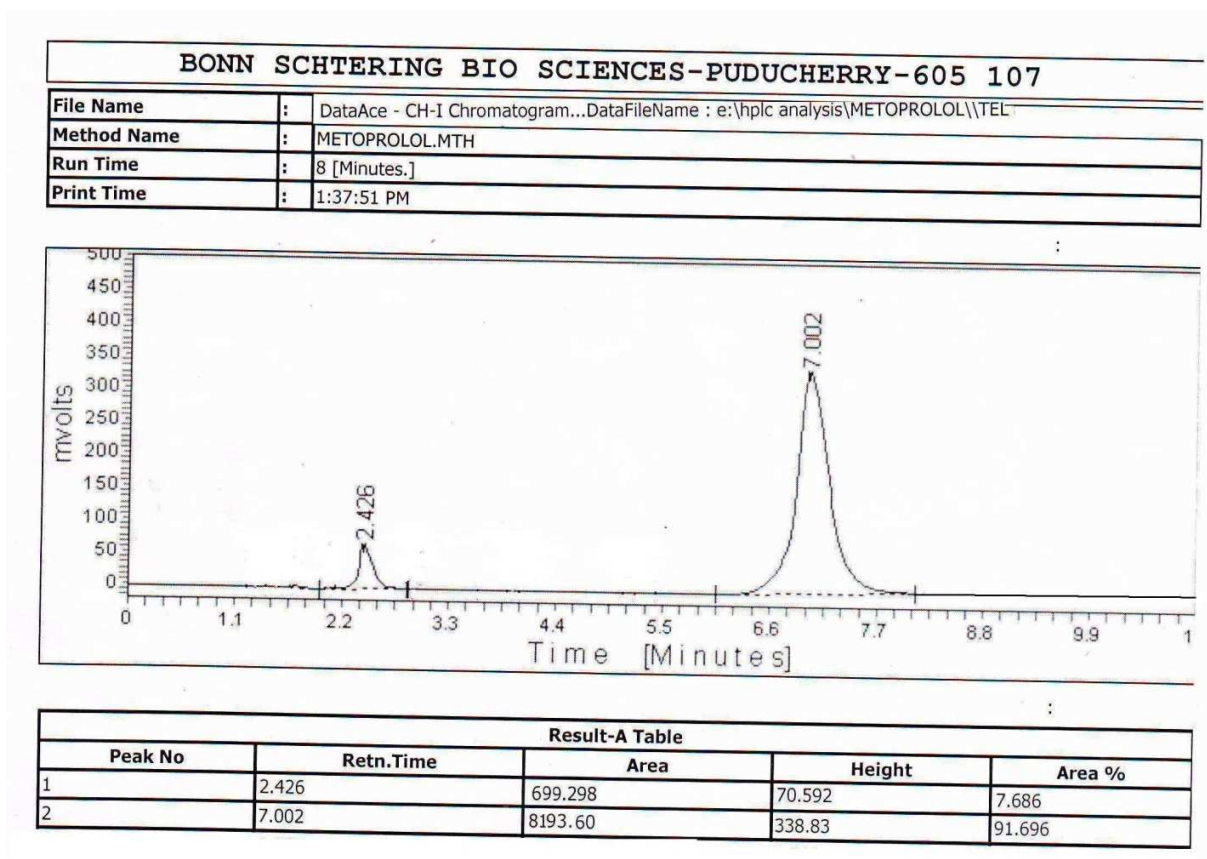


FIGURE-33

LINEARITY CHROMATOGRAM OF METOPROLOL SUCCINATE AND
TELMISARTAN-5 (70, 112 $\mu\text{g mL}^{-1}$)

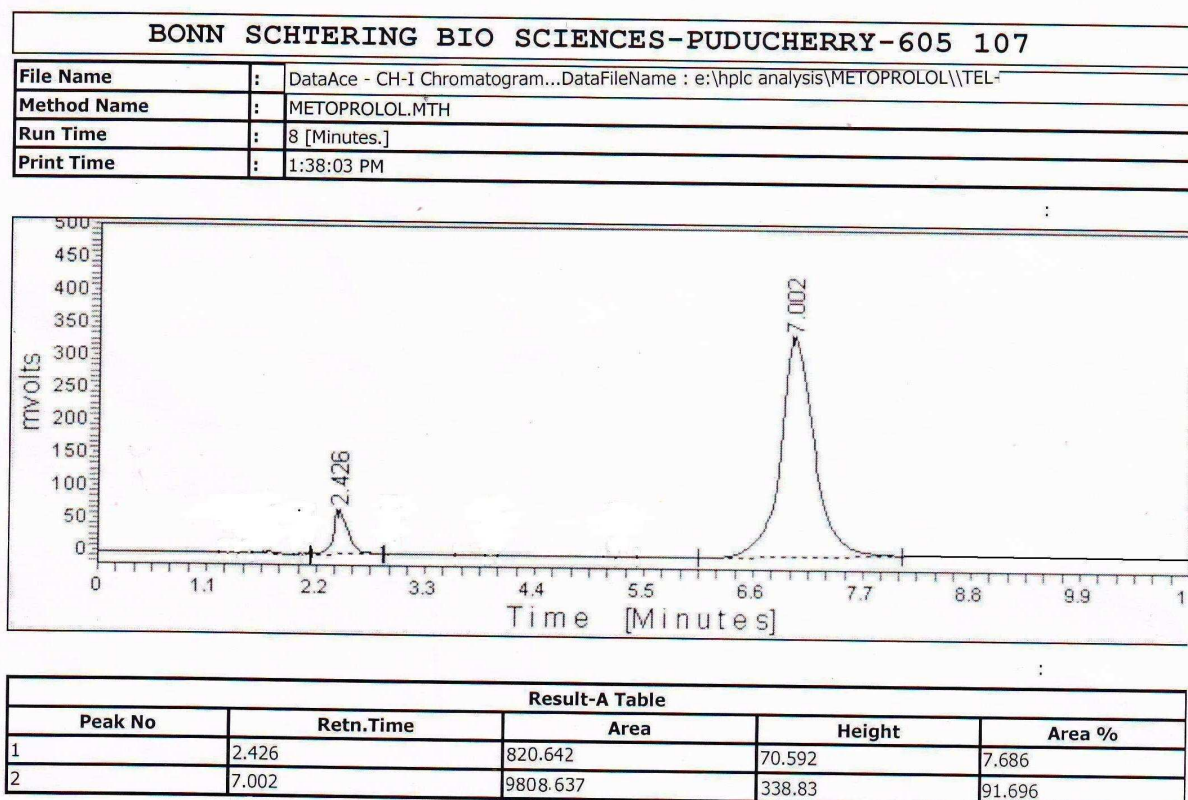


FIGURE-34

**CALIBRATION CURVE OF METOPROLOL SUCCINATE BY RP – HPLC
METHOD**

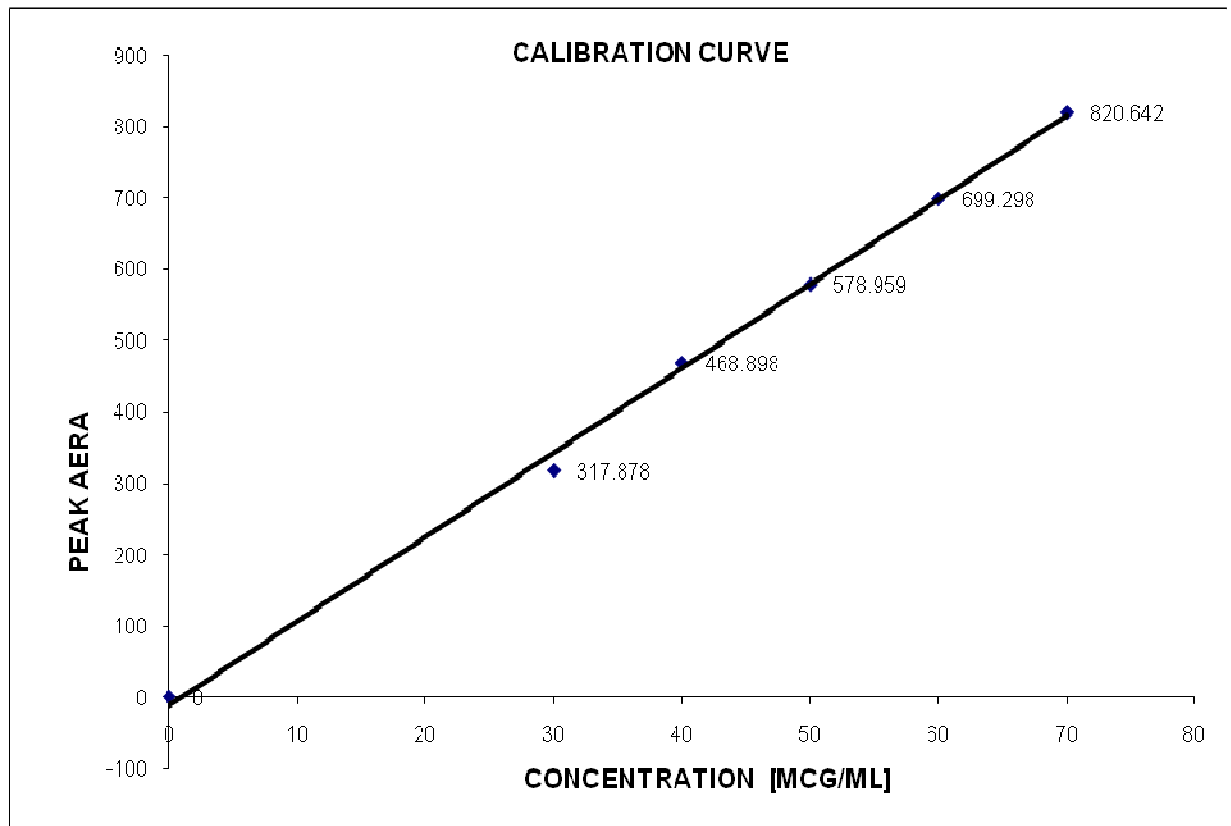


FIGURE-35

CALIBRATION CURVE OF TELMISARTAN BY RP – HPLC METHOD

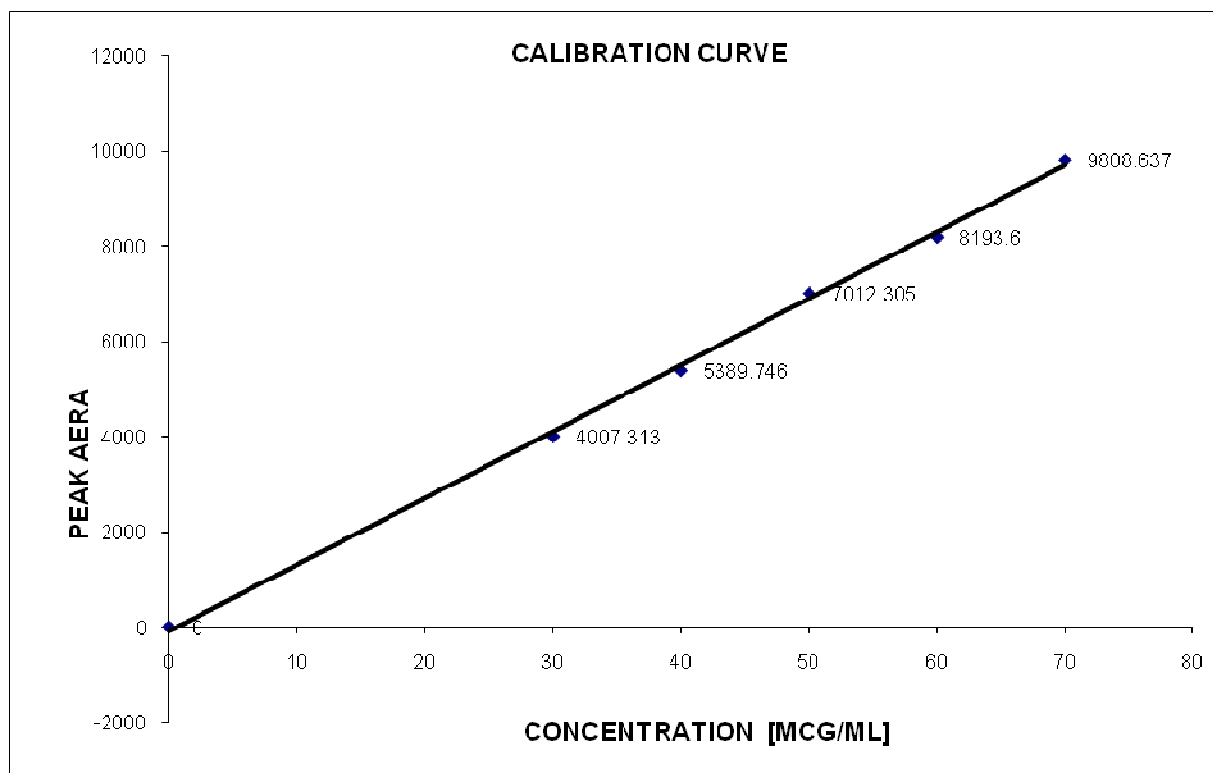


FIGURE-36

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)
REPEATABILITY- 1

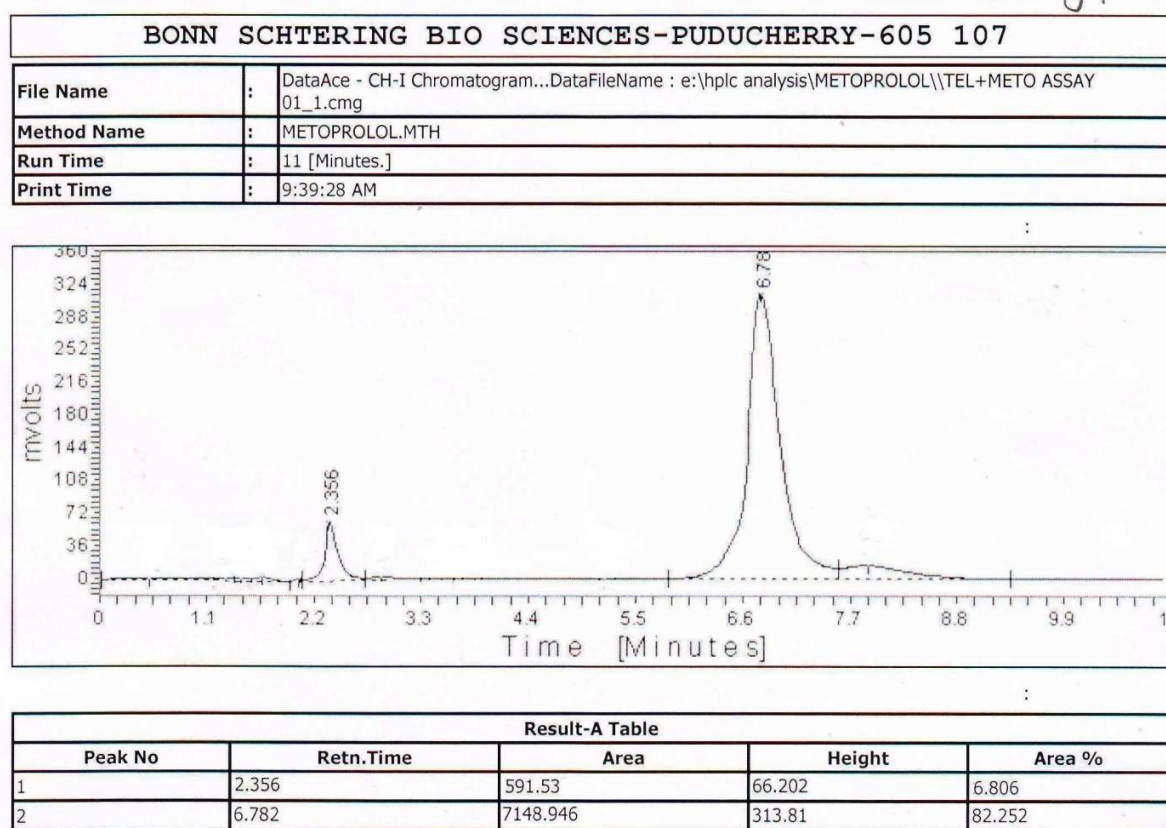


FIGURE-37

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)
REPEATABILITY- 2

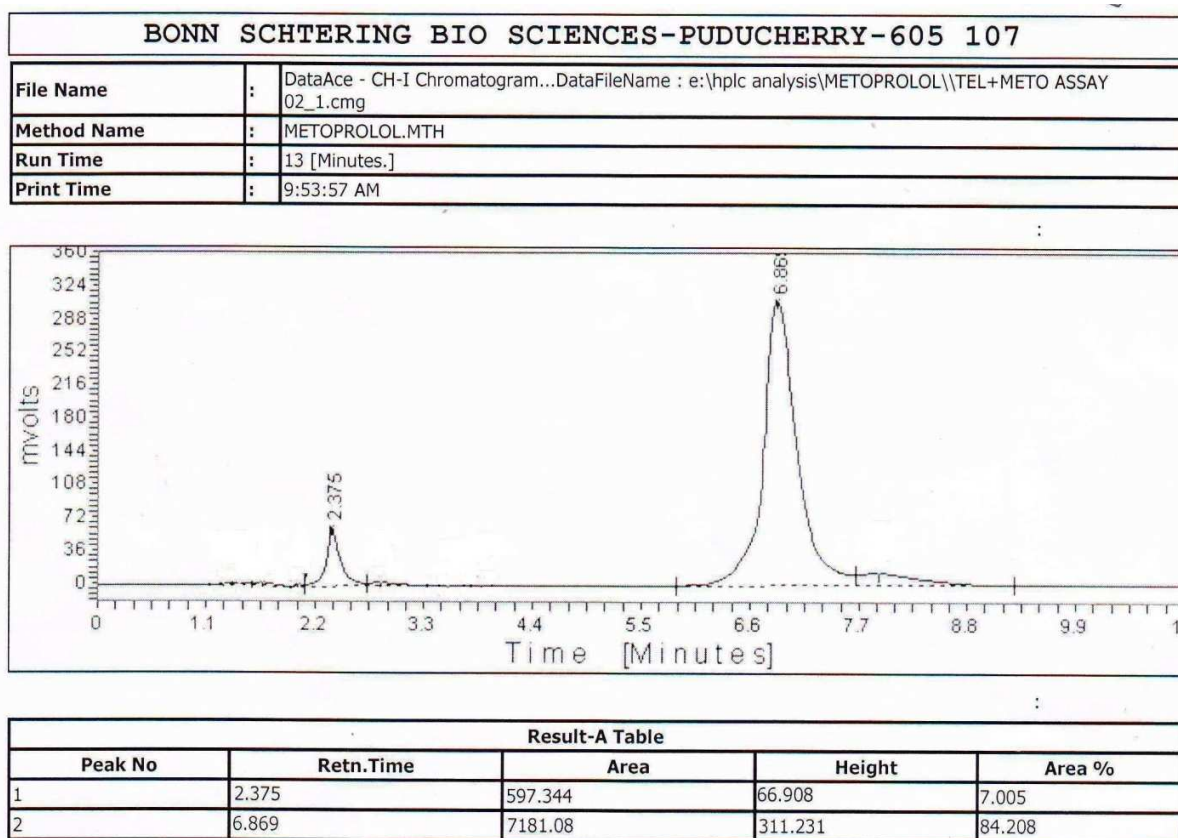


FIGURE-38

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25) REPEATABILITY- 3

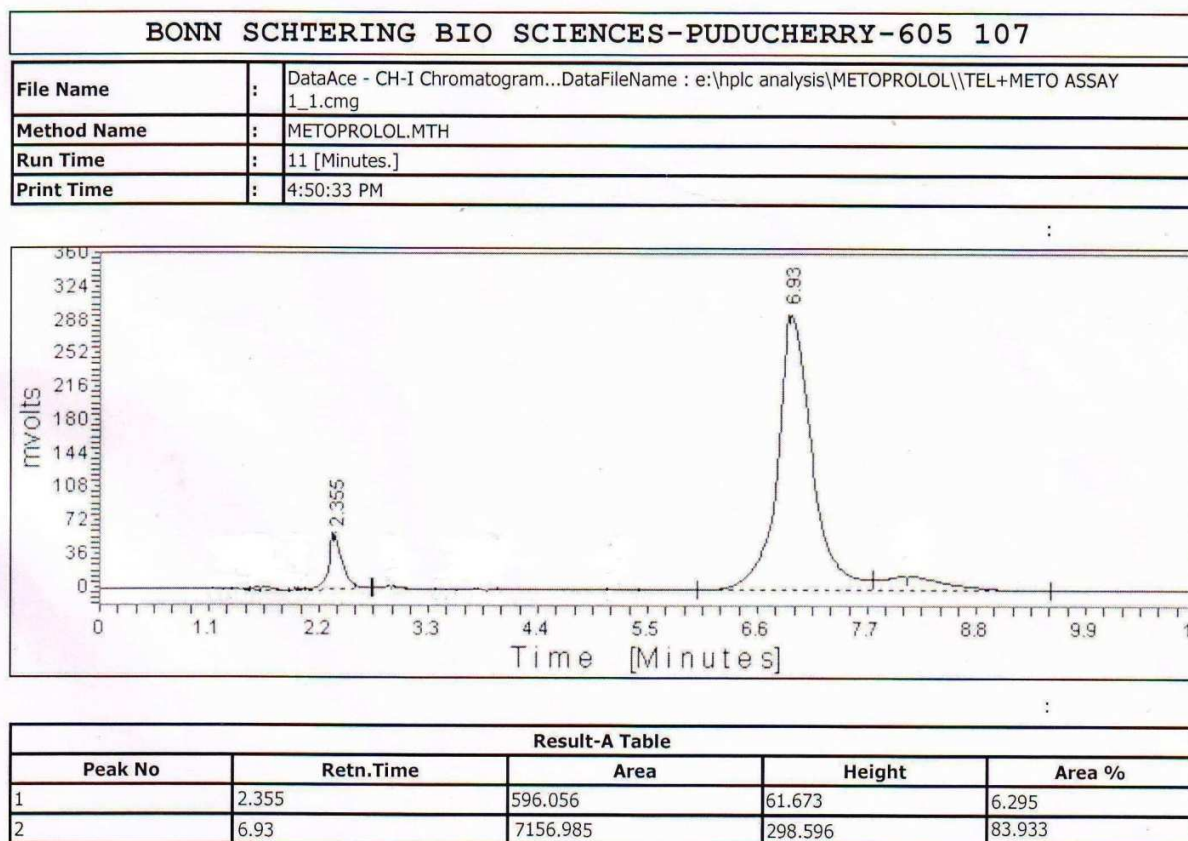


FIGURE-39

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)
REPEATABILITY- 4

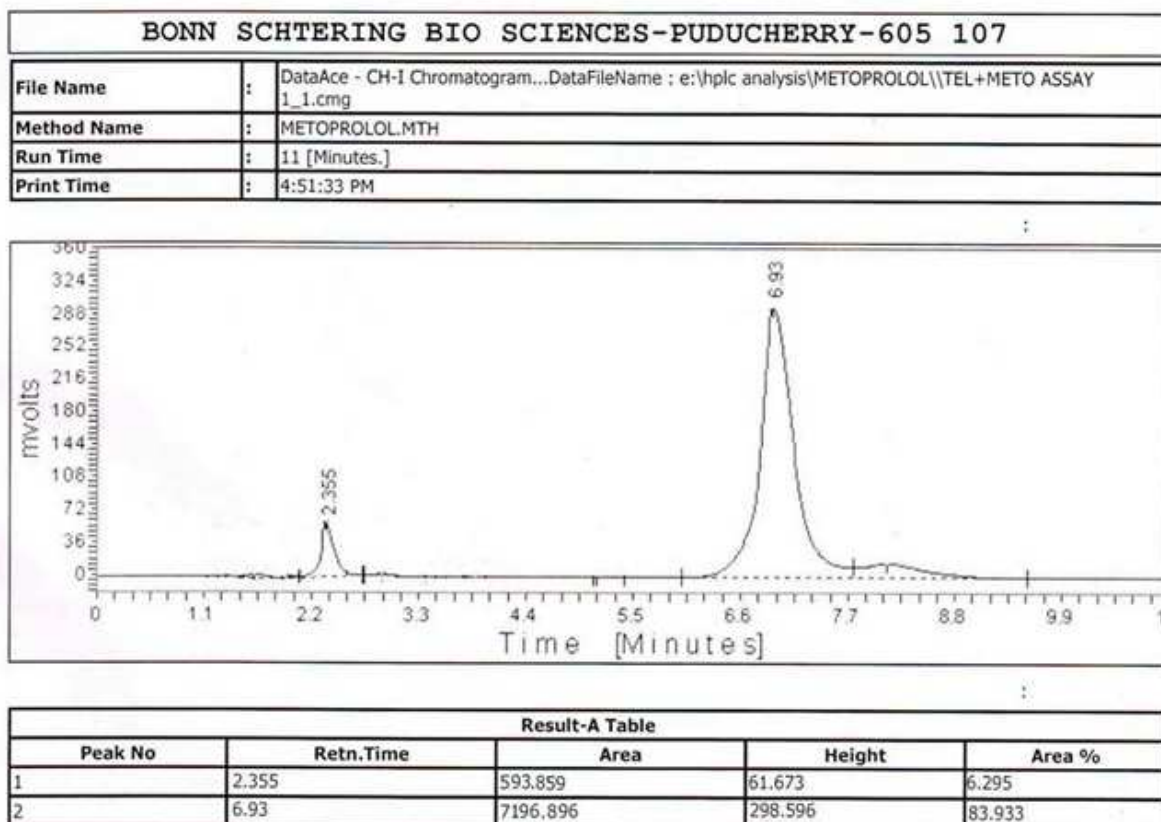


FIGURE-40

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)
REPEATABILITY- 5

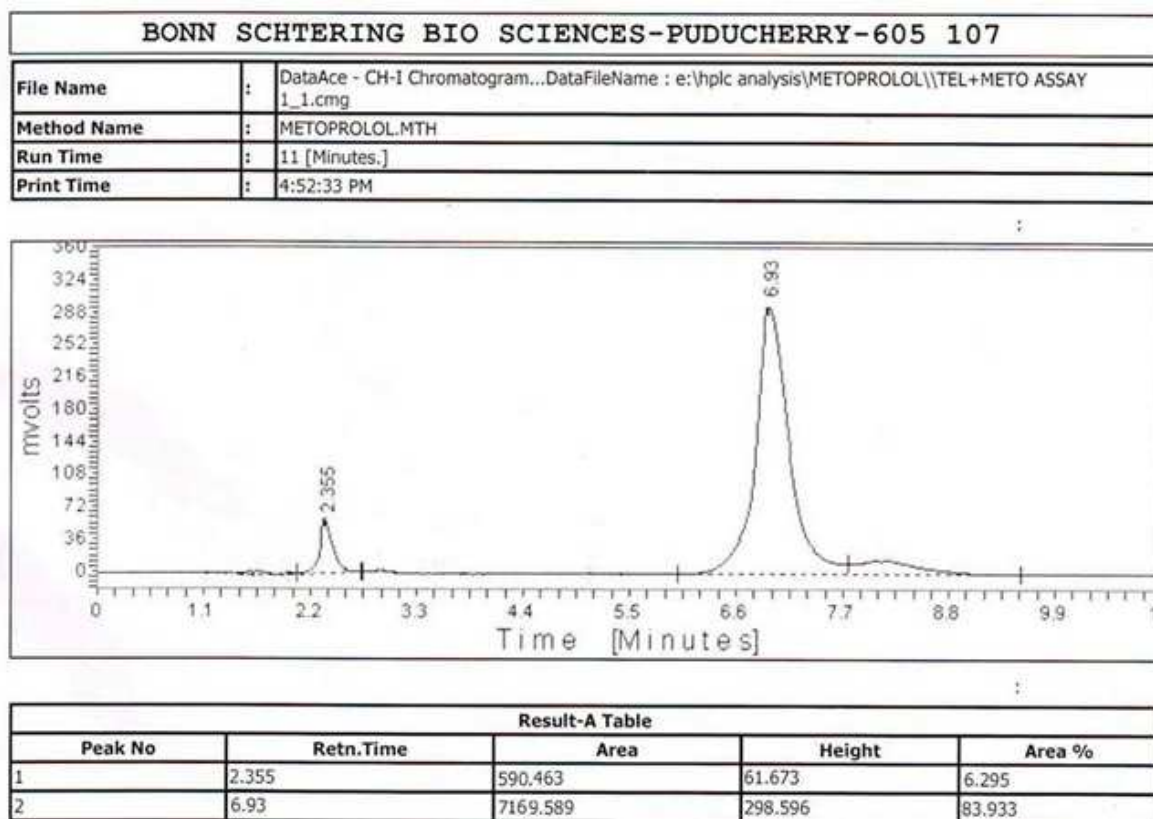


FIGURE-41

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)
REPEATABILITY- 6

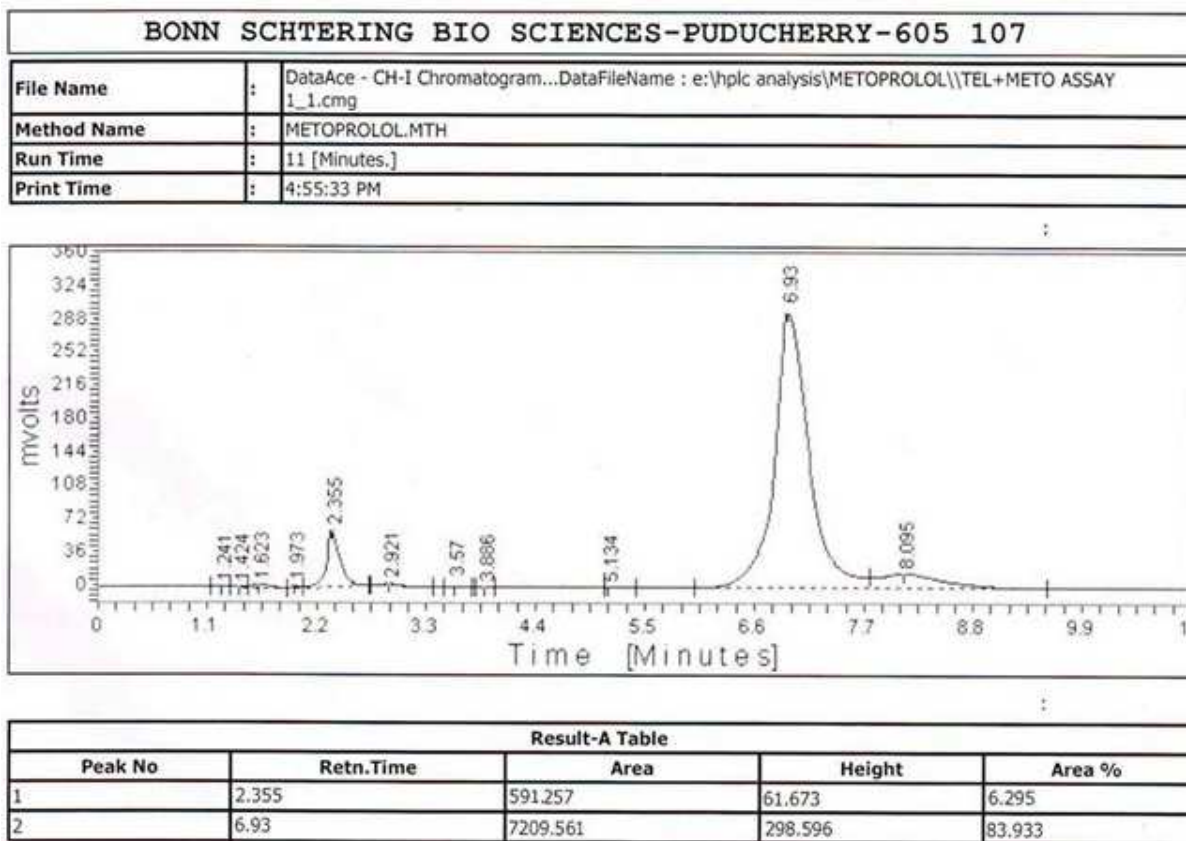


FIGURE – 42

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)

RECOVERY-1

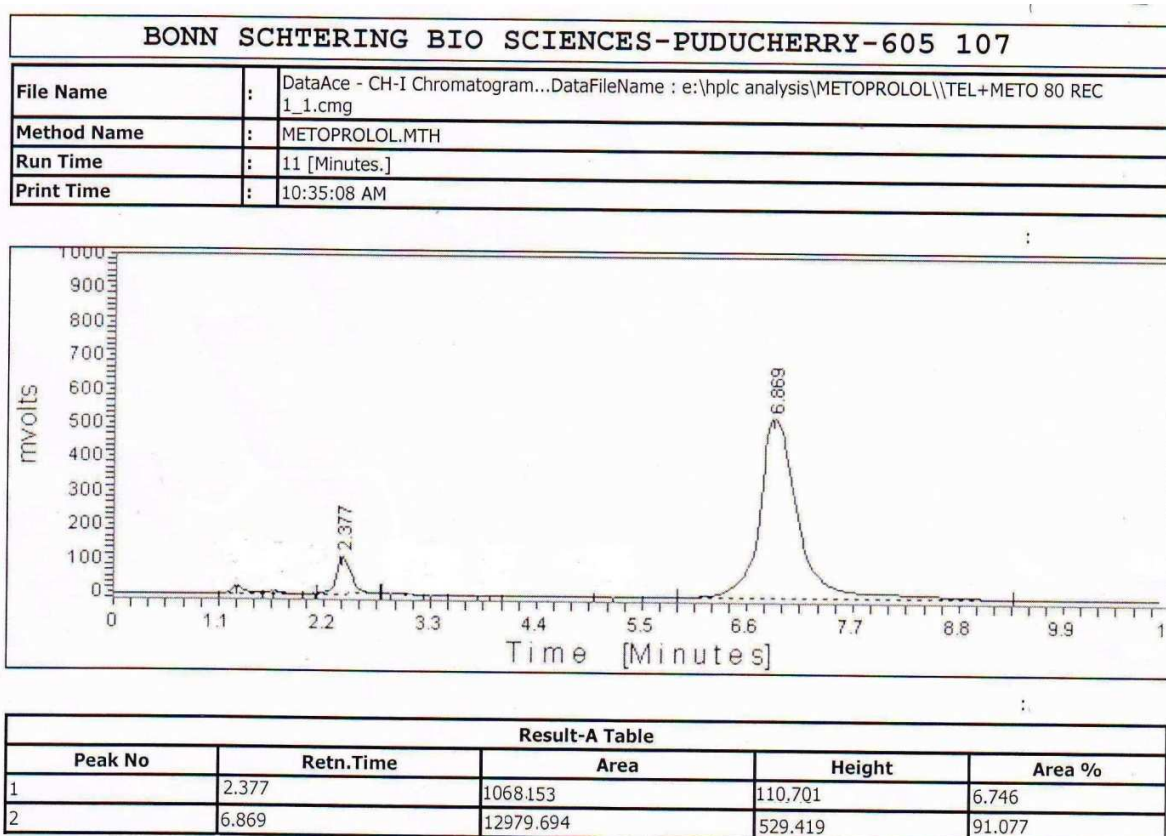


FIGURE – 43

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)

RECOVERY-2

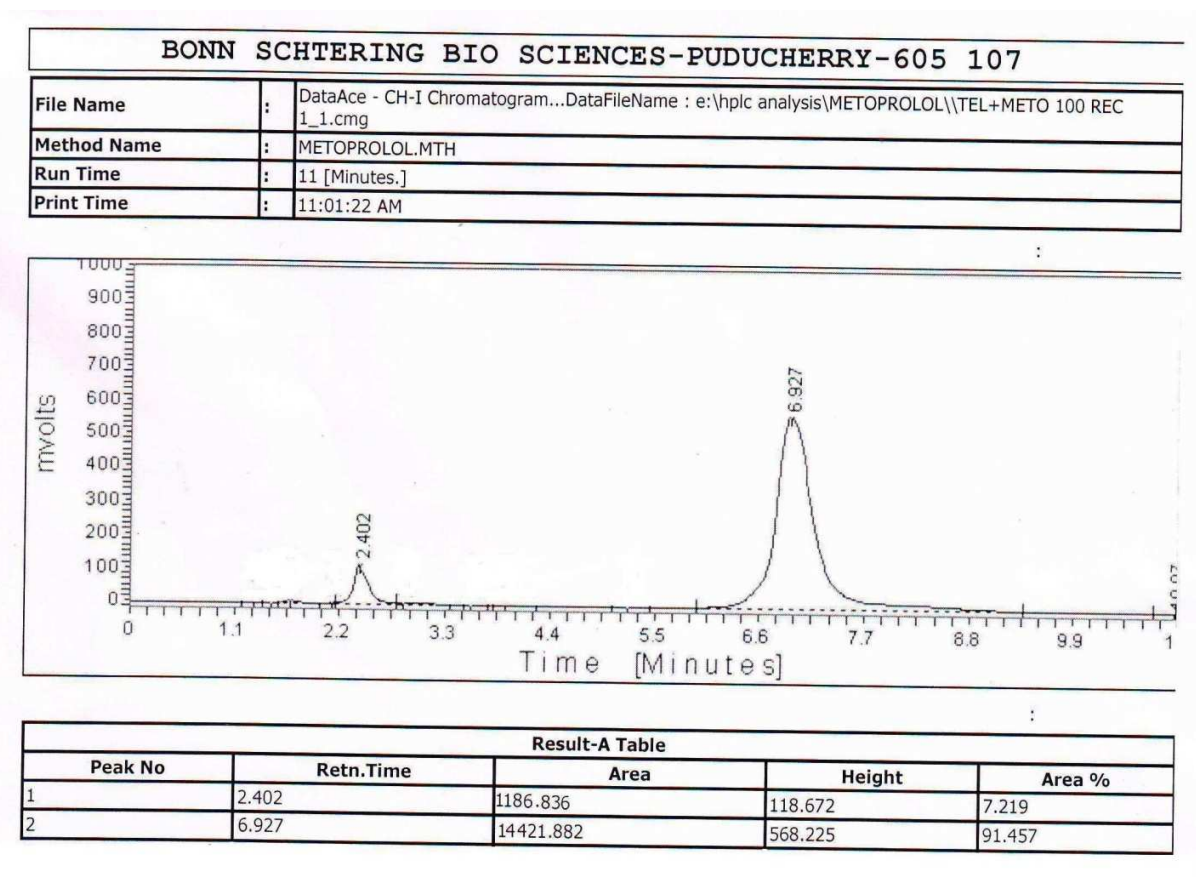


FIGURE – 44

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)

RECOVERY-3

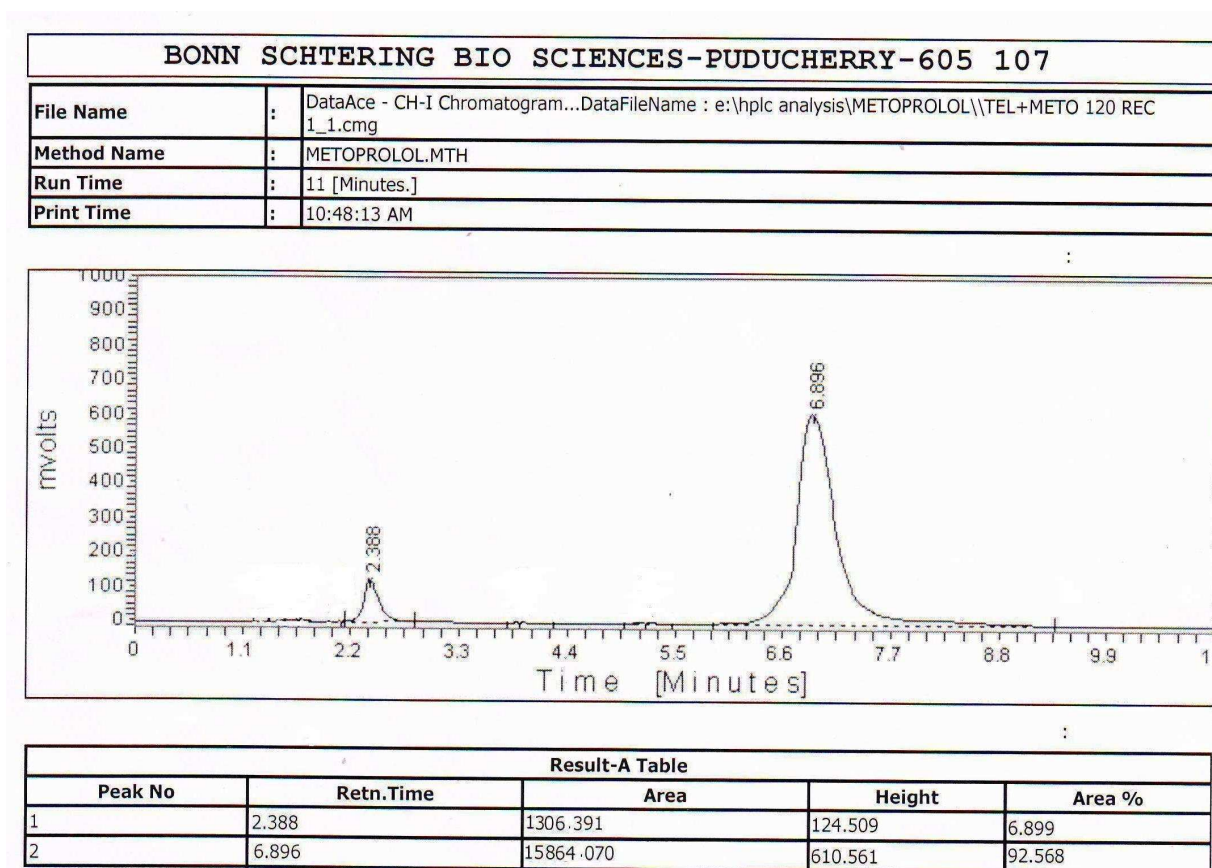


FIGURE-45

WAVELENGTH SELECTION FOR HPTLC METHOD

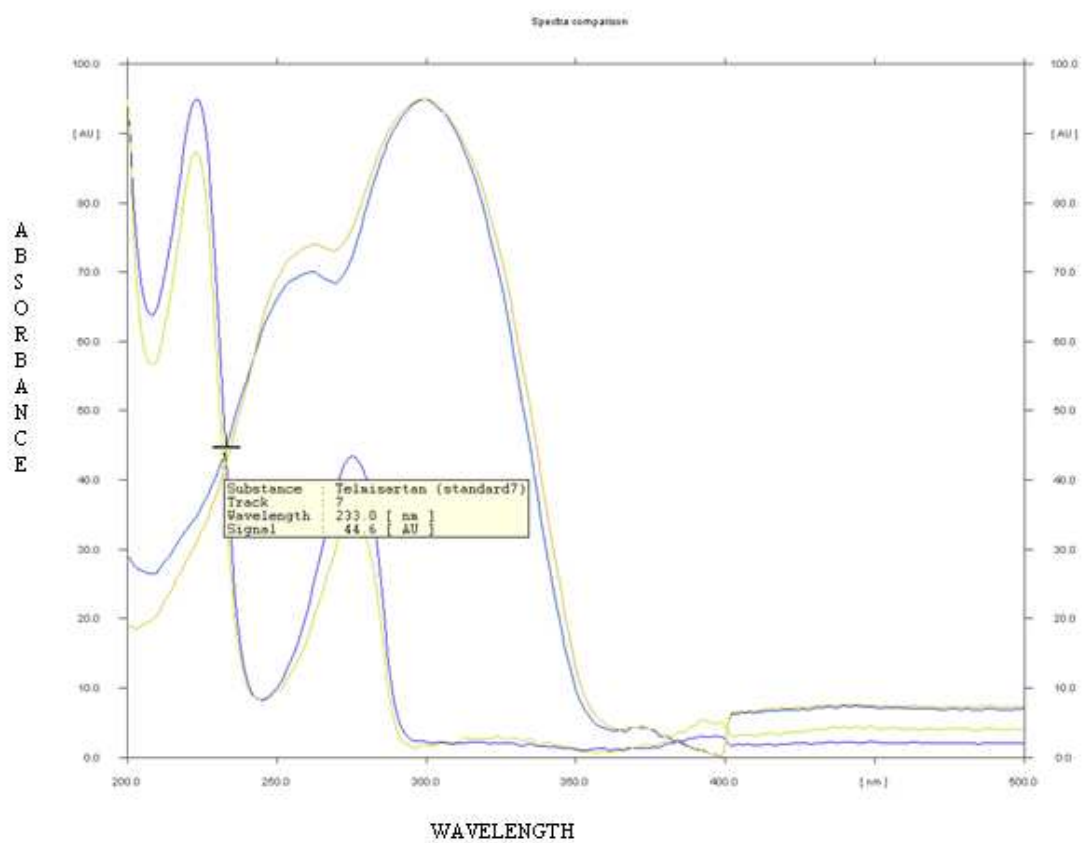


FIGURE –46

LINEARITY CHROMATOGRAM OF METOPROLOL SUCCINATE AND
TELMISARTAN BY HPTLC METHOD-1 [1, 1.6 μgmL^{-1}]

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.45 | 4.1 | 0.48 | 39.6 | 45.33 | 0.50 | 8.1 | 846.0 | 39.14 | Metoprolol |
| 2 | 0.58 | 19.9 | 0.61 | 47.8 | 54.67 | 0.66 | 3.6 | 1315.5 | 60.86 | Telmisartan |

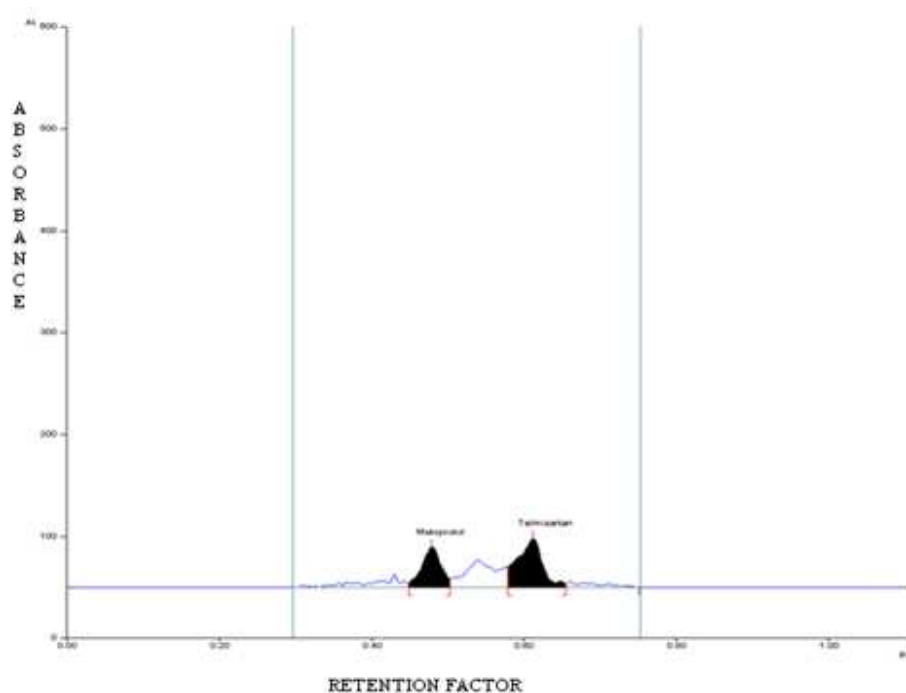


FIGURE –47

LINEARITY CHROMATOGRAM OF METOPROLOL SUCCINATE AND
TELMISARTAN BY HPTLC METHOD [2, 3.2 $\mu\text{g mL}^{-1}$]

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.42 | 6.2 | 0.45 | 74.7 | 49.66 | 0.48 | 10.9 | 1356.1 | 45.41 | Metoprolol |
| 2 | 0.54 | 19.3 | 0.58 | 75.7 | 50.34 | 0.62 | 3.3 | 1630.1 | 54.59 | Telmisartan |

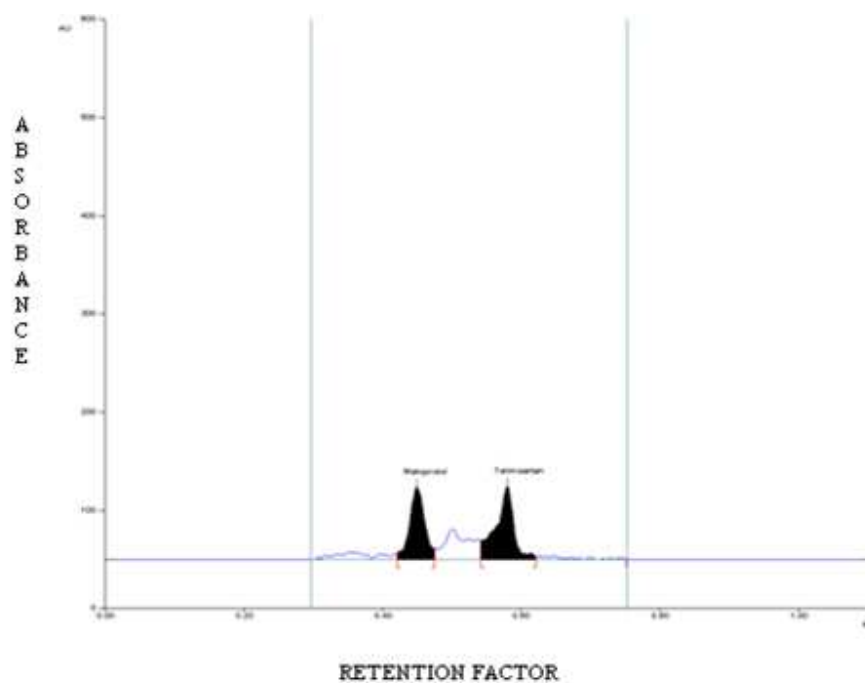


FIGURE –48

LINEARITY CHROMATOGRAM OF METOPROLOL SUCCINATE AND
TELMISARTAN BY HPTLC METHOD [3, 4.8 μgmL^{-1}]

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.42 | 8.5 | 0.45 | 111.4 | 51.25 | 0.47 | 15.7 | 2140.5 | 49.02 | Metoprolol |
| 2 | 0.54 | 23.8 | 0.58 | 106.0 | 48.75 | 0.61 | 11.5 | 2225.9 | 50.98 | Telmisartan |

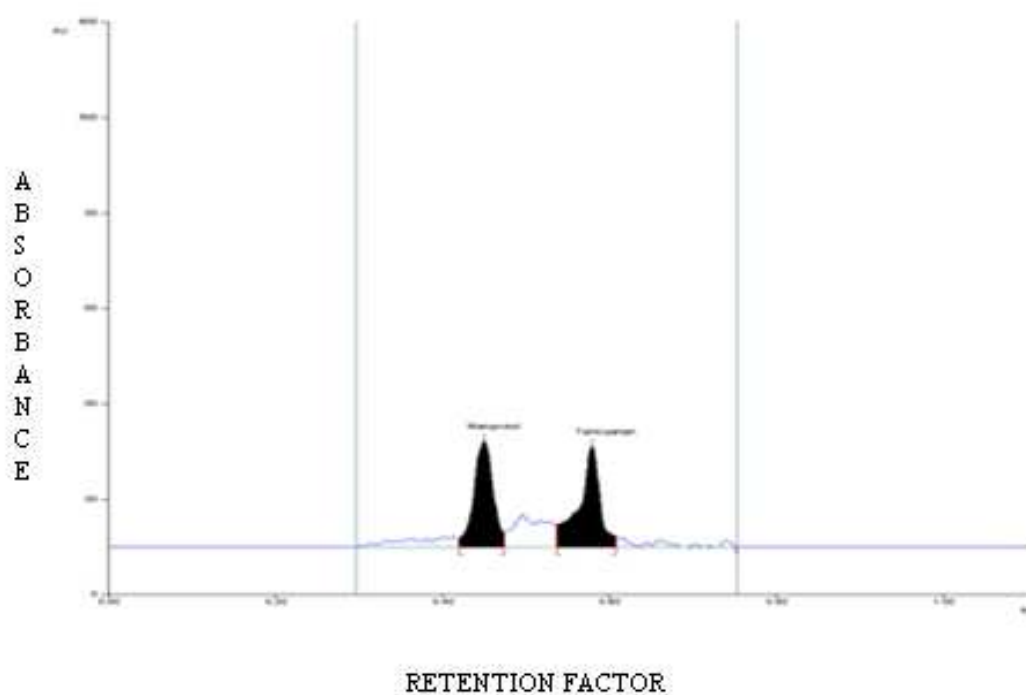


FIGURE –49

LINEARITY CHROMATOGRAM OF METOPROLOL SUCCINATE AND
TELMISARTAN BY HPTLC METHOD [4, 6.4 $\mu\text{g mL}^{-1}$]

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.42 | 6.2 | 0.45 | 132.7 | 51.80 | 0.47 | 17.3 | 2440.0 | 47.41 | Metoprolol |
| 2 | 0.54 | 24.6 | 0.58 | 123.5 | 48.20 | 0.60 | 12.0 | 2799.4 | 52.59 | Telmisartan |

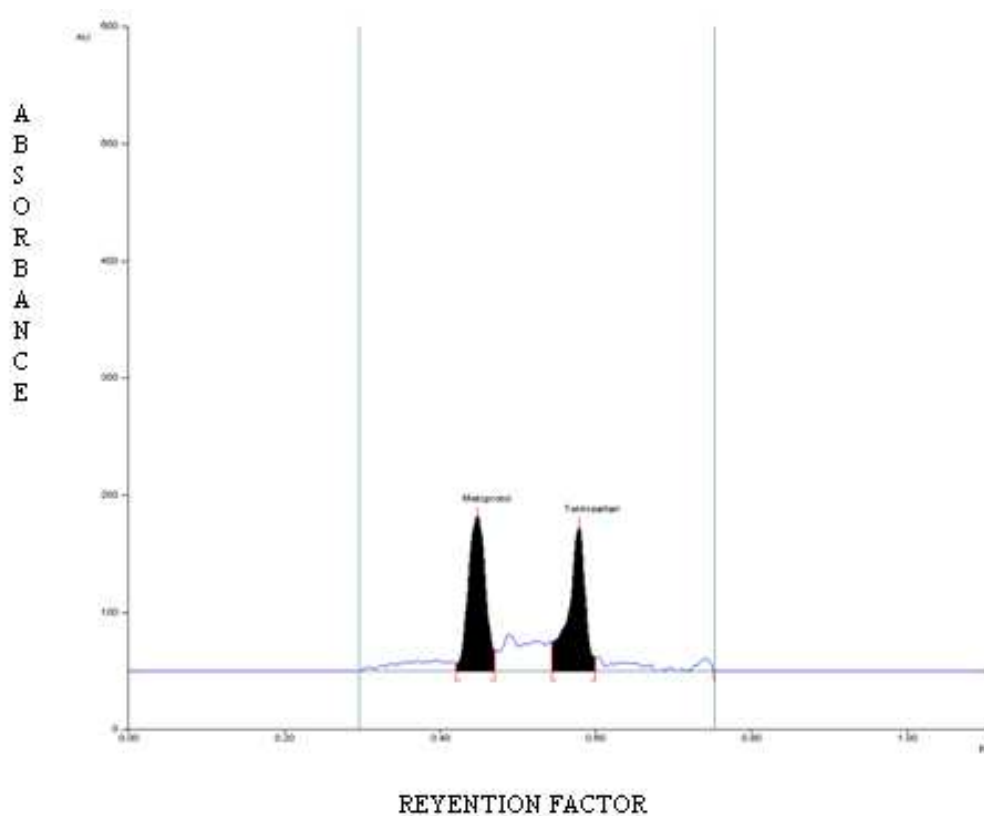


FIGURE –50

LINEARITY CHROMATOGRAM OF METOPROLOL SUCCINATE AND
TELMISARTAN BY HPTLC METHOD [5, 8 $\mu\text{g mL}^{-1}$]

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.43 | 13.9 | 0.46 | 184.9 | 53.10 | 0.49 | 15.9 | 3032.6 | 43.12 | Metoprolol |
| 2 | 0.55 | 26.7 | 0.58 | 163.3 | 46.90 | 0.63 | 3.8 | 4000.9 | 56.88 | Telmisartan |

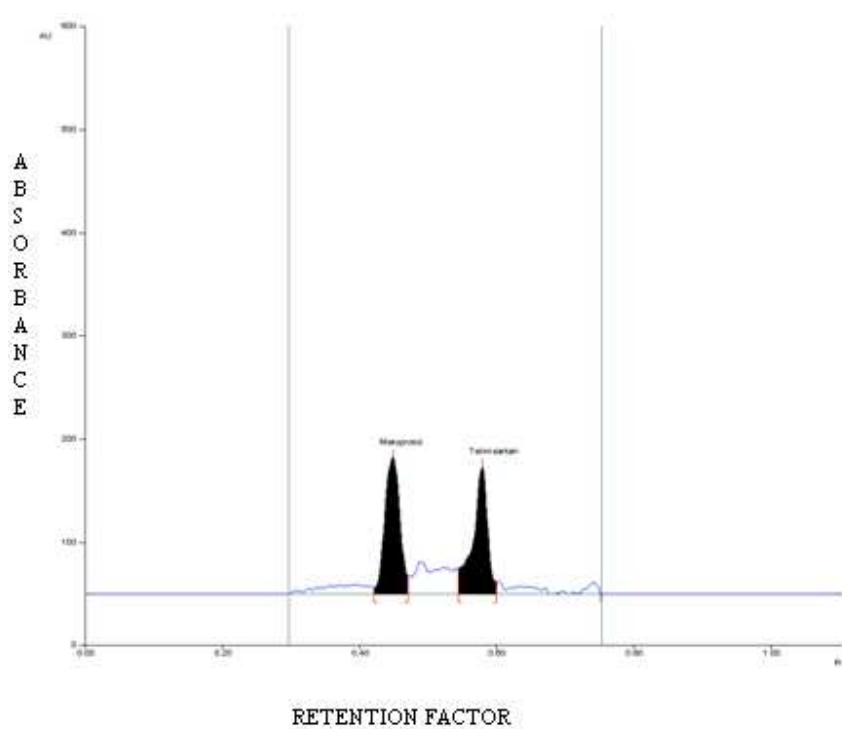


FIGURE –51
SPECTRUM OF METOPROLOL SUCCINATE AND TELMISARTAN IN
ALL THE TRACKS

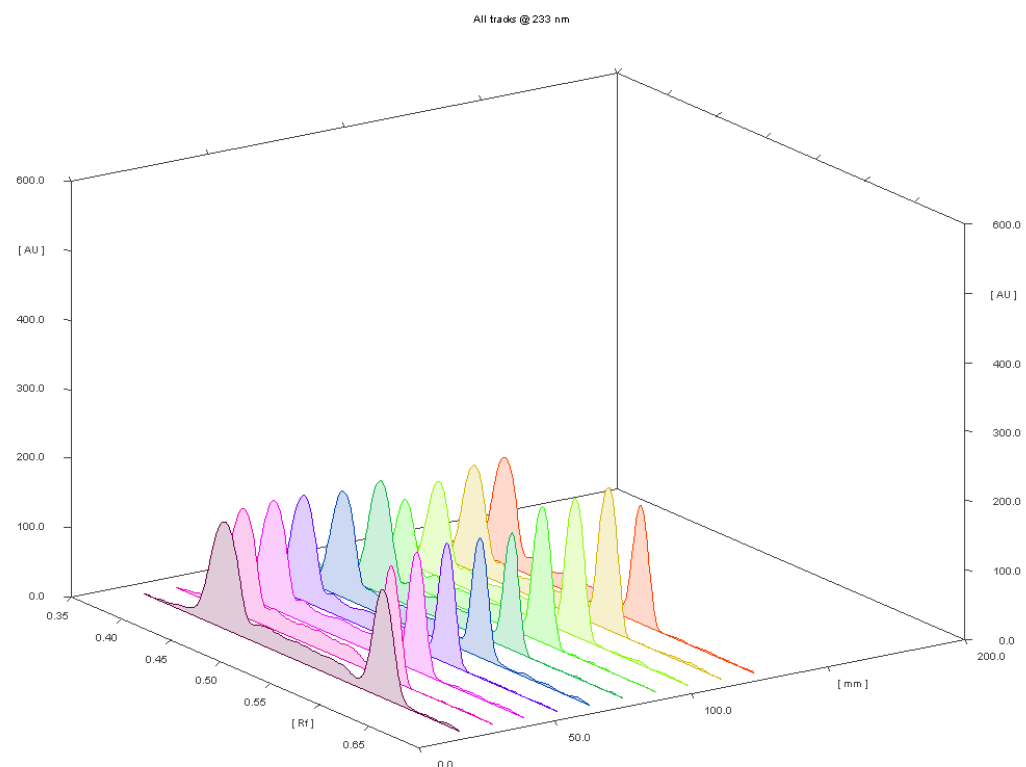


FIGURE –52

CALIBRATION CURVE OF METOPROLOL SUCCINATE AT 233 NM BY HPTLC METHOD

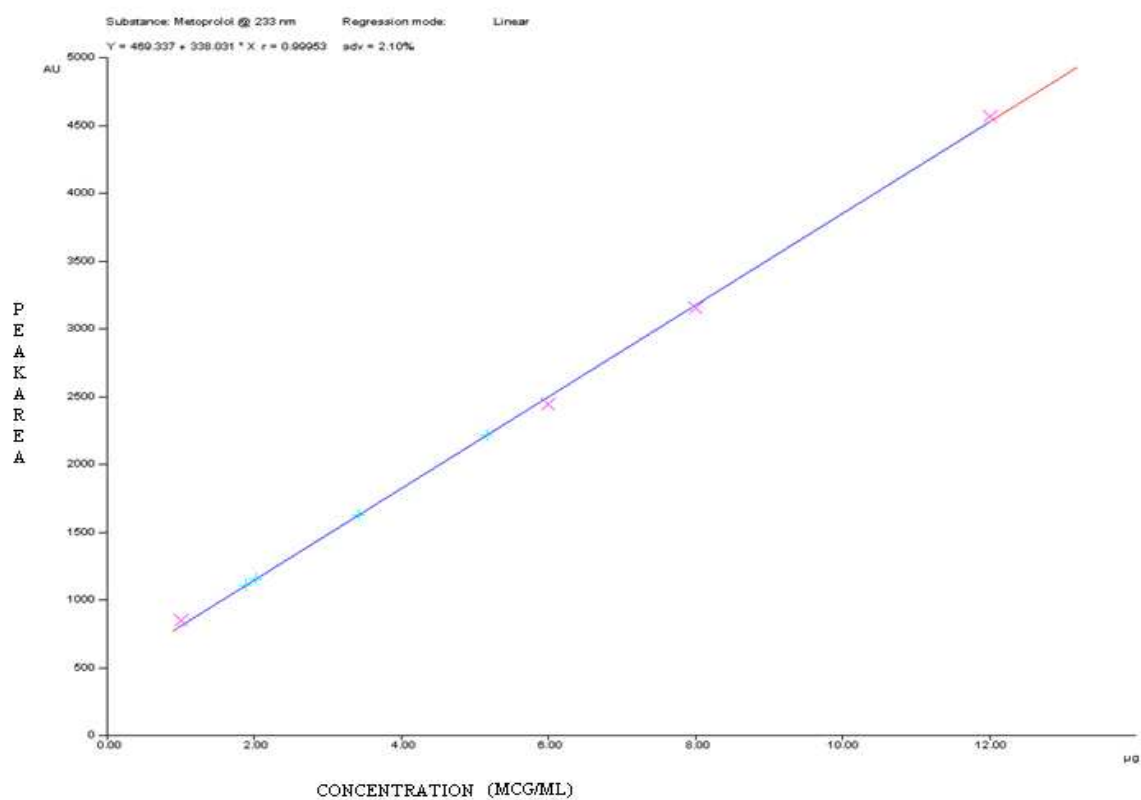


FIGURE –53

CALIBRATION CURVE OF TELMISARTAN AT 233 NM BY HPTLC METHOD

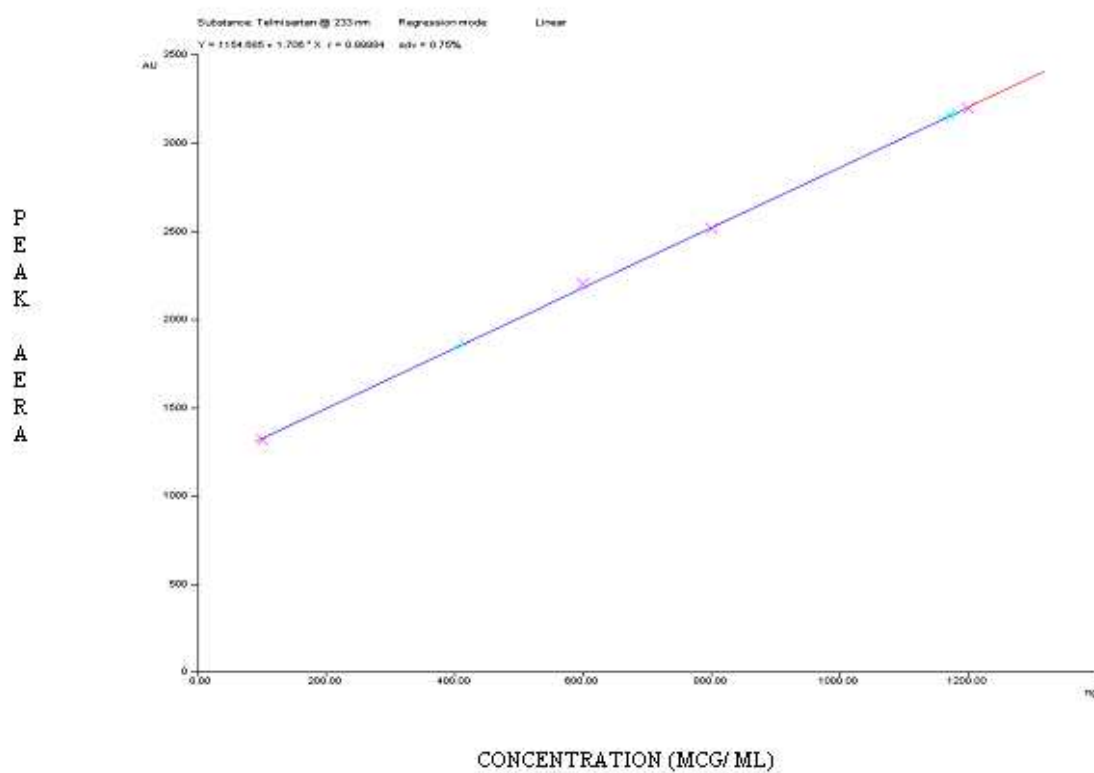


FIGURE-54

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25) REPEATABILITY- 1

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.42 | 14.8 | 0.44 | 47.2 | 26.53 | 0.47 | 19.9 | 1336.9 | 25.97 | Metoprolol |
| 2 | 0.54 | 30.5 | 0.58 | 130.7 | 73.47 | 0.63 | 12.9 | 1645.1 | 74.03 | Telmisartan |

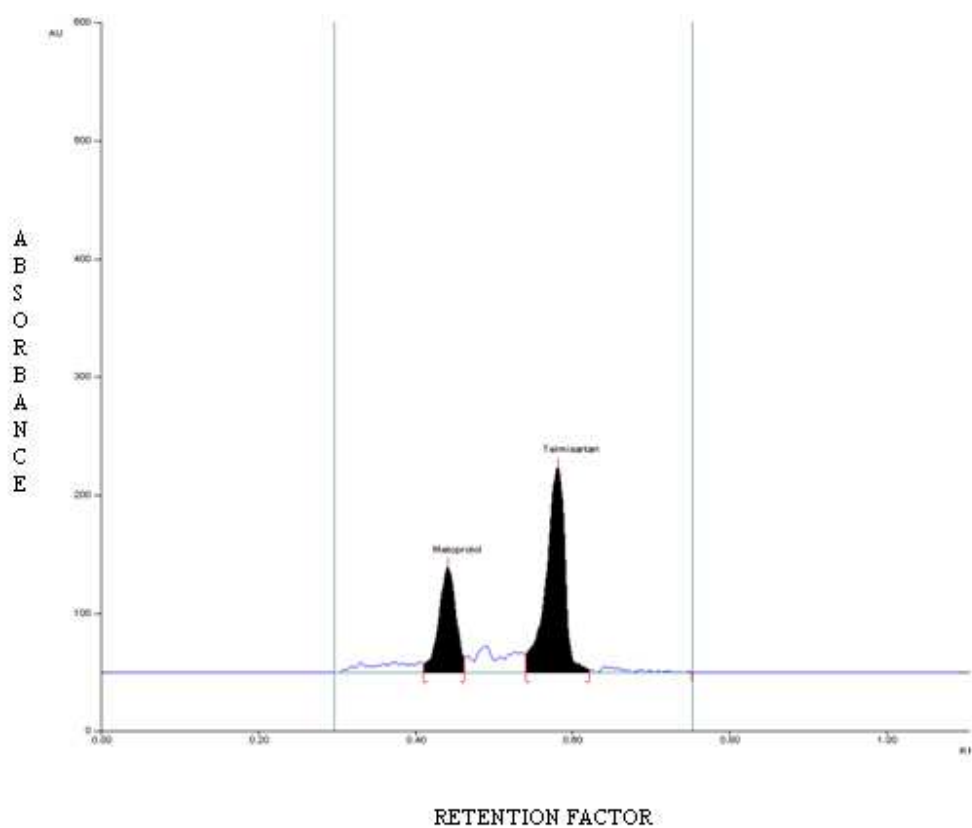


FIGURE-55

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)
REPEATABILITY- 2

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.42 | 14.8 | 0.44 | 47.2 | 26.53 | 0.47 | 19.9 | 1340.1 | 25.97 | Metoprolol |
| 2 | 0.54 | 30.5 | 0.58 | 130.7 | 73.47 | 0.63 | 12.9 | 1649.3 | 74.03 | Telmisartan |

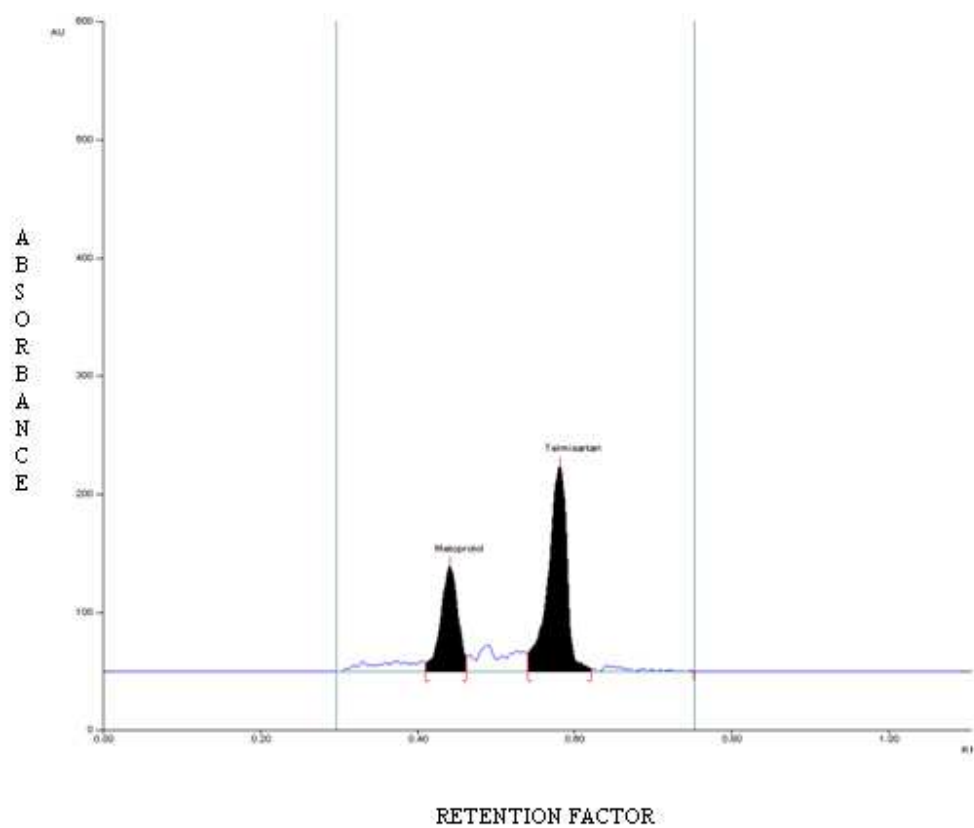


FIGURE-56

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25) REPEATABILITY- 3

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.40 | 6.5 | 0.44 | 57.9 | 27.87 | 0.46 | 10.3 | 1336.9 | 26.76 | Metoprolol |
| 2 | 0.53 | 16.9 | 0.58 | 149.8 | 72.13 | 0.62 | 6.7 | 1640.7 | 73.24 | Telmisartan |

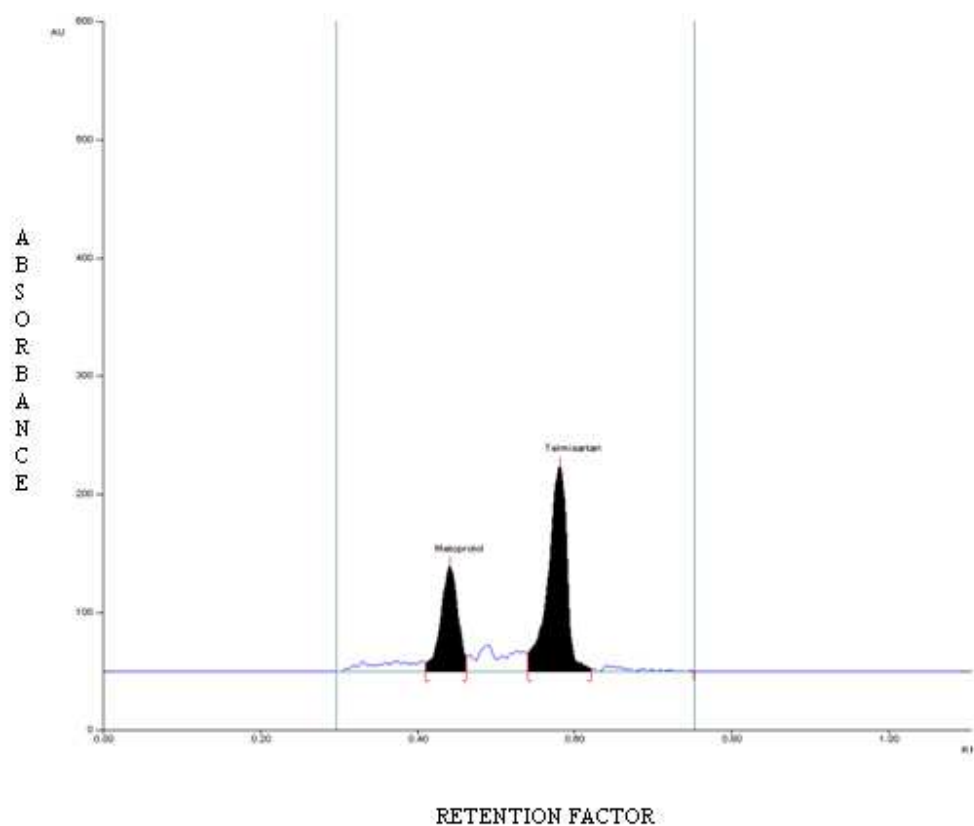


FIGURE-57

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)
REPEATABILITY- 4

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.42 | 14.8 | 0.44 | 47.2 | 26.53 | 0.47 | 19.9 | 1349.3 | 25.97 | Metoprolol |
| 2 | 0.54 | 30.5 | 0.58 | 130.7 | 73.47 | 0.63 | 12.9 | 1635.3 | 74.03 | Telmisartan |

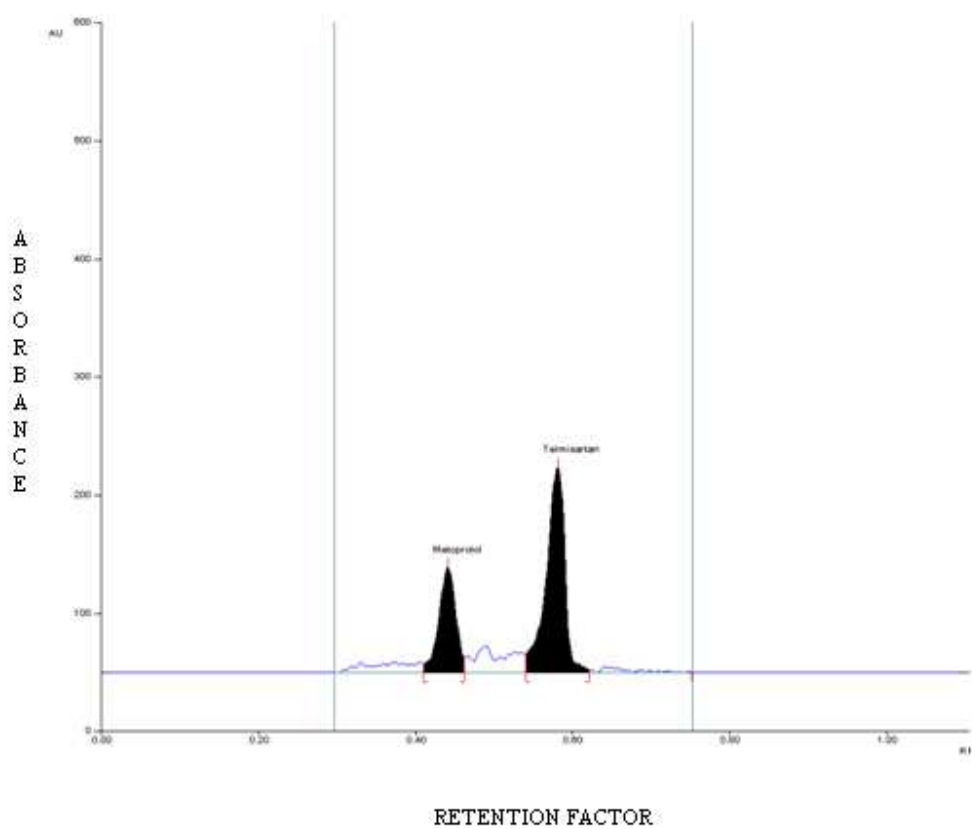


FIGURE-58

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25) REPEATABILITY- 5

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.40 | 6.5 | 0.44 | 57.9 | 27.87 | 0.46 | 10.3 | 1351.0 | 26.76 | Metoprolol |
| 2 | 0.53 | 16.9 | 0.58 | 149.8 | 72.13 | 0.62 | 6.7 | 1673.5 | 73.24 | Telmisartan |

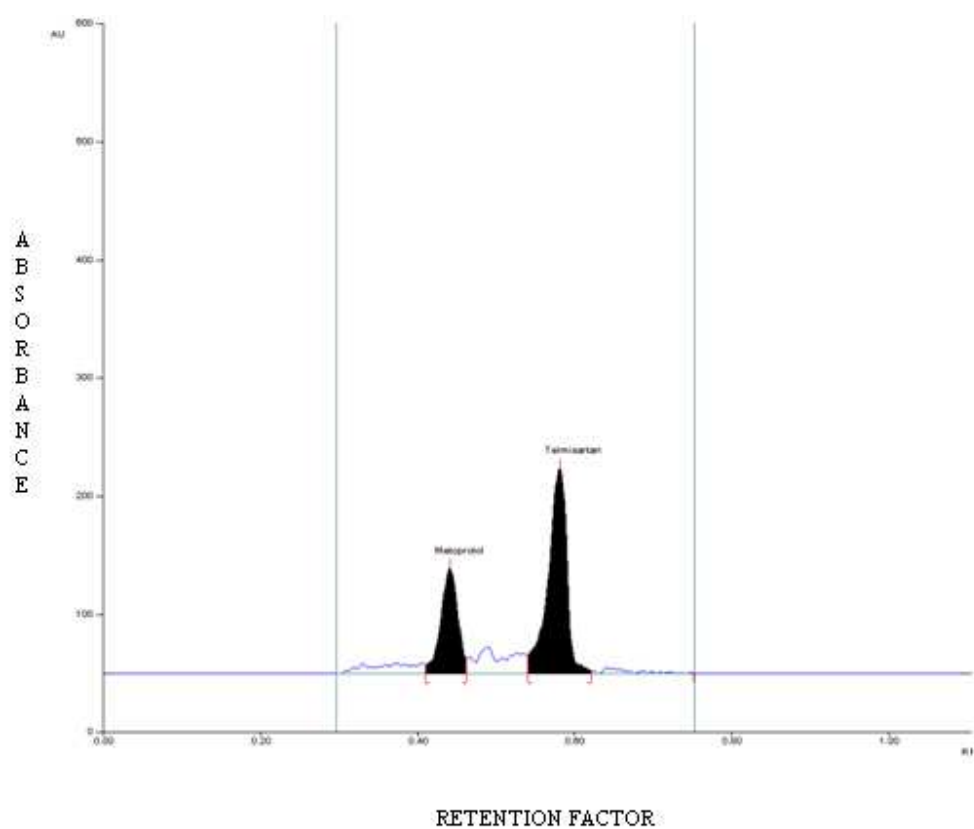


FIGURE-59

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)
REPEATABILITY- 6

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.42 | 14.8 | 0.44 | 47.2 | 26.53 | 0.47 | 19.9 | 1331.7 | 25.97 | Metoprolol |
| 2 | 0.54 | 30.5 | 0.58 | 130.7 | 73.47 | 0.63 | 12.9 | 1630.8 | 74.03 | Telmisartan |

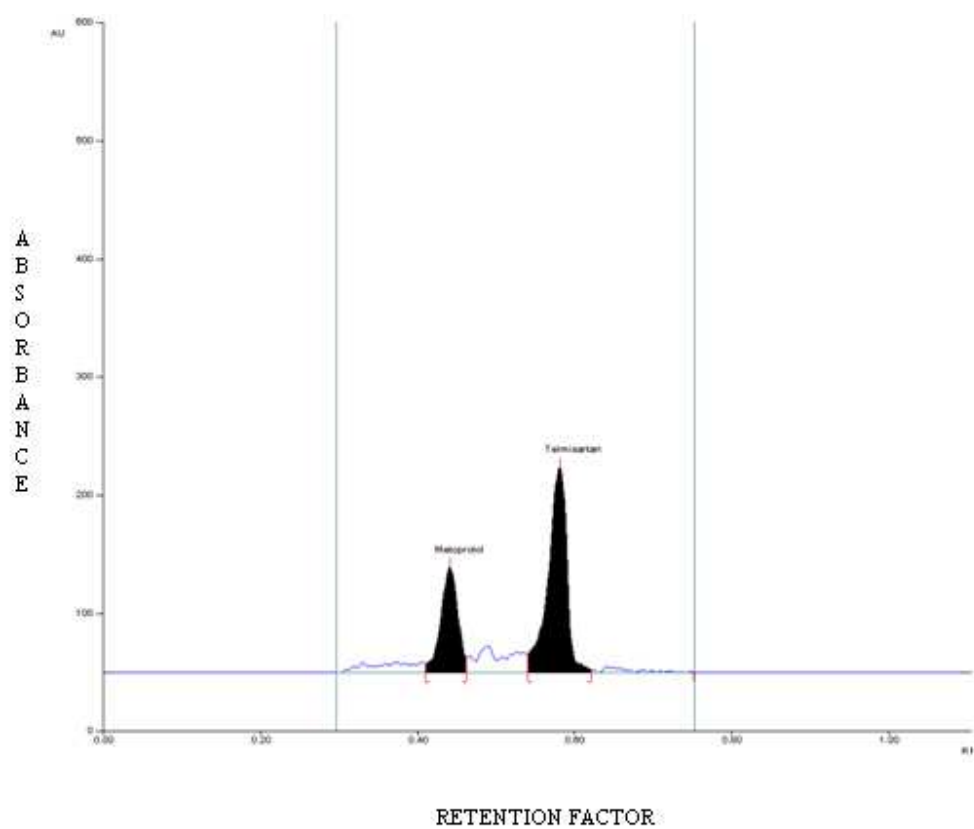


FIGURE – 60

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25) 80%

RECOVERY-1

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.42 | 6.2 | 0.45 | 74.7 | 49.66 | 0.48 | 10.9 | 1775.9 | 45.41 | Metoprolol |
| 2 | 0.54 | 19.3 | 0.58 | 75.7 | 50.34 | 0.62 | 3.3 | 1830.2 | 54.59 | Telmisartan |

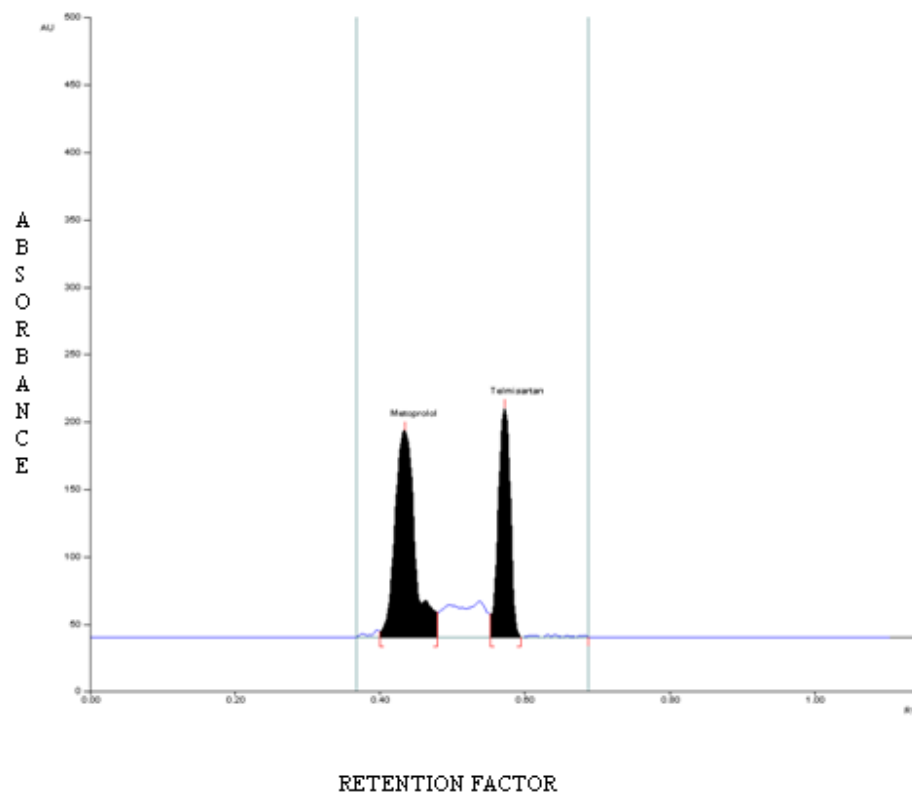


FIGURE – 61

**CHROMATOGRAM FOR ANALYSIS OF FORMULATION
(METOSARTAN-25) 100%**

RECOVERY-2

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.41 | 7.4 | 0.44 | 88.7 | 33.74 | 0.46 | 12.9 | 2004.1 | 31.82 | Metoprolol |
| 2 | 0.54 | 15.4 | 0.58 | 174.2 | 66.26 | 0.62 | 2.4 | 2159.2 | 68.18 | Telmisartan |

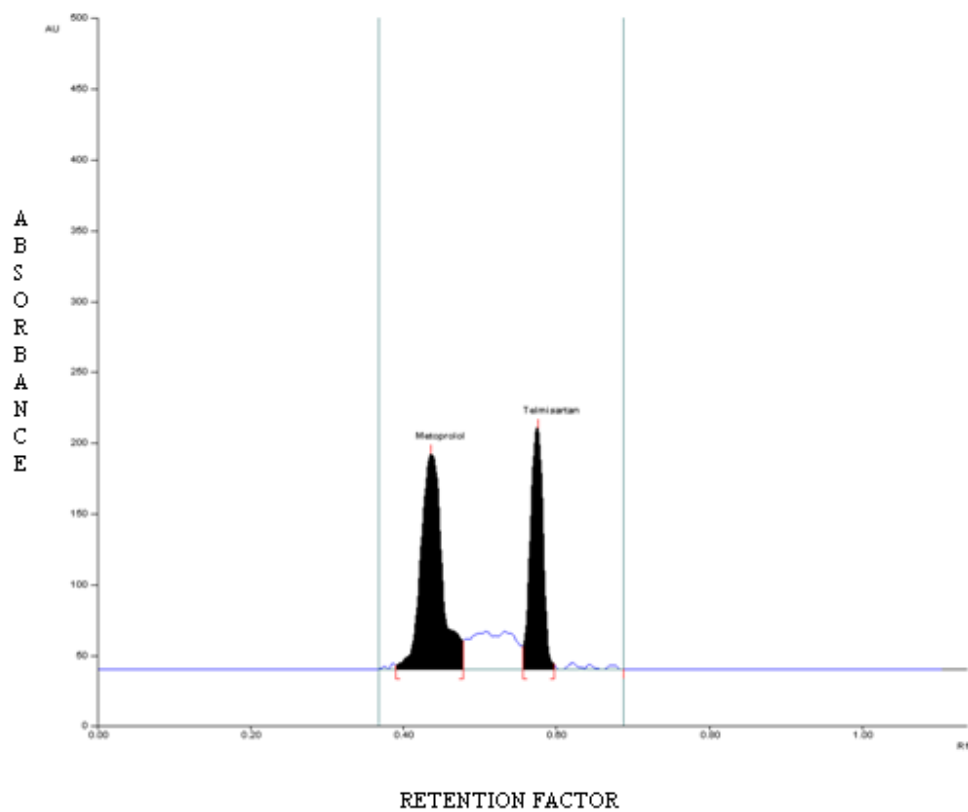


FIGURE – 62

CHROMATOGRAM FOR ANALYSIS OF FORMULATION (METOSARTAN-25)

RECOVERY-3

| Peak | Start Rf | Start Height | Max Rf | Max Height | Max % | End Rf | End Height | Area | Area % | Assigned substance |
|------|-------------|-----------------|-----------|---------------|----------|-----------|---------------|--------|-----------|--------------------|
| 1 | 0.41 | 5.1 | 0.45 | 106.6 | 36.46 | 0.49 | 10.1 | 2271.3 | 37.41 | Metoprolol |
| 2 | 0.55 | 16.2 | 0.59 | 185.8 | 63.54 | 0.63 | 1.4 | 2488.2 | 62.59 | Telmisartan |

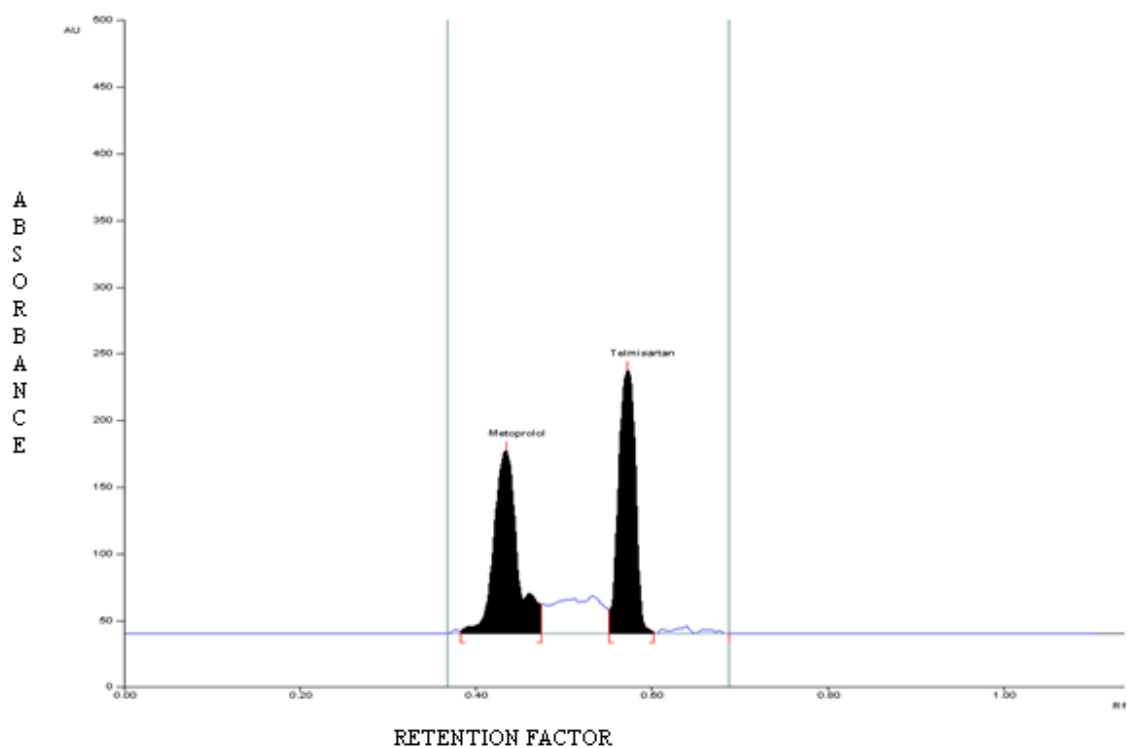
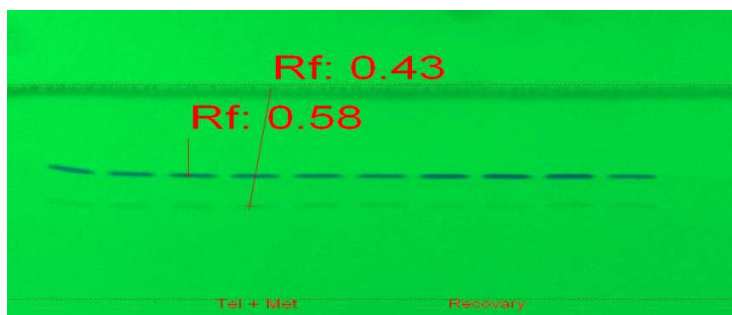


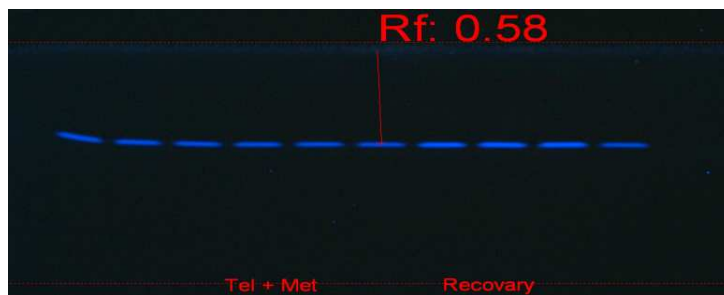
FIGURE-63

**DIFFERENCE BETWEEN SHORTER AND LONGER
WAVELENGTH OF METOPROLOL SUCCINATE AND
TELMISARTAN BY HPTLC METHOD**

Shorter wavelength at 254 nm



Longer wavelength at 366 nm



8. TABLES

TABLE-1**SOLUBILITY PROFILE OF METOPROLOL SUCCINATE**

| S.No. | SOLVENTS | EXTENT OF SOLUBILITY | SOLUBILITY STATUS |
|--------------|---------------------------|-----------------------------|--------------------------|
| 1 | Distilled water | 10 mg in .02 ml | Freely soluble |
| 2 | 0.1M Hydrochloric acid | 10 mg in 0.2 ml | Soluble |
| 3 | 0.1M Sodium Hydroxide | 10 mg in 0.5 ml | Sparingly soluble |
| 4 | Methanol | 10 mg in 0.3ml | Soluble |
| 5 | Ethanol | 10 mg in 1.4 ml | Slightly soluble |
| 6 | n – Butanol | 10 mg in 0.6 ml | Sparingly soluble |
| 7 | Chloroform | 10 mg in 0.7 ml | Sparingly soluble |
| 8 | DMF | 10 mg in 5 ml | Slightly soluble |
| 9 | Acetone | 10 mg in 2 ml | Slightly soluble |
| 10 | Dilute acetic acid | 10 mg in 0.4 ml | Sparingly soluble |
| 11 | Ethyl acetate | 10 mg in 0.5 ml | Sparingly soluble |
| 12 | Petroleum ether | 10 mg in MT 10 ml | Insoluble |
| 13 | Toluene | 10 mg in 10 ml | Insoluble |
| 14 | Carbon tetra chloride | 10 mg in 5 ml | Slightly soluble |
| 15 | Acetonitrile | 10 mg in 3 ml | Slightly soluble |
| 16 | Benzene | 10 mg in MT 10 ml | Insoluble |
| 17 | Dichloromethane | 10 mg in 9 ml | Slightly soluble |
| 18 | n-Hexane | 10 mg in MT 10 ml | Insoluble |
| 19 | IPA | 10 mg in 3 ml | Slightly soluble |
| 20 | Acetate buffer pH-3.5 | 10 mg in MT100 ml | Insoluble |
| 21 | Acetate buffer pH-6.0 | 10 mg in MT 100 ml | Insoluble |
| 22 | Phosphate buffer pH – 6.0 | 10 mg in 1 ml | Sparingly soluble |
| 23 | Phosphate buffer pH – 7.0 | 10 mg in 0.5ml | Sparingly soluble |
| 24 | Phosphate buffer pH – 8.0 | 10 mg in 0.2 ml | Soluble |

TABLE-2**SOLUBILITY PROFILE OF TELMISARTAN**

| S.No. | SOLVENTS | EXTENT OF SOLUBILITY | SOLUBILITY STATUS |
|--------------|---------------------------|-----------------------------|--------------------------|
| 1 | Distilled water | 10 mg in MT100 ml | In soluble |
| 2 | 0.1M Hydrochloric acid | 10 mg in 2.5 ml | Slightly soluble |
| 3 | 0.1M Sodium Hydroxide | 10 mg in 2 ml | Slightly soluble |
| 4 | Methanol | 10 mg in 2 ml | Slightly soluble |
| 5 | Ethanol | 10 mg in 8 ml | Slightly soluble |
| 6 | n – Butanol | 10 mg in 7 ml | Slightly soluble |
| 7 | Chloroform | 10 mg in 9 ml | Slightly soluble |
| 8 | DMF | 10 mg in 7 ml | Slightly soluble |
| 9 | Acetone | 10 mg in 4 ml | Slightly soluble |
| 10 | Dilute acetic acid | 10 mg in MT 10ml | Insoluble |
| 11 | Ethyl acetate | 10 mg in 13ml | Very slightly soluble |
| 12 | Petroleum ether | 10 mg in MT 10 ml | Insoluble |
| 13 | Toluene | 10 mg in MT10 ml | Insoluble |
| 14 | Carbon tetra chloride | 10 mg in MT 10 ml | Insoluble |
| 15 | Acetonitrile | 10 mg in MT 10 ml | Insoluble |
| 16 | Benzene | 10 mg in MT 10 ml | Insoluble |
| 17 | Dichloromethane | 10 mg in 9 ml | Slightly soluble |
| 18 | n-Hexane | 10 mg in MT 10 ml | Insoluble |
| 19 | IPA | 10 mg in 4 ml | Slightly soluble |
| 20 | Acetate buffer pH-3.5 | 10 mg in 1.5 ml | Slightly soluble |
| 21 | Acetate buffer pH-6.0 | 10 mg in 3ml | Slightly soluble |
| 22 | Phosphate buffer pH – 6.0 | 10 mg in 100ml | Insoluble |
| 23 | Phosphate buffer pH – 7.0 | 10 mg in MT 100ml | Insoluble |
| 24 | Phosphate buffer pH – 8.0 | 10 mg in 15 ml | Very slightly soluble |

TABLE-3
MELTING POINT DETERMINATION

| S.NO | DRUG NAME | METING POINT | AVERAGE VALUE | MELTING POINT RANGE |
|------|-------------------------|--|-----------------------|---------------------------|
| 1. | METOPROLOL SUCCINATE | 136 ⁰ C 136 ⁰ C 137 ⁰ C 136 ⁰ C 137 ⁰ C 136 ⁰ C | 136.33 ⁰ C | 136-137 ⁰ C |
| 2. | TELMISARTAN | 262 ⁰ C 262 ⁰ C 260 ⁰ C 262 ⁰ C 260 ⁰ C 262 ⁰ C | 261.33 ⁰ C | 261-263 ⁰ C |

TABLE-4
OPTICAL CHARACTERISTICS OF METOPROLOL SUCCINATE
BY (SIMULTANEOUS EQUATION METHOD)

| S.NO | PARAMETERS | METOPROLOL SUCCINATE at 275 nm | METOPROLOL SUCCINATE at 228.5 nm |
|------|---|--------------------------------------|--|
| 1. | Beer's law limits | 2-10 µg/ml | 2-10 µg/ml |
| 2. | Molar absorptivity (L/mol/cm) | 3973.065143 | 16396.05638 |
| 3. | Slope (m) | 0.00606904 | 0.025073571 |
| 4. | Intercept (c) | 0.000171429 | 0.000429365 |
| 5. | Correlation- Co-efficient (r) | 0.999890784 | 0.999924063 |
| 6. | Regression Equation (Y=mx+c) | $Y=0.00606904x + 0.000171429$ | $Y=0.025073571x + 0.000429365$ |
| 7. | Sandell's sensitivity (µg/cm²/0.001 A.U) | 0.165511438 | 0.040313539 |
| 8. | LOD | 0.19543612 | 0.143342449 |
| 9. | LOQ | 0.59220668 | 0.434371057 |
| 10. | Standard Error | 0.000364089 | 0.000087190 |

TABLE-5
OPTICAL CHARACTERISTICS OF
TELMISARTAN BY (SIMULTANEOUS EQUATION METHOD)

| S.NO | PARAMETERS | TELMISARTAN at 275 nm | TELMISARTAN at 228.5 nm |
|------|--|-------------------------------|-------------------------------|
| 1. | Beer's law limits | 2-10 µg/ml | 2-10 µg/ml |
| 2. | Molar absorptivity (L/mol/cm) | 27591.30003 | 53815.31603 |
| 3. | Slope (m) | 0.035626349 | 0.140126825 |
| 4. | Intercept (c) | 0.00174656 | 0.004501587 |
| 5. | Correlation- Co-efficient (r) | 0.99993 | 0.99991 |
| 5. | Regression Equation (Y=mx+c) | Y=0.035626349x +0.00174656 | Y=0.140126825 +0.004501587 |
| 6. | Sandell's sensitivity (µg/cm ² /0.001 A.U) | 0.02815996 | 0.009669374 |
| 7. | LOD | 0.235200495 | 0.192697579 |
| 8. | LOQ | 0.712728772 | 0.583932059 |
| 9. | Standard Error | 0.002576656 | 0.008650838 |

TABLE- 6

QUANTIFICATION OF FORMULATION (METOSARTAN-25) BY

SIMULTANEOUS EQUATION METHOD

| Drug | Sample No. | Labeled amount (mgtab ⁻¹) | Amount found (mgtab ⁻¹)* | Percentage Obtained* | Average (%) | S.D. | % R.S.D. | S.E. |
|------------|------------|---------------------------------------|--------------------------------------|----------------------|-------------|--------|----------|----------|
| MET | 1 | 25 | 25.34 | 101.38 | 100.76 | 1.2076 | 1.1986 | 0.033546 |
| | 2 | 25 | 25.54 | 102.18 | | | | |
| | 3 | 25 | 25.12 | 100.48 | | | | |
| | 4 | 25 | 24.67 | 98.68 | | | | |
| | 5 | 25 | 25.11 | 100.44 | | | | |
| | 6 | 25 | 25.34 | 101.38 | | | | |
| TEL | 1 | 40 | 40.28 | 100.71 | 100.78 | 0.1649 | 0.01637 | 0.00458 |
| | 2 | 40 | 40.22 | 100.55 | | | | |
| | 3 | 40 | 40.33 | 100.81 | | | | |
| | 4 | 40 | 40.41 | 101.03 | | | | |
| | 5 | 40 | 40.35 | 100.88 | | | | |
| | 6 | 40 | 40.28 | 100.71 | | | | |

* Mean of six observations

TABLE-7

**INTRA DAY AND INTER DAY ANALYSIS OF 50 % PREANALYZED FORMULATION (METOSARTAN-25) BY
SIMULTANEOUS EQUATION METHOD**

| Drug | perce nta ge | Amount present* ($\mu\text{g mL}^{-1}$) | | Amount added ($\mu\text{g mL}^{-1}$) | | Amount estimated* ($\mu\text{g mL}^{-1}$) | | Amount recovered* ($\mu\text{g mL}^{-1}$) | | % Recovery* | | S.D. | | % R.S.D. | | S.E. | |
|------|--------------------|---|-------|--|-------|---|-------|---|-------|-------------|--------|--------------|--------------|--------------|--------------|--------------|--------------|
| | | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter |
| MET | 80 | 2 | 2 | 3.2 | 3.2 | 5.25 | 5.24 | 3.25 | 3.24 | 101.56 | 101.25 | 0.890 749 | 0.868 696 | 0.885 289 | 0.866 3 | 0.098 972 | 0.096 522 |
| | 100 | 2 | 2 | 4 | 4 | 6.02 | 6.00 | 4.02 | 4.00 | 100.50 | 100.00 | | | | | | |
| | 120 | 2 | 2 | 4.8 | 4.8 | 6.79 | 6.78 | 4.79 | 4.78 | 99.79 | 99.58 | | | | | | |
| TEL | 80 | 3.2 | 3.2 | 5.12 | 5.12 | 8.37 | 8.37 | 5.17 | 5.17 | 100.98 | 100.98 | | | | | | |
| | 100 | 3.2 | 3.2 | 6.4 | 6.4 | 9.69 | 9.69 | 6.49 | 6.49 | 101.41 | 101.41 | 0.301 054 | 0.301 054 | 0.271 41 | 0.297 141 | 0.033 45 | 0.033 45 |
| | 120 | 3.2 | 3.2 | 7.68 | 7.68 | 11.00 | 11.00 | 7.80 | 7.80 | 101.56 | 101.56 | | | | | | |

* Mean of Three Observations

TABLE-8
RUGGEDNESS STUDIES OF 50 % PREANALYZED FORMULATION
(METOSARTAN-25) BY SIMULTANEOUS EQUATION METHOD

| Drug | percentage | Condition | % Recovery* | S.D | % R.S.D | S.E. |
|------------|------------|-----------|-------------|--------|------------|---------|
| MET | 80 | Analyst 1 | 100.32 | 0.6100 | 0.6080 | 0.0381 |
| | | Analyst 2 | 101.98 | 0.1732 | 0.1698 | 0.0192 |
| | 100 | Analyst 1 | 100.00 | 0.4330 | 0.4330 | 0.0481 |
| | | Analyst 2 | 101.25 | 1.0000 | 0.9876 | 0.1111 |
| | 120 | Analyst 1 | 99.52 | 0.6361 | 0.6392 | 0.0706 |
| | | Analyst 2 | 100.00 | 0.3637 | 0.3637 | 0.04042 |
| TEL | 80 | Analyst 1 | 101.11 | 0.1154 | 0.1142 | 0.01283 |
| | | Analyst 2 | 101.04 | 0.1097 | 0.1085 | 0.01218 |
| | 100 | Analyst 1 | 100.95 | 1.1001 | 1.0897 | 0.1222 |
| | | Analyst 2 | 101.32 | 0.2020 | 0.6206 | 0.0224 |
| | 120 | Analyst 1 | 101.41 | 0.1328 | 0.1309 | 0.0147 |
| | | Analyst 2 | 101.62 | 0.2821 | 0.2777 | 0.0313 |

*Mean of six observations

TABLE -9

RECOVERY STUDIES OF 50 % PREANALYZED FORMULATION

(METOSARTAN-25) BY SIMULTANEOUS EQUATION METHOD

| Drug | percentage | Amount present* ($\mu\text{g mL}^{-1}$) | Amount added ($\mu\text{g mL}^{-1}$) | Amount estimated* ($\mu\text{g mL}^{-1}$) | Amount recovered* ($\mu\text{g mL}^{-1}$) | % Recovery* | Average (%) \pm S.D. | % R.S.D. | S.E. |
|------------|------------|--|---|--|--|-------------|---------------------------|----------|---------|
| MET | 80 | 2 | 3.2 | 5.21 | 3.21 | 100.22 | 99.91 | 0.3582 | 0.03977 |
| | 100 | 2 | 4 | 6 | 4 | 100.00 | \pm | | |
| | 120 | 2 | 4.8 | 6.78 | 4.78 | 99.52 | 0.3579 | | |
| TEL | 80 | 3.2 | 5.12 | 8.38 | 5.18 | 101.05 | 101.28 | 0.2392 | 0.02688 |
| | 100 | 3.2 | 6.4 | 9.69 | 6.46 | 100.95 | \pm | | |
| | 120 | 3.2 | 7.68 | 10.99 | 7.79 | 101.41 | 0.2419 | | |

* Mean of Three Observations

TABLE-10
OPTICAL CHARACTERISTICS OF METOPROLOL SUCCINATE
BY (AREA UNDER CURVE METHOD)

| S.NO | PARAMETERS | METOPROLOL SUCCINATE at 227.5-214 nm | METOPROLOL SUCCINATE at 303-278.5nm |
|------|--|--|---|
| 1. | Beer's law limits | 2-10 µg/ml | 2-10 µg/ml |
| 2. | Molar absorptivity (L/mol/cm) | 329219.6297 | 35945.44762 |
| 3. | Slope (m) | 0.502610238 | 0.055014762 |
| 4. | Intercept (c) | 0.017690476 | 0.000487302 |
| 5. | Correlation- Co-efficient (r) | 0.9999 | 0.9999 |
| 6. | Regression Equation (Y=mx+c) | Y=0.502610238x +0.017690476 | Y=0.055014762x +0.000487302 |
| 7. | Sandell's sensitivity (µg/cm ² /0.001 A.U) | 0.002000426 | 0.01822363 |
| 8. | LOD | 0.05869901 | 0.143102643 |
| 9. | LOQ | 0.177875788 | 0.433102643 |
| 10. | Standard Error | 0.02657721 | 0.00269465 |

TABLE-11
OPTICAL CHARACTERISTICS OF
TELMISARTAN BY (AREA UNDER CURVE METHOD)

| S.NO | PARAMETERS | TELMISARTAN at 227.5-214 nm | TELMISARTAN At 303-278.5 nm |
|------|--|--------------------------------|--------------------------------|
| 1. | Beer's law limits | 2-10 µg/ml | 2-10 µg/ml |
| 2. | Molar absorptivity (L/mol/cm) | 672549.3228 | 613867.9328 |
| 3. | Slope (m) | 1.295958889 | 1.184860159 |
| 4. | Intercept (c) | 0.109772222 | 0.080429365 |
| 5. | Correlation- Co-efficient (r) | 0.999912089 | 0.999878024 |
| 5. | Regression Equation (Y=mx+c) | Y=1.295958889x +0.109772222 | Y=1.184860159x +0.080429365 |
| 6. | Sandell's sensitivity (µg/cm ² /0.001 A.U) | 0.000774802 | 0.000847447 |
| 7. | LOD | 0.148839775 | 0.213862987 |
| 8. | LOQ | 0.451029621 | 0.648069658 |
| 9. | Standard Error | 0.107476858 | 0.107247113 |

TABLE- 12

**QUANTIFICATION OF FORMULATION (METOSARTAN-25) BY
AREA UNDER CURVE METHOD**

| Drug | Sample No. | Labeled amount (mgtab⁻¹) | Amount found (mgtab⁻¹)* | Percentage Obtained* | Average (%) | S.D. | % R.S.D. | S.E. |
|-------------|-------------------|--|---|-----------------------------|--------------------|-------------|-----------------|-------------|
| MET | 1 | 25 | 25.17 | 100.68 | 99.71 | 0.68814 | 0.69013 | 0.019115 |
| | 2 | 25 | 25.10 | 100.43 | | | | |
| | 3 | 25 | 24.79 | 99.16 | | | | |
| | 4 | 25 | 24.79 | 99.16 | | | | |
| | 5 | 25 | 24.79 | 99.16 | | | | |
| | 6 | 25 | 24.92 | 99.68 | | | | |
| TEL | 1 | 40 | 39.77 | 99.43 | 99.82 | 0.304543 | 0.305082 | 0.00846 |
| | 2 | 40 | 39.78 | 99.45 | | | | |
| | 3 | 40 | 40.03 | 100.09 | | | | |
| | 4 | 40 | 40.03 | 100.09 | | | | |
| | 5 | 40 | 39.97 | 99.93 | | | | |
| | 6 | 40 | 39.98 | 99.95 | | | | |

*Mean of six observations

TABLE-13

INTRA DAY AND INTER DAY ANALYSIS OF 50 % PREANALYZED FORMULATION (METOSARTAN-25) BY AREA UNDER CURVE METHOD

| Drug | percentage | Amount present* (µg mL ⁻¹) | | Amount added (µg mL ⁻¹) | | Amount estimated* (µg mL ⁻¹) | | Amount recovered* (µg mL ⁻¹) | | % Recovery* | | S.D. | | % R.S.D. | | S.E. | |
|------|------------|---|-------|--|-------|---|-------|---|-------|-------------|--------|--------------|--------------|--------------|--------------|--------------|---------------|
| | | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter |
| MET | 80 | 2 | 2 | 3.2 | 3.2 | 5.21 | 5.21 | 3.21 | 3.21 | 100.31 | 100.31 | | | | | | |
| | 100 | 2 | 2 | 4 | 4 | 6.08 | 6.06 | 4.08 | 4.06 | 102.00 | 101.50 | 1.499 2 | 1.505 3 | 1.471 7 | 1.480 1 | 0.166 581 | 0.166 7259 |
| | 120 | 2 | 2 | 4.8 | 4.8 | 6.96 | 6.99 | 4.96 | 4.99 | 103.30 | 103.30 | | | | | | |
| TEL | 80 | 3.2 | 3.2 | 5.12 | 5.12 | 8.29 | 8.29 | 5.09 | 5.09 | 99.41 | 99.41 | | | | | | |
| | 100 | 3.2 | 3.2 | 6.4 | 6.4 | 9.56 | 9.56 | 6.36 | 6.36 | 99.38 | 99.38 | 0.030 000 | 0.030 000 | 0.030 187 | 0.030 187 | 0.003 333 | 0.003 333 |
| | 120 | 3.2 | 3.2 | 7.68 | 7.68 | 10.83 | 10.83 | 7.63 | 7.63 | 99.35 | 99.359 | | | | | | |

* Mean of Three Observations

TABLE-14
RUGGEDNESS STUDIES OF 50 % PREANALYZED FORMULATION
(METOSARTAN-25) BY AREA UNDER CURVE METHOD

| Drug | percentage | Condition | % Recovery* | S.D | % R.S.D | S.E. |
|------------|------------|-----------|-------------|--------|------------|--------|
| MET | 80 | Analyst 1 | 100.10 | 0.3579 | 0.3575 | 0.0397 |
| | | Analyst 2 | 100.31 | 0.4033 | 0.4027 | 0.0375 |
| | 100 | Analyst 1 | 100.92 | 1.4648 | 1.4515 | 0.1627 |
| | | Analyst 2 | 101.25 | 0.4330 | 0.4276 | 0.0481 |
| | 120 | Analyst 1 | 102.99 | 0.8653 | 0.8402 | 0.0961 |
| | | Analyst 2 | 99.79 | 0.2032 | 0.2019 | 0.0252 |
| TEL | 80 | Analyst 1 | 99.39 | 0.0346 | 0.0348 | 0.0038 |
| | | Analyst 2 | 99.41 | 0.6051 | 0.6038 | 0.0593 |
| | 100 | Analyst 1 | 98.97 | 0.4592 | 0.4640 | 0.0510 |
| | | Analyst 2 | 99.43 | 0.0866 | 0.0870 | 0.0096 |
| | 120 | Analyst 1 | 99.52 | 0.1985 | 0.1995 | 0.0220 |
| | | Analyst 2 | 100.52 | 0.7032 | 0.7029 | 0.0221 |

*Mean of six observations

TABLE -15

**RECOVERY STUDIES OF 50 % PREANALYZED FORMULATION
(METOSARTAN-25) BY AREA UNDER CURVE METHOD**

| Drug | percentage | Amount present* ($\mu\text{g mL}^{-1}$) | Amount added ($\mu\text{g mL}^{-1}$) | Amount estimated* ($\mu\text{g mL}^{-1}$) | Amount recovered* ($\mu\text{g mL}^{-1}$) | % Recovery* | Average (%) \pm S.D. | % R.S.D. | S.E. |
|------------|------------|---|--|---|---|-------------|------------------------------|-------------|--------|
| MET | 80 | 2 | 3.2 | 5.20 | 3.20 | 100.10 | 101.34 | 1.4697 | 0.1654 |
| | 100 | 2 | 4 | 6.04 | 4.04 | 100.92 | \pm 1.4893 | | |
| | 120 | 2 | 6.4 | 6.97 | 4.97 | 102.99 | | | |
| TEL | 80 | 3.2 | 5.12 | 8.29 | 5.09 | 99.39 | 99.33 | 0.2220 | 0.0245 |
| | 100 | 3.2 | 6.4 | 9.54 | 6.34 | 99.09 | \pm 0.2205 | | |
| | 120 | 3.2 | 7.68 | 10.84 | 7.64 | 99.52 | | | |

* Mean of Three Observations

TABLE-16
OPTICACHARACTERISTICS OF METOPROLOL SUCCINATE AND
TELMISARTAN BY (FIRST ORDER DERIVATIVE
SPECTROPHOTOMETRIC METHOD)

| S.NO | PARAMETERS | METOPROLOL SUCCINATE at 269 nm | TELMISARTAN at 243 nm |
|------|--|--------------------------------------|--------------------------------|
| 1. | Beer's law limits | 10-50 µg/ml | 16-80 µg/ml |
| 2. | Molar absorptivity (L/mol/cm) | 130.0937143 | 1166.475676 |
| 3. | Slope (m) | 0.00019381 | 0.002168349 |
| 4. | Intercept (c) | 0.0000547619 | 0.000984127 |
| 5. | Correlation- Co-efficient (r) | 0.9998 | 0.9999 |
| 5. | Regression Equation (Y=mx+c) | $Y=0.00019381x + 0.0000547619$ | $Y=0.002168349x + 0.000984127$ |
| 6. | Sandell's sensitivity (µg/cm²/0.001 A.U) | 5.161626985 | 0.461561591 |
| 7. | LOD | 0.099303638 | 0.303226499 |
| 8. | LOQ | 0.30092116 | 0.918868178 |
| 9. | Standard Error | 0.00000556425 | 0.000897122 |

TABLE- 17
QUANTIFICATION OF FORMULATION (METOSARTAN-25) BY
FIRST ORDER DERIVATIVE SPECTROPHOTOMETRIC METHOD

| Drug | Sample No. | Labeled amount (mgtab ⁻¹) | Amount found (mgtab ⁻¹)* | Percentage Obtained* | Average (%) | S.D. | % R.S.D. | S.E. |
|------------|------------|---------------------------------------|--------------------------------------|----------------------|-------------|---------|----------|----------|
| MET | 1 | 25 | 25.47 | 101.88 | 101.01 | 1.34263 | 1.32916 | 0.037295 |
| | 2 | 25 | 25.47 | 101.88 | | | | |
| | 3 | 25 | 24.82 | 99.28 | | | | |
| | 4 | 25 | 25.47 | 101.88 | | | | |
| | 5 | 25 | 25.17 | 101.88 | | | | |
| | 6 | 25 | 24.87 | 99.28 | | | | |
| TEL | 1 | 40 | 40.79 | 101.99 | 101.19 | 1.06046 | 1.04790 | 0.029457 |
| | 2 | 40 | 40.74 | 101.85 | | | | |
| | 3 | 40 | 40.45 | 101.13 | | | | |
| | 4 | 40 | 39.65 | 99.12 | | | | |
| | 5 | 40 | 40.62 | 101.55 | | | | |
| | 6 | 40 | 40.62 | 101.55 | | | | |

* Mean of six observations

TABLE-18

INTRA DAY AND INTER DAY ANALYSIS OF 50 % PREANALYZED FORMULATION (METOSARTAN-25) BY FIRST ORDER DERIVATIVE SPECTROPHOTOMETRIC METHOD

| Drug | percentage | Amount present* ($\mu\text{g mL}^{-1}$) | | Amount added ($\mu\text{g mL}^{-1}$) | | Amount estimated* ($\mu\text{g mL}^{-1}$) | | Amount recovered* ($\mu\text{g mL}^{-1}$) | | % Recovery* | | S.D. | | % R.S.D. | | S.E. | |
|------|------------|--|-------|---|-------|--|-------|--|-------|-------------|--------|--------------|--------------|--------------|--------------|--------------|--------------|
| | | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter | Intra | Inter |
| MET | 80 | 10 | 10 | 16 | 16 | 26.23 | 26.07 | 16.23 | 16.07 | 101.44 | 100.44 | | | | | | |
| | 100 | 10 | 10 | 20 | 20 | 30.19 | 30.02 | 20.02 | 20.02 | 100.95 | 100.01 | 0.407 962 | 0.317 648 | 0.403 897 | 0.316 508 | 0.045 329 | 0.035 294 |
| | 120 | 10 | 10 | 24 | 24 | 34.15 | 34.15 | 24.15 | 24.15 | 100.63 | 100.63 | | | | | | |
| TEL | 80 | 16 | 16 | 25.6 | 25.6 | 41.61 | 41.62 | 25.61 | 25.62 | 100.98 | 100.08 | | | | | | |
| | 100 | 16 | 16 | 32 | 32 | 48.2 | 48.06 | 32.20 | 32.06 | 101.41 | 100.19 | 0.320 052 | 0.268 39 | 0.318 756 | 0.267 623 | 0.035 561 | 0.029 821 |
| | 120 | 16 | 16 | 38.4 | 38.4 | 54.61 | 54.63 | 38.61 | 38.63 | 101.56 | 100.59 | | | | | | |

* Mean of Three Observations

TABLE-19
RUGGEDNESS STUDIES OF 50 % PREANALYZED FORMULATION
(METOSARTAN-25) BY FIRST ORDER DERIVATIVE
SPECTROPHOTOMETRIC METHOD

| Drug | percentage | Condition | % Recovery* | S.D | % R.S.D | S.E. |
|------------|------------|-----------|-------------|--------|------------|--------|
| MET | 80 | Analyst 1 | 101.46 | 1.7666 | 1.7412 | 0.1963 |
| | | Analyst 2 | 100.44 | 1.3024 | 1.3019 | 0.1534 |
| | 100 | Analyst 1 | 100.10 | 1.4722 | 1.4707 | 0.1635 |
| | | Analyst 2 | 100.10 | 1.4722 | 1.4707 | 0.1635 |
| | 120 | Analyst 1 | 100.62 | 1.2239 | 1.2164 | 0.1359 |
| | | Analyst 2 | 100.62 | 1.2239 | 1.2164 | 0.1359 |
| TEL | 80 | Analyst 1 | 99.96 | 0.4355 | 0.4357 | 0.0483 |
| | | Analyst 2 | 100.02 | 0.1756 | 0.1755 | 0.0195 |
| | 100 | Analyst 1 | 100.85 | 1.4923 | 1.4797 | 0.1658 |
| | | Analyst 2 | 100.18 | 0.3837 | 0.3829 | 0.0426 |
| | 120 | Analyst 1 | 100.47 | 0.2594 | 0.2582 | 0.0288 |
| | | Analyst 2 | 100.55 | 0.1300 | 0.1293 | 0.0144 |

*Mean of six observations

TABLE -20

**RECOVERY STUDIES OF 50 % PREANALYZED FORMULATION
(METOSARTAN-25) BY FIRST ORDER DERIVATIVE
SPECTROPHOTOMETRIC METHOD**

| Drug | percentage | Amount present* ($\mu\text{g mL}^{-1}$) | Amount added ($\mu\text{g mL}^{-1}$) | Amount estimated* ($\mu\text{g mL}^{-1}$) | Amount recovered* ($\mu\text{g mL}^{-1}$) | % Recovery* | Average (%) \pm S.D. | % R.S.D. | S.E. |
|------------|------------|---|--|---|---|-------------|------------------------------|-------------|---------|
| MET | 80 | 10 | 16 | 26.23 | 16.23 | 101.46 | 100.72 | 0.6813 | 0.07625 |
| | 100 | 10 | 20 | 30.02 | 20.02 | 100.10 | \pm 0.6862 | | |
| | 120 | 10 | 24 | 34.15 | 24.15 | 100.62 | | | |
| TEL | 80 | 16 | 25.6 | 41.59 | 25.59 | 99.96 | 100.42 | 0.4446 | 0.04962 |
| | 100 | 16 | 32 | 48.27 | 32.27 | 100.85 | \pm 0.4465 | | |
| | 120 | 16 | 38.4 | 54.58 | 38.58 | 100.47 | | | |

* Mean of Three Observations

TABLE-21
OPTICAL CHARACTERISTICS OF
METOPROLOL SUCCINATE BY (GEOMETRIC CORRECTION METHOD)

| S.NO | PARAMETER S | METOPROLOL SUCCINATE at 217,225,232 nm | METOPROLOL SUCCINATE at 267,275,283 nm |
|------|--|---|---|
| 1. | Beer's law limits | 2-10 µg/ml | 2-10 µg/ml |
| 2. | Molar absorptivity (L/mol/cm) | 4328290 | 7038444 |
| 3. | Slope (m) | 6.595441 | -10.9788 |
| 4. | Intercept (c) | 0.352474 | 15.74788 |
| 5. | Correlation-Co-efficient (r) | 0.992645 | 0.9918 |
| 6. | Regression Equation (Y=mx+c) | Y=6.595441x + 0.352474 | Y=10.9788x +15.74788 |
| 7. | Sandell's sensitivity (µg/cm²/0.001 A.U) | 0.000154 | -0.000095 |
| 8. | LOD | 0.174649 | 0.59185 |
| 9. | LOQ | 0.52924 | 1.79349 |
| 10. | Standard Error | 0.065919 | 0.0435 |

TABLE-22

**OPTICAL CHARACTERISTICS OF
TELMISARTAN BY (GEOMETRIC CORRECTION METHOD)**

| S.NO | PARAMETER S | TELMISARTAN at 217,225,232 nm | TELMISARTAN at 267,275,283 nm |
|------|--|----------------------------------|----------------------------------|
| 1. | Beer's law limits | 3.2-16 µg/ml | 3.2-16 µg/ml |
| 2. | Molar absorptivity (L/mol/cm) | 2684981 | 8809124 |
| 3. | Slope (m) | 5.23179 | 17.06563 |
| 4. | Intercept (c) | 4.148641 | -1.96577 |
| 5. | Correlation- Co-efficient (r) | 0.99479 | 0.993169 |
| 6. | Regression Equation (Y=mx+c) | Y=5.23179x +4.148641 | Y=17.06563x +1.96577 |
| 7. | Sandell's sensitivity (µg/cm²/0.001 A.U) | 0.00019 | 0.0000608 |
| 8. | LOD | 0.08945 | 0.102019 |
| 9. | LOQ | 0.27105 | 0.30915 |
| 10. | Standard Error | 0.068482 | 0.025638 |

TABLE- 23

**QUANTIFICATION OF FORMULATION (METOSARTAN-25) BY
GEOMETRIC CORRECTION METHOD**

| Drug | Sample No. | Labeled amount (mgtab⁻¹) | Amount found (mgtab⁻¹)* | Percentage Obtained* | Average (%) | S.D. | % R.S.D. | S.E. |
|-------------|-------------------|--|---|-----------------------------|--------------------|-------------|-----------------|-------------|
| MET | 1 | 25 | 25.04 | 100.16 | 100.00 | 0.3019 | 0.3018 | 0.0083 |
| | 2 | 25 | 24.92 | 99.68 | | | | |
| | 3 | 25 | 24.98 | 99.92 | | | | |
| | 4 | 25 | 24.92 | 99.68 | | | | |
| | 5 | 25 | 25.11 | 100.44 | | | | |
| | 6 | 25 | 25.04 | 100.16 | | | | |
| TEL | 1 | 40 | 40.28 | 100.70 | 100.17 | 0.3058 | 0.3052 | 0.0084 |
| | 2 | 40 | 40.09 | 100.23 | | | | |
| | 3 | 40 | 40.03 | 100.07 | | | | |
| | 4 | 40 | 40.03 | 100.07 | | | | |
| | 5 | 40 | 39.91 | 99.77 | | | | |
| | 6 | 40 | 40.09 | 100.23 | | | | |

*Mean of six observations

TABLE -24

**RECOVERY STUDIES OF 50 % PREANALYZED FORMULATION
(METOSARTAN-25) BY GEOMETRIC CORRECTION METHOD**

| Drug | percentage | Amount present* ($\mu\text{g mL}^{-1}$) | Amount added ($\mu\text{g mL}^{-1}$) | Amount estimated* ($\mu\text{g mL}^{-1}$) | Amount recovered* ($\mu\text{g mL}^{-1}$) | % Recovery* | Average (%) \pm S.D. | % R.S.D. | S.E. |
|------------|------------|---|--|---|---|-------------|------------------------------|-------------|--------|
| MET | 80 | 2 | 3.2 | 5.20 | 3.20 | 100.11 | 99.88 | 0.5528 | 0.0613 |
| | 100 | 2 | 4 | 5.97 | 3.97 | 99.25 | \pm 0.5521 | | |
| | 120 | 2 | 6.4 | 6.81 | 4.81 | 100.28 | | | |
| TEL | 80 | 3.2 | 5.12 | 8.34 | 5.14 | 100.39 | 100.14 | 0.2142 | 0.0238 |
| | 100 | 3.2 | 6.4 | 9.60 | 6.40 | 100.04 | \pm 0.2145 | | |
| | 120 | 3.2 | 7.68 | 10.88 | 7.68 | 100.00 | | | |

*Mean of three observations

TABLE -25**SYSTEM SUITABILITY PARAMETERS FOR THE OPTIMIZED
CHROMATOGRAM BY RP – HPLC METHOD**

| S.NO | PARAMETERS (specifications as per ICH guidelines) | METOPROLOL SUCCINATE | TELMISARTAN |
|-------------|--|---------------------------------|--------------------|
| 1. | Tailing factor (≤ 2) | 1.5 | 1.25 |
| 2. | Asymmetrical factor (≤ 2) | 2 | 1.33 |
| 3. | Capacity factor (> 2.0) | 0.52 | 3.47 |
| 4. | Theoretical plate per unit length | 50.99 | 197.08 |
| 5. | Theoretical plates (>2000) | 764.86 | 2956.19 |
| 6. | Resolution (> 2) | 7.05 | |

TABLE-26**OPTICAL CHARECTERSTICS OF METOPROLOL SUCCINATE AND
TELMISARTAN (RP-HPLC METHOD)**

| S.NO | PARAMETERS | METOPROLOL SUCCINATE at 230 nm | TELMISARTAN at 230 nm |
|------|--|--------------------------------------|--------------------------------|
| 1. | Beer's law limits | 30-70 µg/ml | 48-112 µg/ml |
| 2. | Molar absorptivity (L/mol/cm) | 6985886.506 | 40477589.52 |
| 3. | Slope (m) | 11.80776378 | 87.32922264 |
| 4. | Intercept (c) | 11.0639369 | 86.70867568 |
| 5. | Correlation- Co-efficient (r) | 0.9990 | 0.9994 |
| 5. | Regression Equation (Y=mx+c) | Y=11.80776378x +11.0639369 | Y=87.32922264x +86.70867568 |
| 6. | LOD | 0.006488491 | 0.001988734 |
| 7. | LOQ | 0.019662102 | 0.006026466 |
| 8. | Standard Error | 14.60533931 | 128.6548409 |

TABLE-27**ASSAY OF FORMULATION (METOSARTAN-25) BY RP – HPLC METHOD**

| Drug | Sam ple No. | Labeled amount (mgtab⁻¹) | Amount found (mgtab⁻¹)* | Percentage Obtained* | Average (%) | S.D. | % R.S.D. | S.E. |
|-------------|----------------------------|--|---|---------------------------------|------------------------|-------------|---------------------|-------------|
| MET | 1 | 25 mg | 24.93 | 99.72 | 100.02 | 0.4736 | 0.4734 | 0.0132 |
| | 2 | | 25.17 | 100.68 | | | | |
| | 3 | | 25.12 | 100.48 | | | | |
| | 4 | | 25.02 | 100.09 | | | | |
| | 5 | | 24.88 | 99.52 | | | | |
| | 6 | | 24.91 | 99.66 | | | | |
| TEL | 1 | 40 mg | 39.58 | 98.94 | 99.33 | 0.3189 | 0.3211 | 0.0089 |
| | 2 | | 39.75 | 99.37 | | | | |
| | 3 | | 39.62 | 99.04 | | | | |
| | 4 | | 39.84 | 99.59 | | | | |
| | 5 | | 39.69 | 99.23 | | | | |
| | 6 | | 39.91 | 99.77 | | | | |

*Mean of six observations

TABLE -28**RECOVERY STUDIES OF FOEMULATION BY RP – HPLC METHOD**

| Drug | Percentage | Amount present (µg/ml) | Amount added (µg/ml) | Amount estimated (µg/ml) | Amount recovered (µg/ml) | % Recovery | Average (%) ± S.D | % R.S.D | S.E |
|------|------------|------------------------|----------------------|--------------------------|--------------------------|------------|----------------------|---------|--------|
| MET | 80 | 30 | 25 | 54.85 | 25.48 | 101.92 | 102.47 | 0.8933 | 0.1017 |
| | 100 | 30 | 30 | 60.54 | 31.06 | 103.53 | ± 0.9154 | | |
| | 120 | 30 | 35 | 64.84 | 35.69 | 101.97 | | | |
| TEL | 80 | 48 | 38.4 | 85.99 | 37.99 | 98.93 | 99.42 | 0.5763 | 0.0636 |
| | 100 | 48 | 48 | 96.24 | 48.24 | 100.05 | ± 0.5729 | | |
| | 120 | 48 | 57.6 | 105.19 | 57.19 | 99.28 | | | |

*Mean of three observations

TABLE -29
OPTICAL CHARACTERISTICS OF METOPROLOL SUCCINATE AND
TELMISARTAN BY HPTLC METHOD

| S.NO | PARAMETERS | METOPROLOL SUCCINATE at 233nm | TELMISARTAN at 233nm |
|------|---------------------------------|-------------------------------------|-------------------------|
| 1 | Beer's law limit (µg/ml) | 1-5 | 1.6 – 8 |
| 2 | Correlation Coefficient (r) | 0.9995 | 0.9998 |
| 3 | Regression Equation (y=mx+c) | y =469.3 x+338 | y =1155x+ 1.706 |
| 4 | Slope (m) | 469.3 | 1155 |
| 5 | Intercept (c) | 338 | 1.706 |
| 6 | Standard Deviation | 2.10 | 0.75 |

TABLE-30**ASSAY OF FORMULATION (METOSARTAN-25) BY HPTLC METHOD**

| Drug | Sam ple No. | Labeled amount (mgtab⁻¹) | Amount found (mgtab⁻¹)* | Percentage Obtained* | Average (%) | S.D. | % R.S.D. | S.E. |
|-------------|----------------------------|--|---|---------------------------------|------------------------|-------------|---------------------|-------------|
| MET | 1 | 25 mg | 24.82 | 99.28 | 99.62 | 0.5549 | 0.5570 | 0.0616 |
| | 2 | | 24.89 | 99.59 | | | | |
| | 3 | | 24.85 | 99.39 | | | | |
| | 4 | | 25.05 | 100.21 | | | | |
| | 5 | | 25.09 | 100.34 | | | | |
| | 6 | | 24.73 | 98.91 | | | | |
| TEL | 1 | 40 mg | 40.12 | 100.31 | 100.35 | 0.9224 | 0.9191 | 0.1024 |
| | 2 | | 40.22 | 100.57 | | | | |
| | 3 | | 40.02 | 100.05 | | | | |
| | 4 | | 39.88 | 99.72 | | | | |
| | 5 | | 40.82 | 102.05 | | | | |
| | 6 | | 39.77 | 99.44 | | | | |

*Mean of six observations

TABLE -31**RECOVERY STUDIES OF FOEMULATION (METOSARTAN-25) BY
HPTLC METHOD**

| Drug | Sample. No | Amount present (µg/ml) | Amount added (µg/ml) | Amount estimated (µg/ml) | Amount recovered (µg/ml) | % Recovery | Average (%) ± S.D | % R.S.D | S.E |
|------|---------------|------------------------------|----------------------------|--------------------------------|--------------------------------|---------------|----------------------------|------------|--------|
| MET | 1 | 1 | 1.6 | 2.61 | 1.61 | 100.62 | 101.51 | 1.7009 | 0.1918 |
| | 2 | 1 | 2 | 3.07 | 2.07 | 103.50 | ± | | |
| | 3 | 1 | 2.4 | 3.41 | 2.41 | 100.41 | 1.7265 | | |
| TEL | 1 | 1.6 | 2.56 | 3.58 | 2.58 | 100.78 | 100.55 | 0.2648 | 0.0295 |
| | 2 | 1.6 | 3.2 | 4.22 | 3.22 | 100.62 | ± | | |
| | 3 | 1.6 | 3.84 | 4.85 | 3.85 | 100.26 | 0.2663 | | |

*Mean of three observations

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